



WIPLINE FLOATS | MODIFICATIONS | AIRCRAFT SALES
AVIONICS | INTERIORS | MAINTENANCE | PAINT



**PARTS MANUAL
FOR
WIPLINE MODEL 3450 FLOATS
ON
CESSNA 185**

Revision T

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LOG OF REVISIONS

Revision	Pages Affected	Description	I
A-K	All	For previous revision changes, reference Parts Manual for 3450 Floats on Cessna 185, Revision K, part number 1002173.	5/26/2021
L	77, 81, 85	Changed 010-026 Seal to 471570 Seal, Timken. Updated part 30A05558-001 and added 1005973 in Main Gear Installation and Main Gear Hydraulic Installation sections. Added note for 1002573.	4/22/2022
M	All	Added image and parts list for Main Gear Without Wheel Pivot Assembly For Float Serial Numbers 34315A & 34316A And Later section. Added image and parts list for Main Gear With Wheel Pivot Assembly For Float Serial Numbers 34315A & 34316A And Later section. Updated Pump Out Cup and Valve image and parts. Updated parts list in Main Gear Wheel Assembly section.	1/25/2023
N	63	Changed Spring, Water Rudder Retract 3A08525-001 to 4A08525-004 in Water Rudder Installation section.	7/10/2023
P	33	Changed Cover 21A01004-101 to 21A01158-163 in Wheel Well Assembly section.	1/2/2024
R	26, 39, 41-44, 81, 83, 85, 91-94, 100-102, 125-127, 135, 137	Updated Bulkhead 15 part 34A01000-356 image and parts list. Removed Bracket, Canoe Paddle Stop, LH 6A01156-059, Bracket, Canoe Paddle Stop, RH 6A01156-058, Canoe Paddle 5 ft Beaver Brand 0238-0050, Canoe Paddle Bracket 3A01158-093, and Paddle Clip 3A01503-001 from Bottom Skins & Doublers section. Added Grommet MS35489-31 and Grommet MS35489-4 to Right and Left Float Side Skin Sections. Added Canoe Paddle section image and parts list. Changed Bolt AN-16A to AN6-16A and changed 59915K273 to 59915K274 and changed 59915K483 to 59915K484 in Main Gear Assembly. Updated Arm Retract Assemblies 30A05000-039 and 30A05000-040 in Main Gear Installation section and Main Gear Hydraulic Installation section. Removed 21A05000-016 Right Arm Retract Weldment. Added note and updated parts 1005369 and 1005370 and descriptions in Main Gear Without Wheel Pivot Assembly. Updated parts in Main Gear Retraction section. Updated image and parts list in Main Gear Rotary Actuator Assembly. Updated image and parts list in Hydraulic Pump Schematic. Corrected bulb part numbers in gear control indicator assemblies.	9/17/2025
T	11, 47-48, 50, 55, 57, 59-62, 83, 89, 102, 118, 122, 135	Added CN130120 Nut, Clip, Assembly to Nose Bumpers. Changed Gear Indicator Placards 10A3-6338-1 and 10A3-6338-2 with 1009124 and 1009125 in Top Deck Amphibian section. Changed Cross Tie, Top Deck 30A01326-022 to 1013021 and 30A01326-030 to 1013023 and 30A01326-032 to 1013024 in Top Deck sections. Changed FWD Chine Left 34A01394-145 to 1012569, changed FWD Chine Right 34A01394-146 to 1012570, added FWD Chine Extrusion 1010119 and added note regarding Service Letter 281, and added 8/32 X 5/8 IN screw with Wear Strip in Hull Extrusions sections. Renamed Section 6. Updated image and parts list in Pumpout Cup and Tube section. Added Float Hand Pump section. Added Axle Spacer 6A04093-002 in Main Gear Installation section. Changed Assembly, Wheel, 6" from 40-418-3 to 40-418D CHROME in Main Gear Wheel Assembly section. Changed Sealing Washer 93781A035 to 93783A035 in Main Gear Assembly section. Changed Assembly, Relay, Time Delay Release from 1005042 and 1005043 to 1012411.	9/25/2026

View most current version of parts manual at www.wipaire.com.

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TABLE OF CONTENTS

FLOAT PART SALES DEPARTMENT OPERATIONS	6
INTRODUCTION	7
SECTION 1 HULL BULKHEAD ASSEMBLIES	9
SECTION 2 WHEEL WELL ASSEMBLY	29
SECTION 3 SKINS, STIFFENERS, & CANOE PADDLE	35
SECTION 4 TOP DECK ASSEMBLY	45
SECTION 5 EXTRUSIONS	53
SECTION 6 PUMPOUT CUP AND TUBE & FLOAT HAND PUMP	59
SECTION 7 WATER RUDDER, STEERING, AND RETRACT CABLES	63
SECTION 8 LANDING GEAR	73
SECTION 9 STRUTS, WIRES, STEPS, AND SPREADER BARS	105
SECTION 10 HYDRAULIC SYSTEM	111
SECTION 11 ELECTRICAL	131

FLOAT PART SALES DEPARTMENT OPERATIONS

Parts Sales:

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South St. Paul, MN 55075

Telephone: (651) 306-0459

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Note: Any information not found in this manual for strut package parts and other installation items refer to the installation drawing package provided with the STC at the time of float installation. Additional drawing copies are available for purchase through the Wipaire Customer Service Department.

Parts Ordering

Purchase orders should include:

1. Purchase order number
2. Name of person placing order
3. Invoicing information:
 - a. Customer name - company or individual
 - b. Address
 - c. Phone and fax number
4. Shipping information:
 - a. Address (if different from invoice address)
 - b. Method of shipment/preferred carrier
5. Aircraft model, float model, and serial numbers
6. Wipaire part number; name; type, e.g. left or right; quantity
7. Payment method: VISA, MasterCard, C.O.D. (Collect on Delivery) (U.S. customers only), pre-payment by check or wire transfer, open account (see Credit Policy)

INTRODUCTION

All references in this manual to LEFT and RIGHT are from the perspective of the pilot's seat with the floats fully installed and ready for floatplane operation.

The following is a list of abbreviations that may appear in the description nomenclature fields of this manual:

AB	Afterbody	Inbd.	Inboard
Amphib.	Amphibious	Lg.	Large
AR	As Required	Lt.	Left
Assy.	Assembly	Lwr.	Lower
Brkt.	Bracket	Opt.	Optional
Btm.	Bottom	Otbd.	Outboard
Bulk.	Bulkhead	Reinf.	Reinforcement
Ctr.	Center	Rr.	Rear
Cyl.	Cylinder	Rt.	Right
Ft.	Front	Sm.	Small
Ftg.	Fitting	SN	Serial Number
Fus.	Fuselage	Spr.	Spreader
Fwd	Forward	Upr.	Upper
Horiz.	Horizontal	Vert.	Vertical
Hyd.	Hydraulic	W.W.	Wheel Well

USING THIS PARTS MANUAL

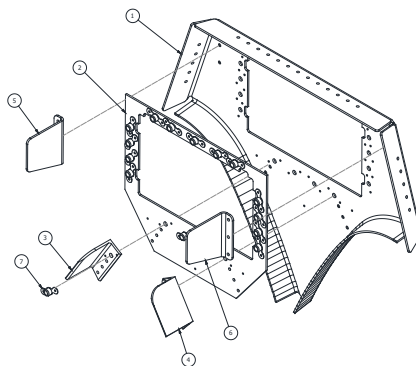
COVERAGE

Parts information is provided in this manual for the hulls and all "deck down" parts. For information on strut package parts and other aircraft installation items, refer to the installation drawing package provided with the STC at the time of float installation. Additional drawing copies are available for purchase through Wipaire Customer Service Department.

Name of main part in the section. Example:
This part is showing the components made up in Bulkhead #1.

BULKHEAD #1

Main part image. If the image has numbers associated with it, then those numbers are item numbers shown in the table below.



Items with a (-) instead of a number represent the main part as an assembly. Other parts represent the parts included in the assembly.

ITEM	QTY	PART NO.	PART DESCRIPTION
-	1	1008815	ASSEMBLY BULKHEAD #1, 10000
1	1	1008797	PANEL, BULKHEAD #1
2	1	13A01156-085	DOUBLER #1 BULKHEAD
3	1	13A01357-049	CLEAT, SISTER KEEL ATTACH #1 BULKHEAD
4	1	13A01357-050	CLEAT, SISTER KEEL ATTACH #1 BULKHEAD
5	1	6A01156-054	ANGLE – TOP RAIL
6	1	6A01156-055	ANGLE – TOP RAIL
7	17	MS21047L4	NUT PLATE, SELF LOCKING

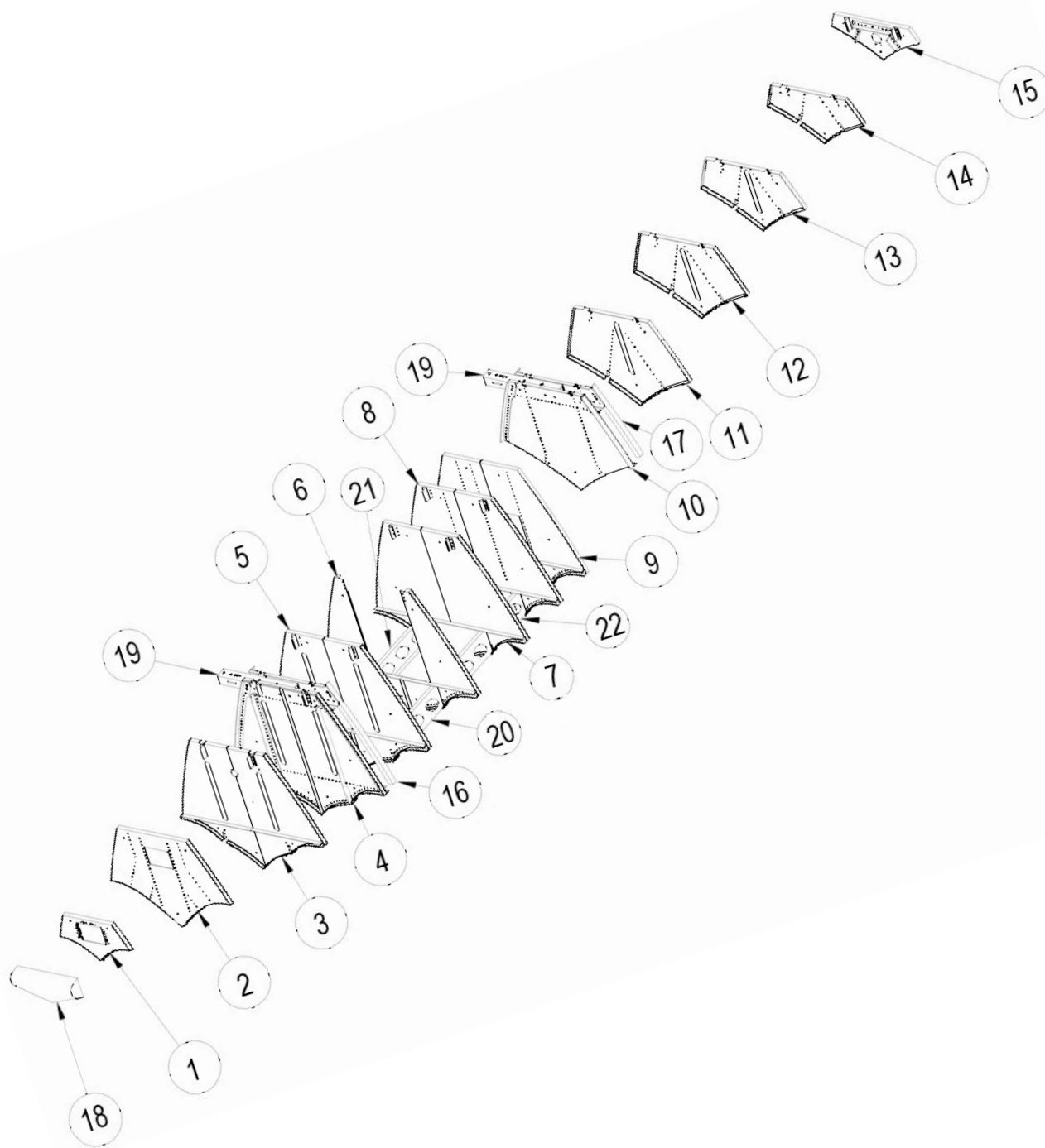
To order an individual part, order the part number associated with item number.

SECTION 1 HULL BULKHEAD ASSEMBLIES

CONTENTS

HULL ASSEMBLY	10
BULKHEAD #1	13
BULKHEAD #3	14
BULKHEAD #4	15
BULKHEAD #5	16
BULKHEAD #6	17
BULKHEAD #7	18
BULKHEAD #8	19
BULKHEAD #8	20
BULKHEAD #9	21
BULKHEAD #10	22
BULKHEAD #11	23
BULKHEAD #12	24
BULKHEAD #13	25
BULKHEAD #15	26
BULKHEAD #16	27

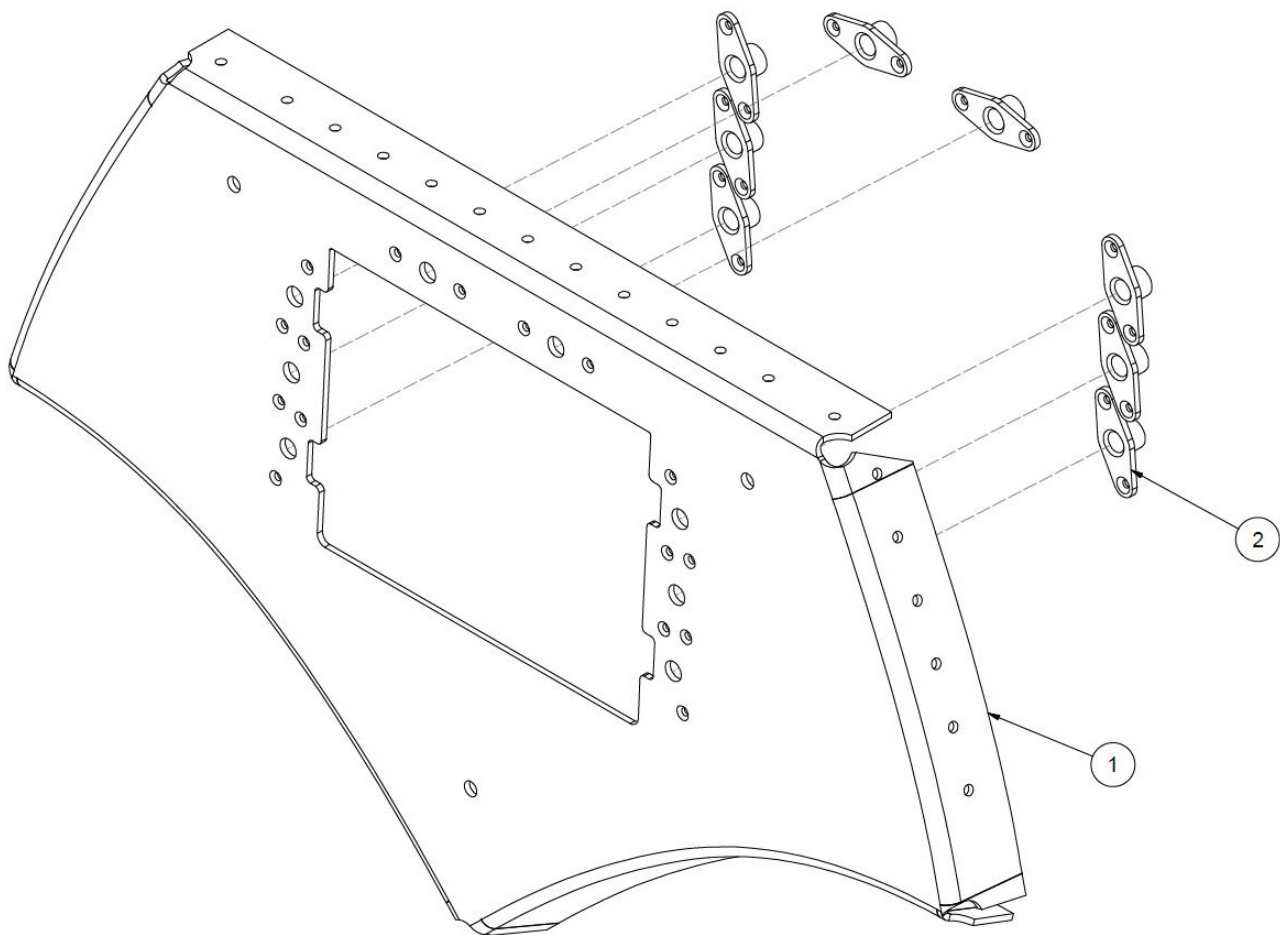
HULL ASSEMBLY



ITEM	QTY	PART NO.	PART DESCRIPTION
1	1	30A01000-329	ASSEMBLY, BULKHEAD 1, NOSE
2	1	30A01000-330	ASSEMBLY, BULKHEAD 3
3	1	30A01000-331	ASSEMBLY, BULKHEAD 4
4	1	30A01000-336	ASSEMBLY, BULKHEAD 5
5	1	30A01000-332	ASSEMBLY, BULKHEAD 6
6	1	30A01000-333	ASSEMBLY, BULKHEAD 7
7	1	34A01000-357	ASSEMBLY, BULKHEAD 8
8	1	1004914	ASSEMBLY, BULKHEAD 8, COMP
9	1	1004888	ASSEMBLY, BULKHEAD 9
10	1	30A01000-339	ASSEMBLY, BULKHEAD 10
11	1	30A01000-340	ASSEMBLY, BULKHEAD 11
12	1	30A01000-341	ASSEMBLY, BULKHEAD 12
13	1	30A01000-342	ASSEMBLY, BULKHEAD 13
14	1	34A01000-356	ASSEMBLY, BULKHEAD 15
15	1	34A01000-355	ASSEMBLY, BULKHEAD 16
16	1	30A01000-354	PANEL SPREADER BAR FWD. ASSY.
	1	30A01155-031	PANEL – SPR. BAR
	1	30A01352-039	ANGLE – SIDE L.
	1	30A01352-040	ANGLE – SIDE R.
	2	6A01359-004	ANGLE
	1	AN4-5A	BOLT
	1	NAS1149F0463P	WASHER
	1	MS21044N4	NUT
17	1	30A01000-353	PANEL SPREADER BAR AFT. ASSY.
	1	30A01155-031	PANEL – SPR. BAR
	1	30A01352-033	ANGLE – SIDE L.
	1	30A01352-034	ANGLE – SIDE R.
	2	30A01156-125	ANGLE
	1	AN4-5A	BOLT
	1	NAS1149F0463P	WASHER
	1	MS21044N4	NUT
18	1	30A01000-365	NOSE BUMPER (AMPHIBIAN)
	1	30S01739-001	NOSE BUMPER (SEAPLANE)
	2	30A01359-225	ANGLE, ATTACH NOSE BUMPER (AMPHIBIAN)
	1	30S01326-034	ANGLE (SEAPLANE)
	2	AN526-1032R10	SCREW (SEAPLANE)
	A/R	CN130120	NUT, CLIP, ASSEMBLY, 13/16" DIA / 10-32 THREAD (NOT SHOWN)
19	1	30A03319-001	TUBE – SPR. BAR MOUNTING R.
	1	30A03319-002	TUBE – SPR. BAR MOUNTING L.
	6	AN5-24A	BOLT
	6	NAS1149D0532J	WASHER

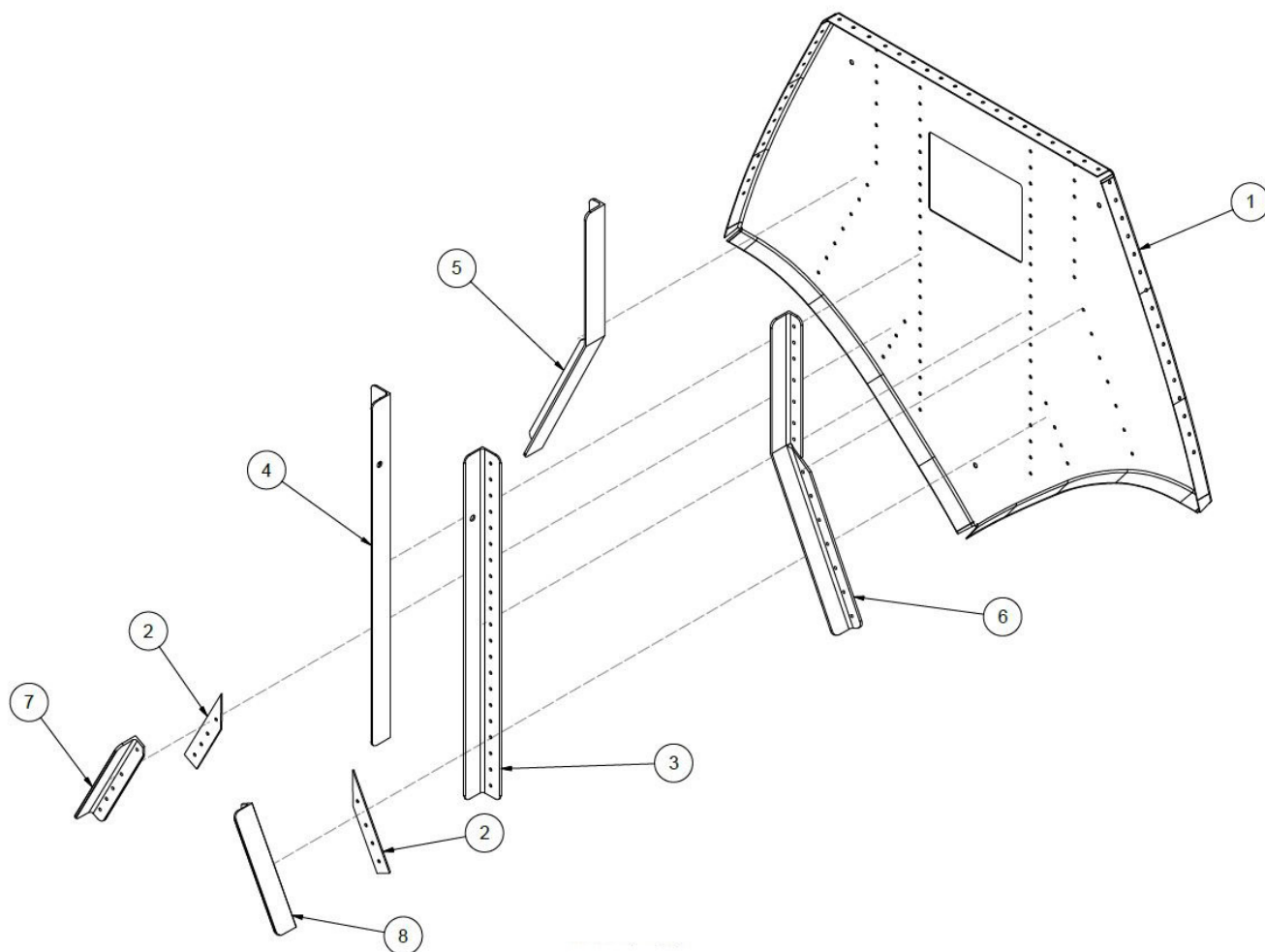
ITEM	QTY	PART NO.	PART DESCRIPTION
	12	NAS1149D0563J	WASHER
	6	MS21044N5	NUT
20	2	34A01005-385	BAGGAGE REINFORCEMENT
	4	34A01340-173	ANGLE
	4	34A01340-174	ANGLE
21	2	34A01005-384	BAGGAGE REINFORCEMENT
	4	34A01340-173	ANGLE
	4	34A01340-174	ANGLE
22	2	34A01005-383	BAGGAGE REINFORCEMENT
	4	34A01340-173	ANGLE
	4	34A01340-174	ANGLE
23	1	34A01162-049	GUNWALL CAP (OUTBRD L) (NOT SHOWN)
	1	34A01162-050	GUNWALL CAP (OUTBRD R) (NOT SHOWN)

BULKHEAD #1



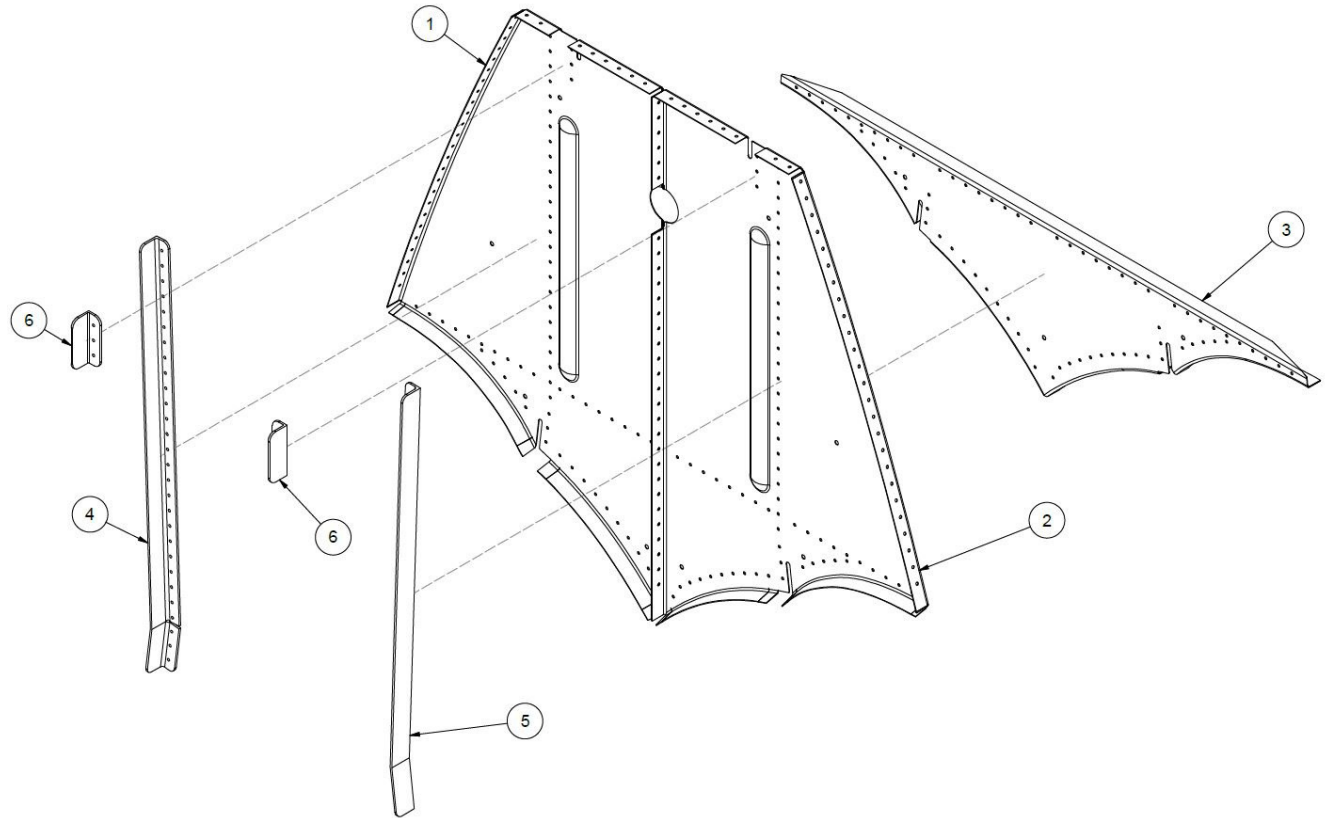
ITEM	QTY	PART NO.	PART DESCRIPTION
-	1	30A01000-329	ASSEMBLY, BULKHEAD, NOSE
1	1	30A01155-029	BULKHEAD #1
2	8	MS21078-4	NUT PLATE
3	1	30S01158-263	COVER – BULKHEAD SEAPLANE (NOT SHOWN)

BULKHEAD #3



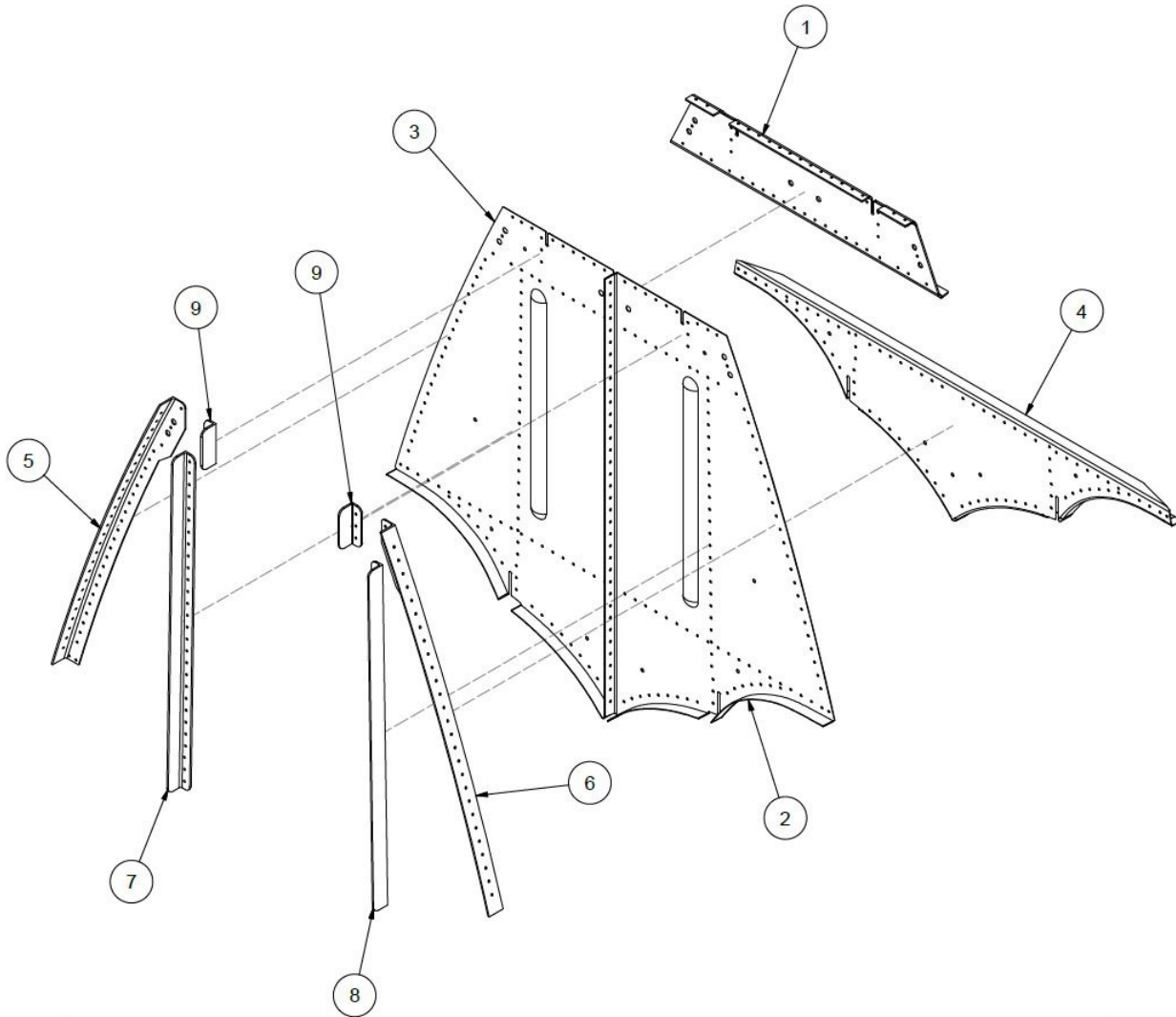
ITEM	QTY	PART NO.	PART DESCRIPTION
-	1	30A01000-330	ASSEMBLY, BULKHEAD 3
1	1	30A01158-208	PANEL, BULKHEAD 3
2	2	30A01163-072	ANGLE, SHIM, BULKHEAD #3
3	1	30A01326-020	ANGLE, NOSE BOX, BULK 3
4	1	30A01326-021	ANGLE NOSE BOX, BULK #3
5	1	30A01359-211	ANGLE, BULKHEAD 3
6	1	30A01359-212	ANGLE, BULKHEAD 3
7	1	30A01359-213	ANGLE, BULKHEAD 3
8	1	30A01359-214	ANGLE, BULKHEAD 3
9	1	30S01158-264	COVER – BULKHEAD SEAPLANE (NOT SHOWN)

BULKHEAD #4



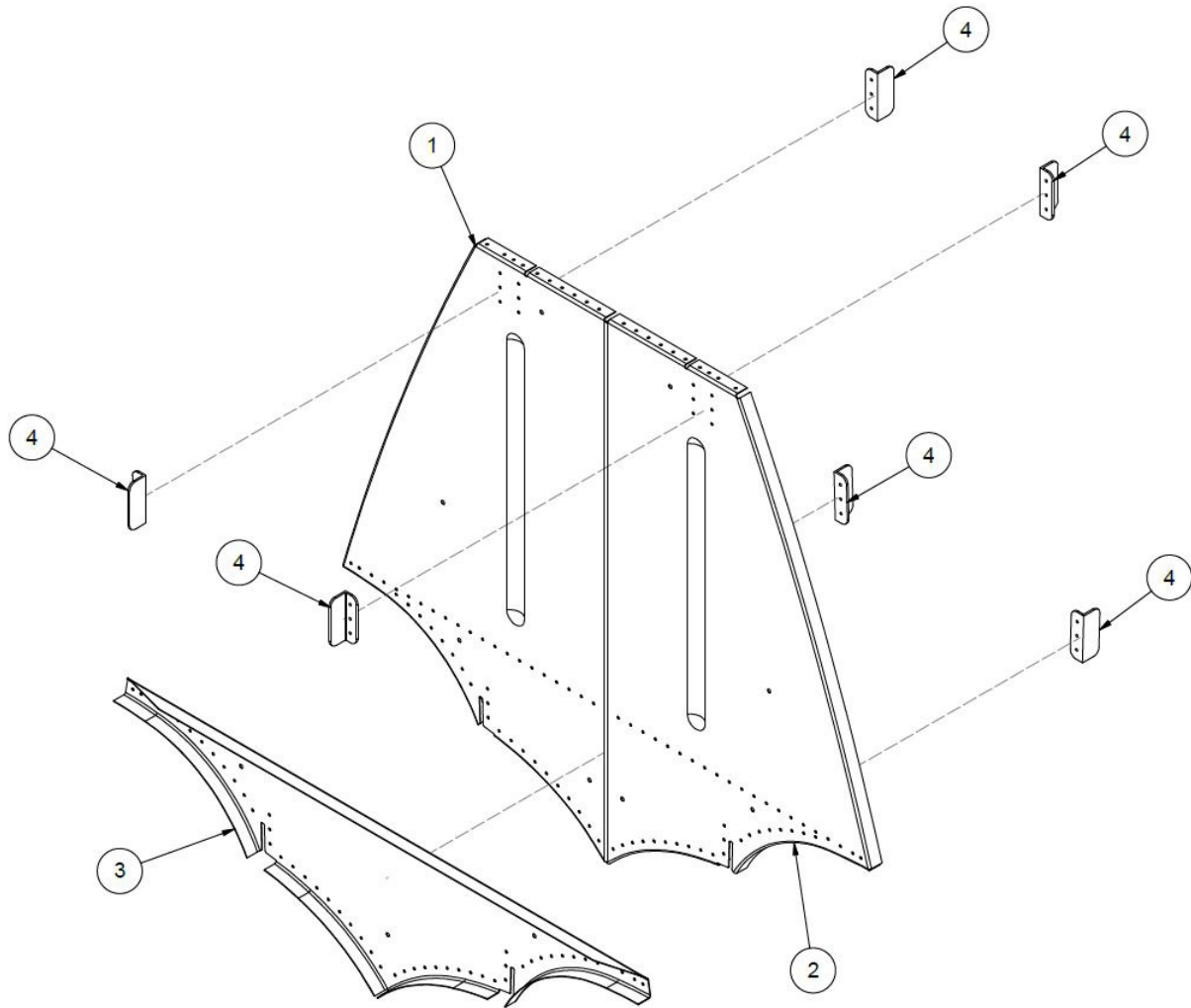
ITEM	QTY	PART NO.	PART DESCRIPTION
-	1	30A01000-331	ASSEMBLY, BULKHEAD 4
1	1	30A01158-209	BULKHEAD #4, LH
2	1	30A01158-210	BULKHEAD #4, RH
3	1	30A01158-222	SUPPORT - BULKHEAD #4
4	1	30A01359-223	ANGLE, BULKHEAD #4, RH
5	1	30A01359-224	ANGLE, BULKHEAD #4, LT
6	2	6A01359-004	ANGLE, ATTACH, TOP RAIL

BULKHEAD #5



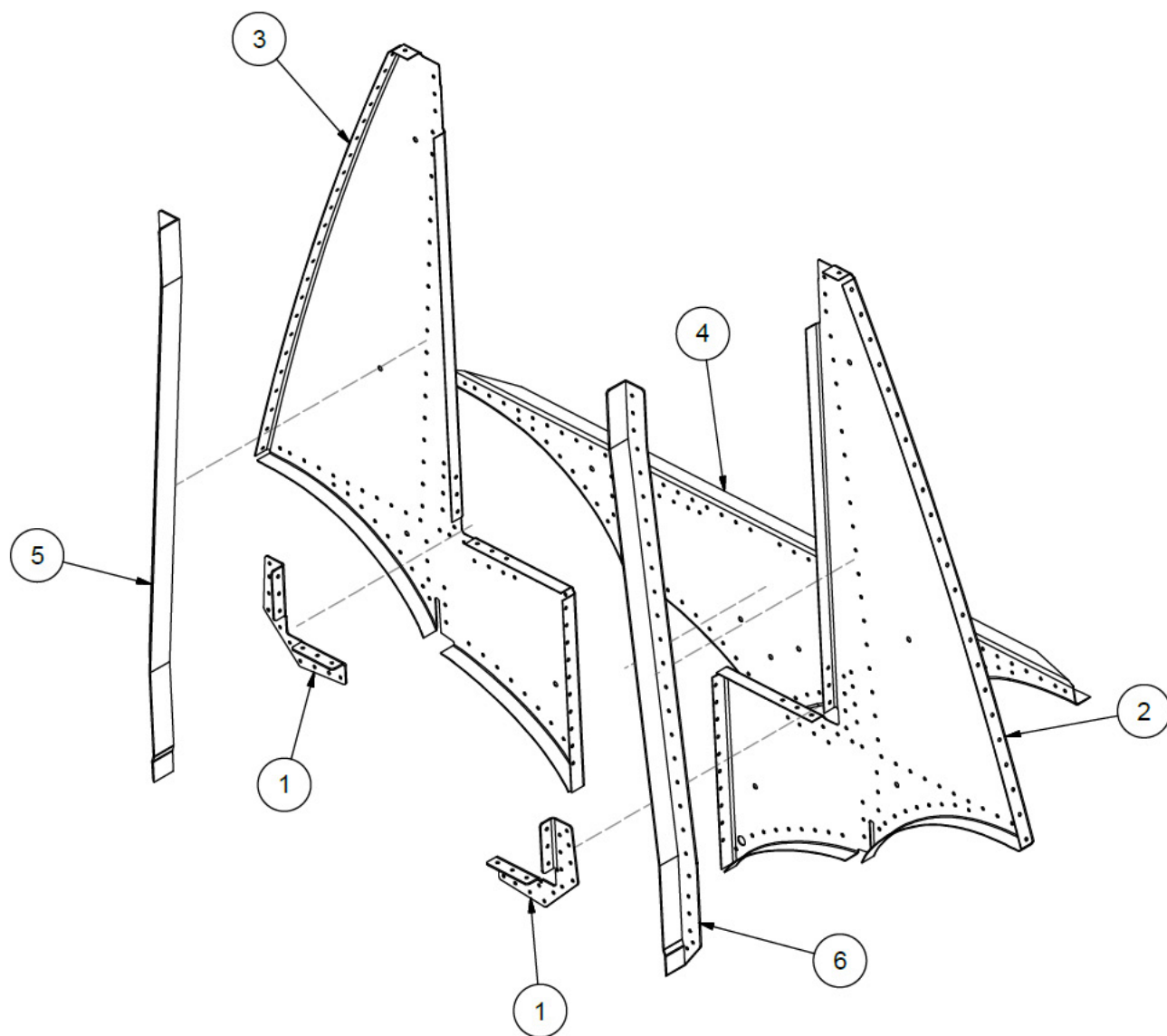
ITEM	QTY	PART NO.	PART DESCRIPTION
-	1	30A01000-336	ASSEMBLY, BULKHEAD 5
1	1	30A01155-032	PANEL, SPREADER BAR, BH 5 & 10
2	1	30A01158-211	BULKHEAD #5 - LH - FORMED
3	1	30A01158-212	BULKHEAD #5 - RH - FORMED
4	1	30A01158-223	SUPPORT - BULKHEAD #5
5	1	30A01352-037	ANGLE, SIDE, BULKHEAD 5
6	1	30A01352-038	ANGLE, SIDE, BULKHEAD 5
7	1	30A01359-221	ANGLE, BULKHEAD STN. #5
8	1	30A01359-222	ANGLE, BULKHEAD STN. #5
9	2	6A01359-004	ANGLE, ATTACH, TOP RAIL

BULKHEAD #6



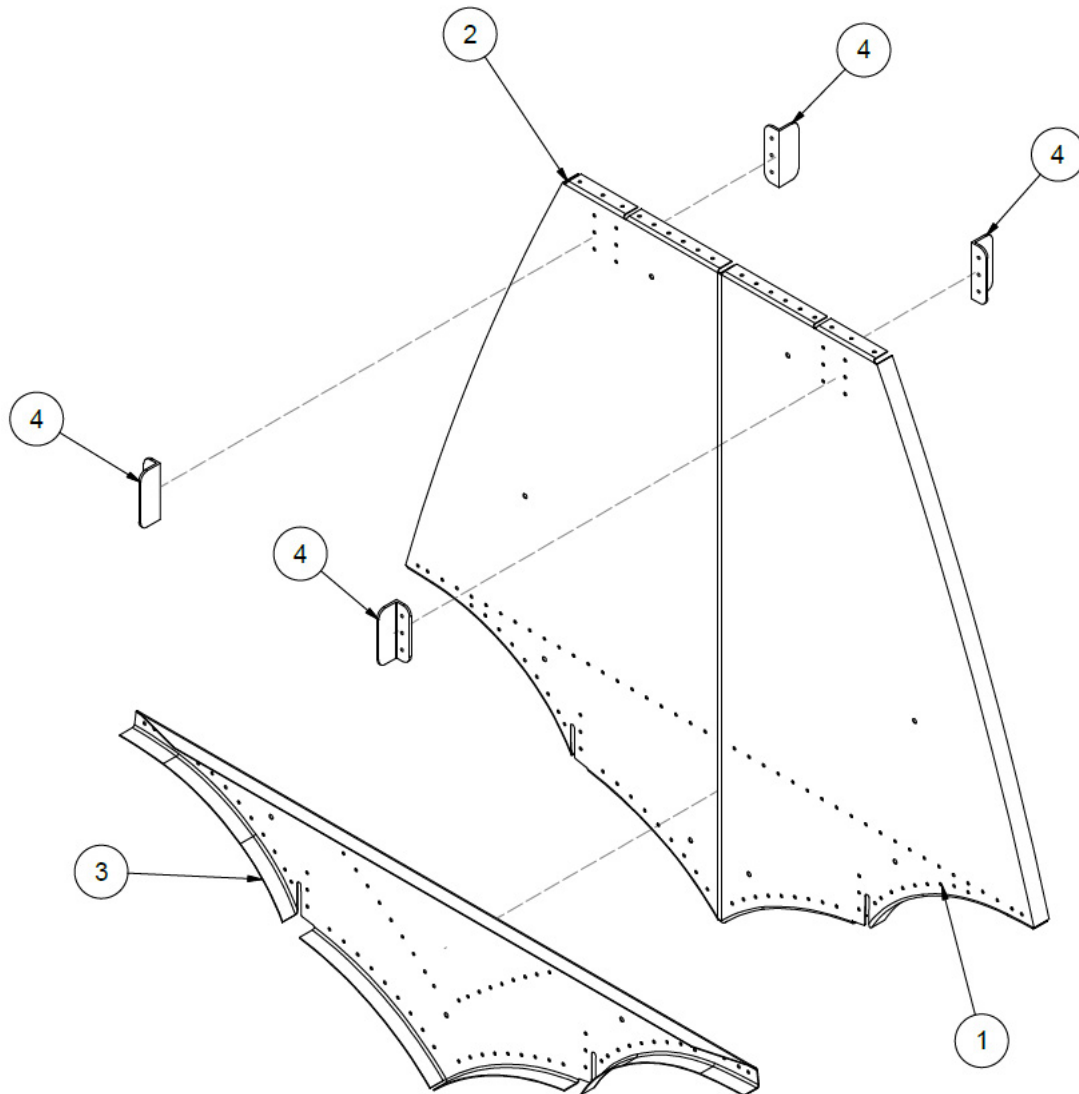
ITEM	QTY	PART NO.	PART DESCRIPTION
-	1	30A01000-332	ASSEMBLY, BULKHEAD 6
1	1	30A01158-213	BULKHEAD #6 - LH - FORMED
2	1	30A01158-214	BULKHEAD #6 - RH - FORMED
3	1	30A01158-224	SUPPORT - BULKHEAD #6
4	6	6A01359-004	ANGLE, ATTACH, TOP RAIL

BULKHEAD #7



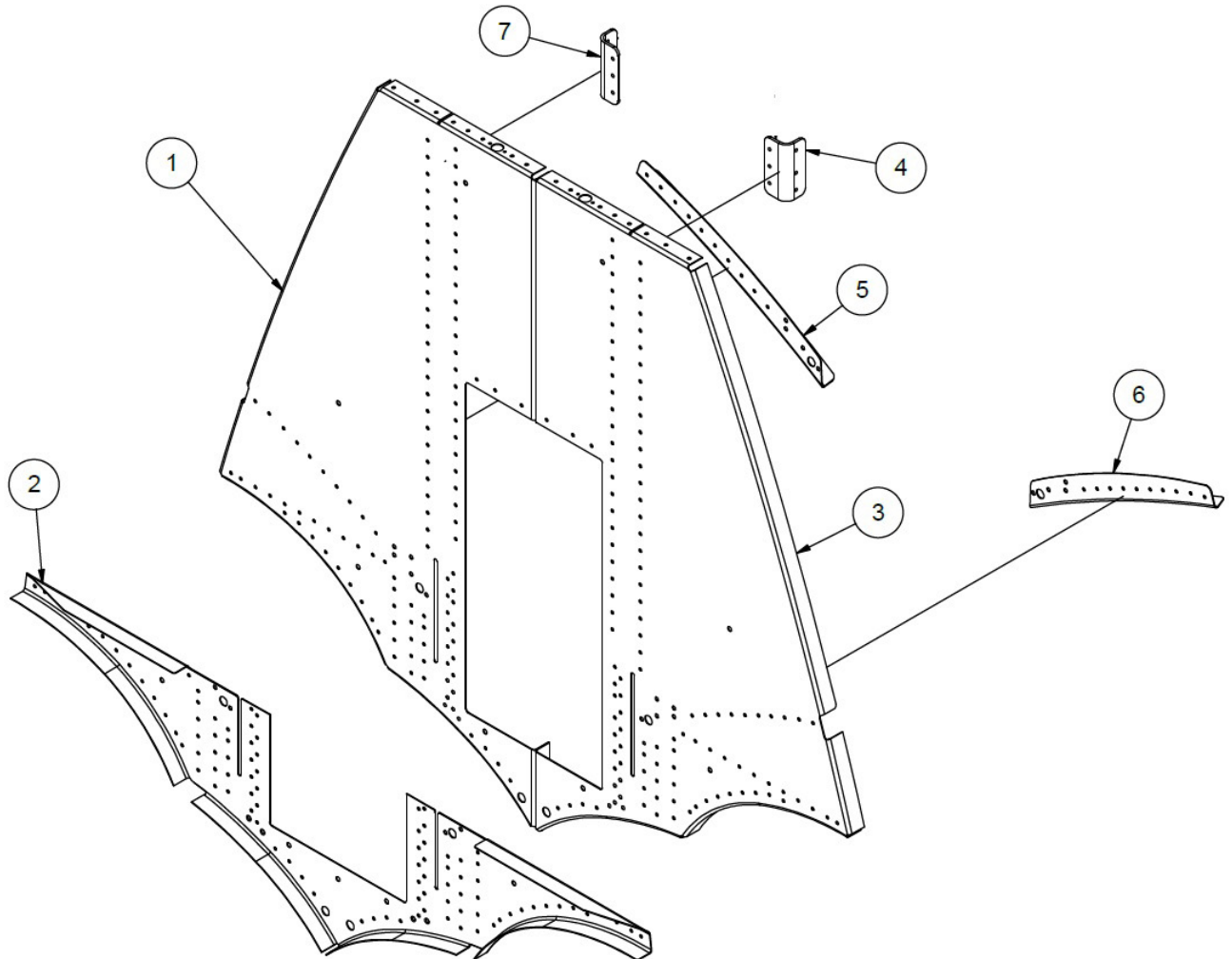
ITEM	QTY	PART NO.	PART DESCRIPTION
-	1	30A01000-333	BULKHEAD ASSEMBLY #7
1	2	1001110	DOUBLER - SUPPORT - LH/RH BULKHEAD #7
2	1	30A01158-215	BULKHEAD - #7, LH
3	1	30A01158-216	BULKHEAD - #7, RH
4	1	30A01158-225	SUPPORT - BULKHEAD #7
5	1	30A01326-036	ANGLE - BULKHEAD #7
6	1	30A01326-037	ANGLE - BULKHEAD #7

BULKHEAD #8



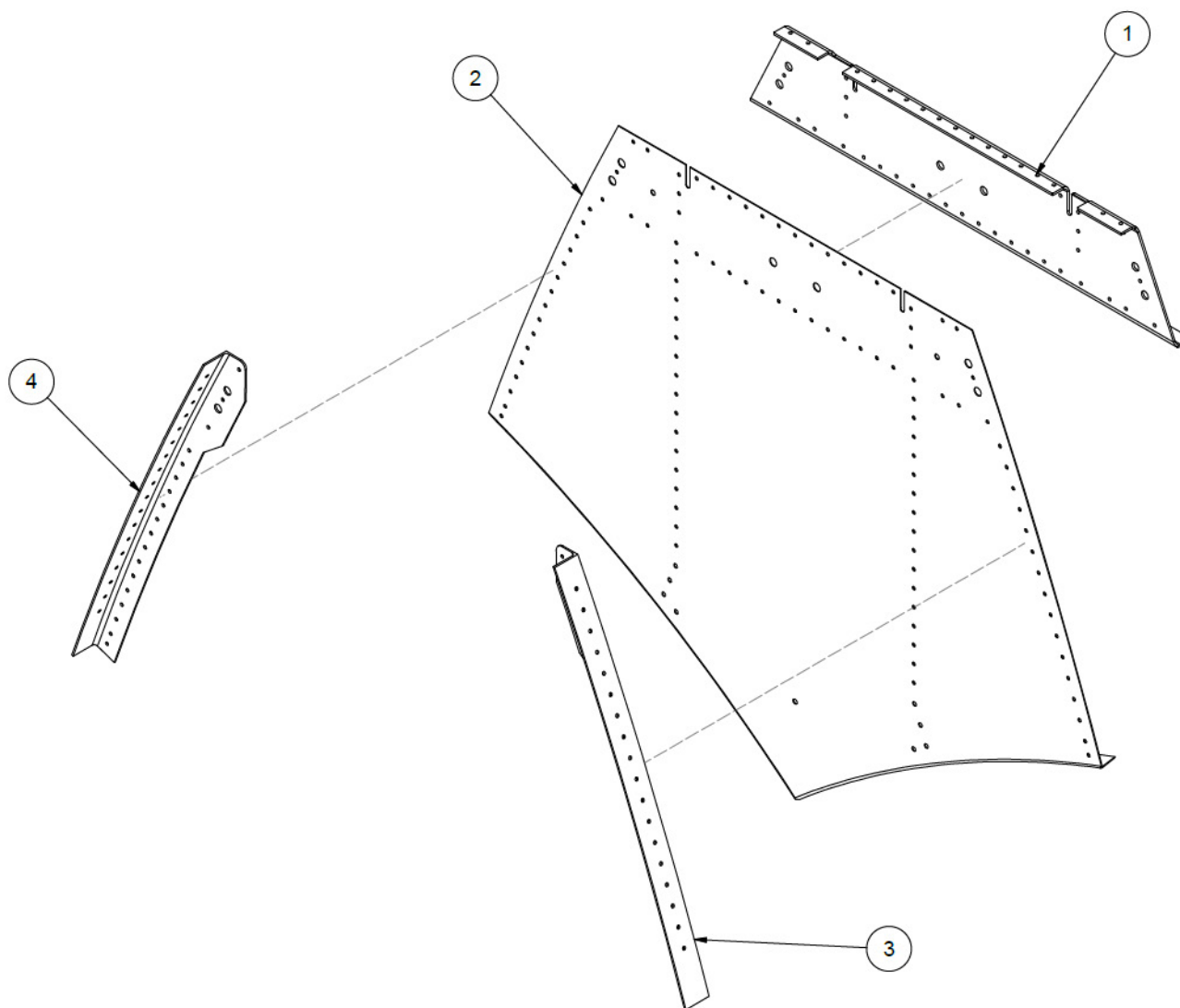
ITEM	QTY	PART NO.	PART DESCRIPTION
-	1	34A01000-357	BULKHEAD STATION #8 ASSY
1	1	34A01158-239	BULKHEAD #8
2	1	34A01158-240	BULKHEAD #8
3	1	34A01158-241	SUPPORT - BULKHEAD, #8
4	4	6A01359-004	ANGLE, ATTACH, TOP RAIL

BULKHEAD #9



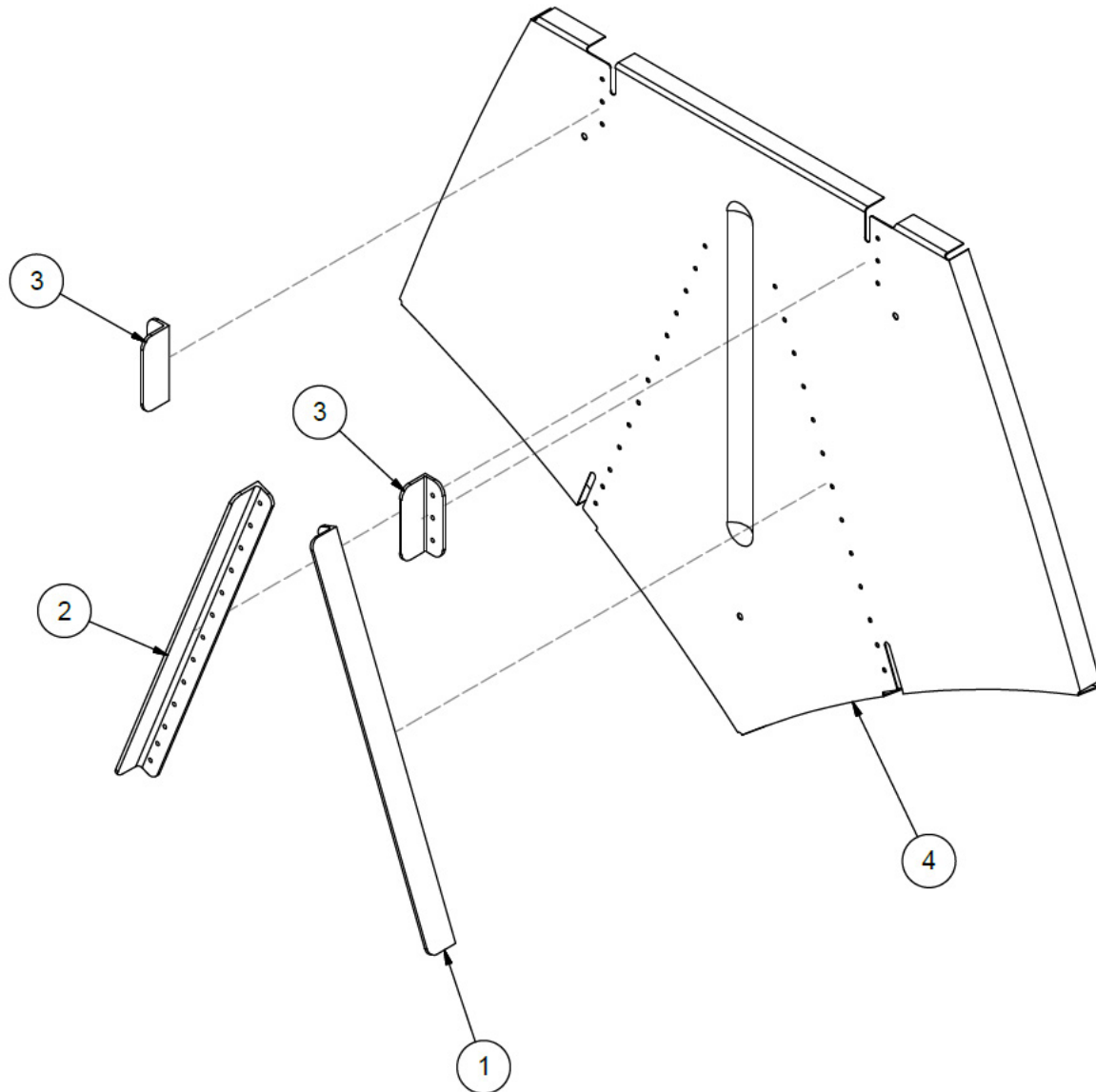
ITEM	QTY	PART NO.	PART DESCRIPTION
-	1	1004888	ASS'Y BULKHEAD #9
1	1	1004889	BULKHEAD, #9, RIGHT, 3000 3450
2	1	1004890	SUPPORT, RH, BULKHEAD #9
3	1	1004891	BULKHEAD, #9, LEFT, 3000 3450
4	1	1005519	ATTACH, ANGLE, TOP RAIL
5	1	1005581	ANGLE, ATTACH AFT
6	1	1005582	ANGLE, ATTACH AFT
7	1	1005611	ATTACH, ANGLE, TOP RAIL

BULKHEAD #10



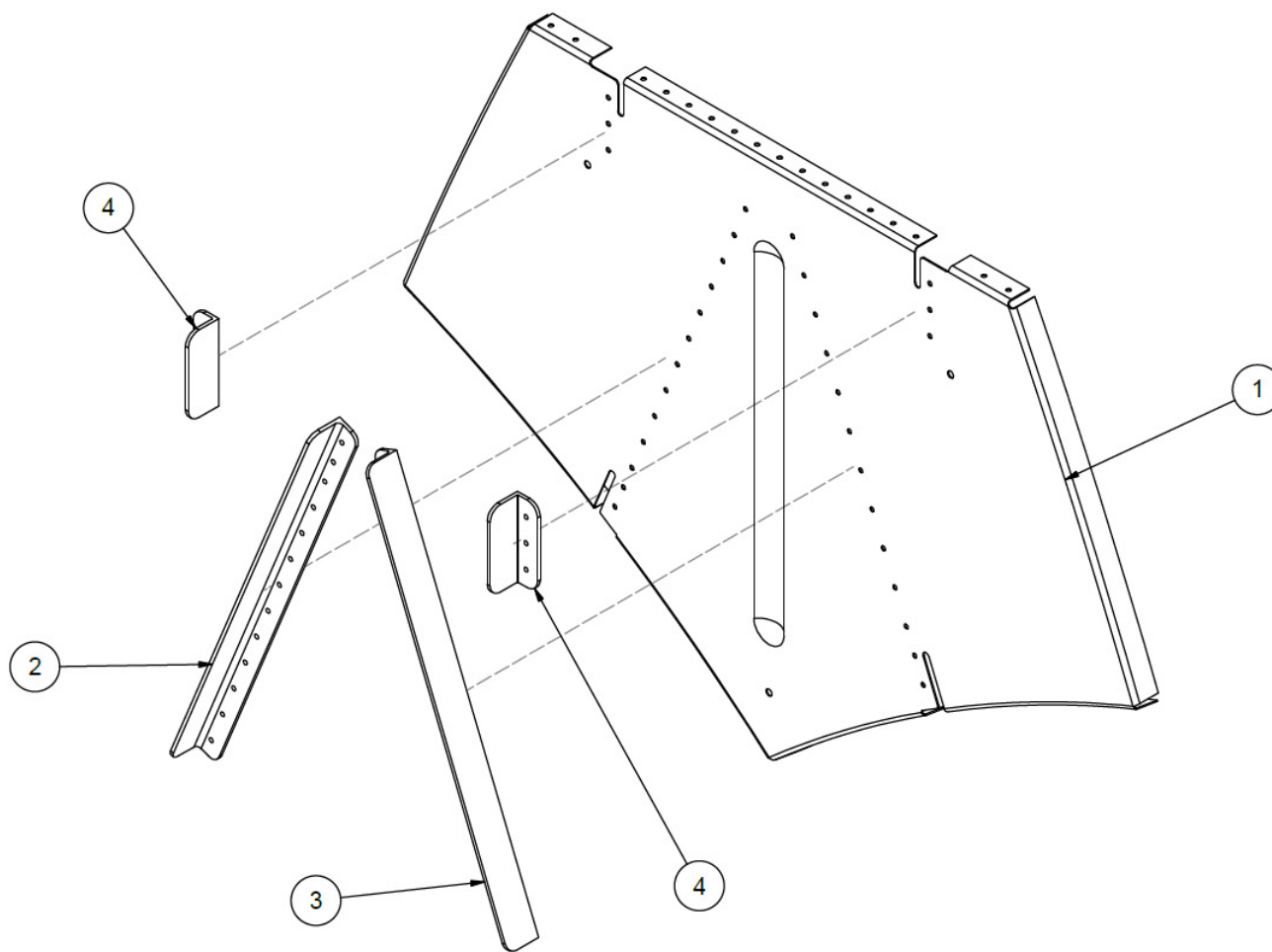
ITEM	QTY	PART NO.	PART DESCRIPTION
-	1	30A01000-339	ASSEMBLY, BULKHEAD 10 (AMPHIB)
-	1	30S01000-408	ASS'Y. BULKHEAD #10 (SEAPLANE ONLY)
1	1	30A01155-032	PANEL, SPREADER BAR, BH 5 & 10
2	1	30A01158-221	BULKHEAD #10
3	1	30A01352-035	ANGLE, SIDE, BULKHEAD 10
4	1	30A01352-036	ANGLE, SIDE, BULKHEAD 10
5	4	6A01359-004	ANGLE (SEAPLANE ONLY NOT SHOWN)
6	2	30S01340-180	ANGLE (SEAPLANE ONLY NOT SHOWN)

BULKHEAD #11



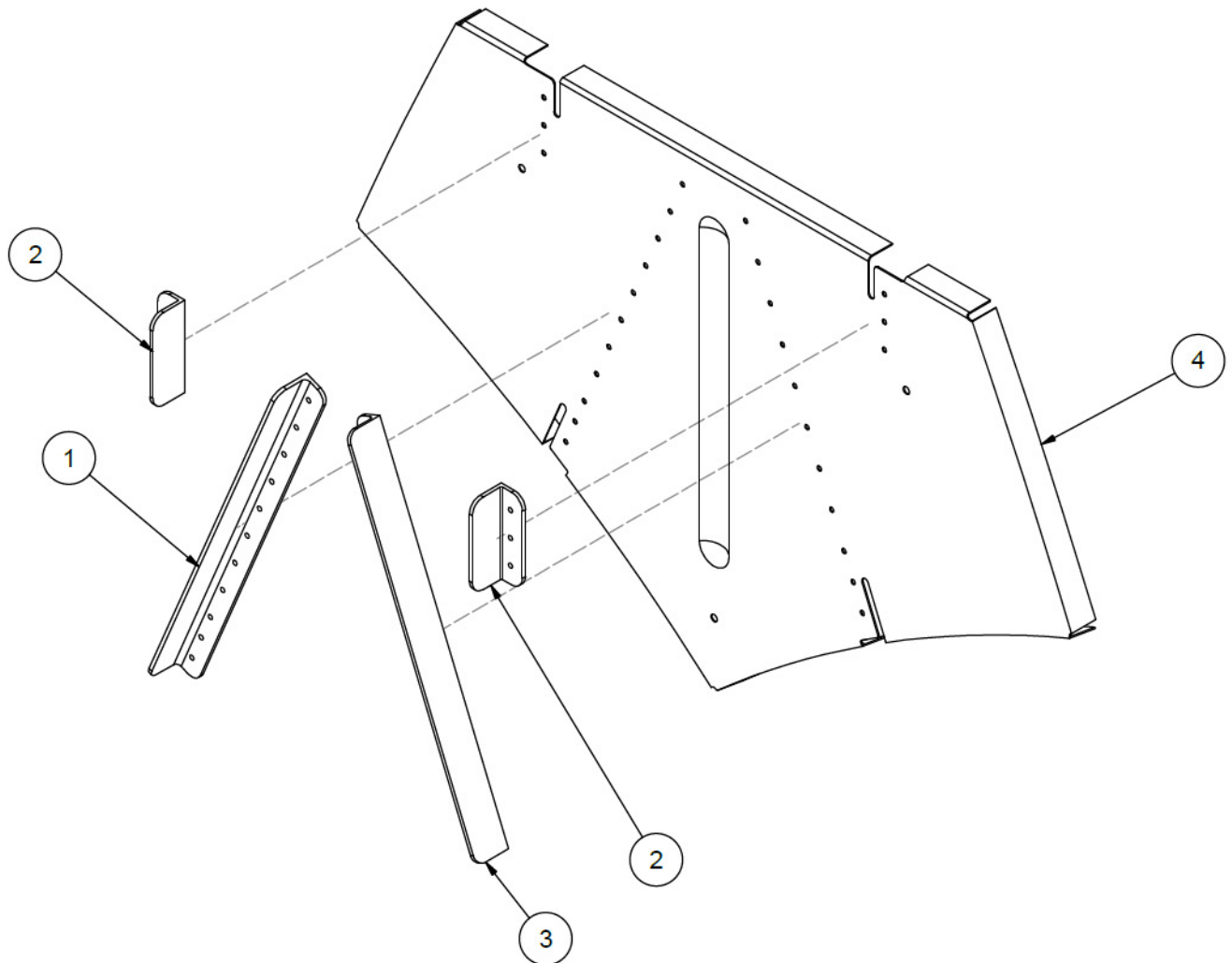
ITEM	QTY	PART NO.	PART DESCRIPTION
-	1	30A01000-340	BULKHEAD STATION #11 ASSY
1	1	30A01359-216	ANGLE - BULKHEAD #11 & #12
2	1	30A01359-217	ANGLE - BULKHEAD #11 & #12
3	2	6A01359-004	ANGLE, ATTACH, TOP RAIL
4	1	30A01158-204	BULKHEAD #11

BULKHEAD #12



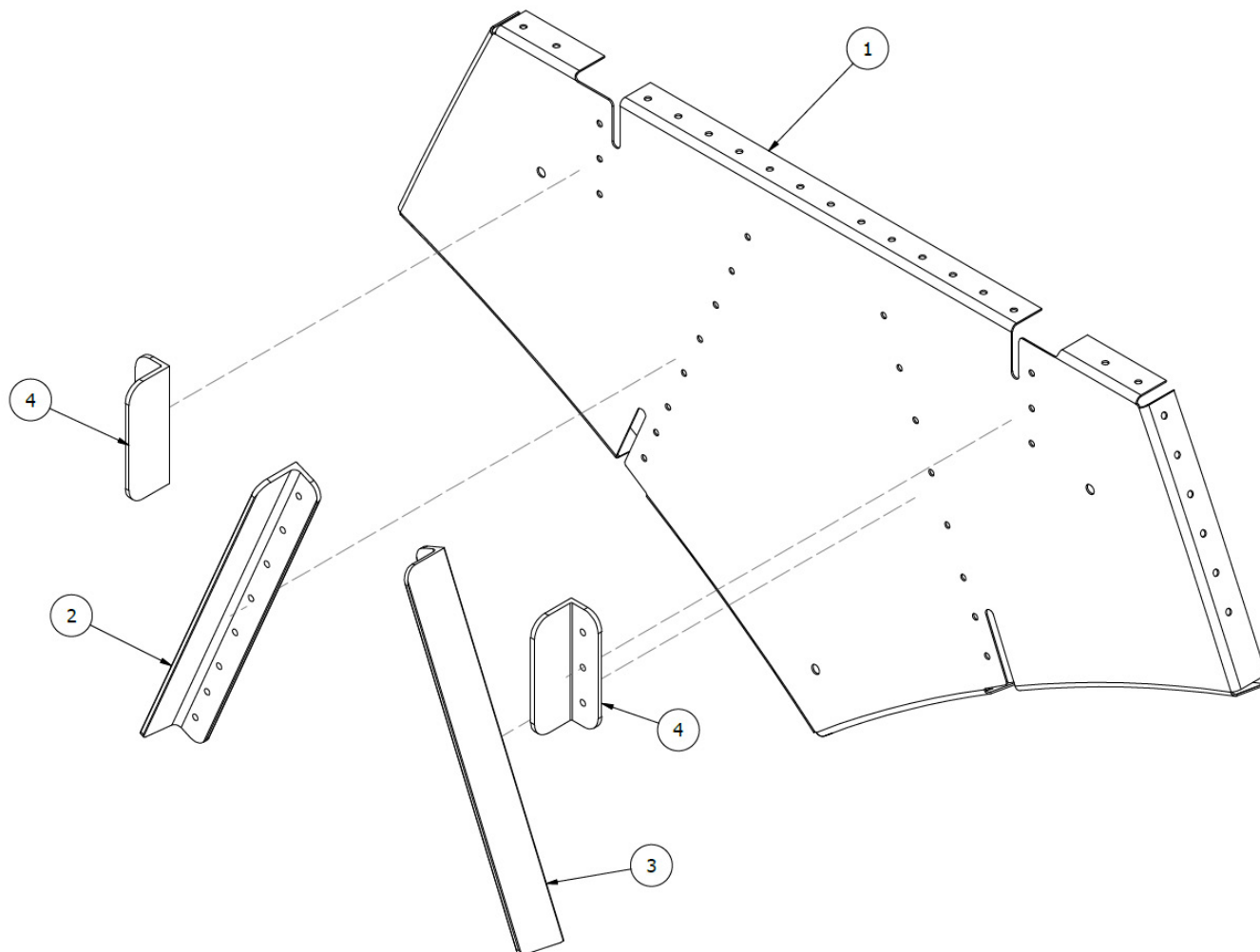
ITEM	QTY	PART NO.	PART DESCRIPTION
-	1	30A01000-341	30A01000-341
1	1	30A01158-205	BULKHEAD #12
2	1	30A01359-216	ANGLE - BULKHEAD #11 & #12
3	1	30A01359-217	ANGLE - BULKHEAD #11 & #12
4	2	6A01359-004	ANGLE, ATTACH, TOP RAIL

BULKHEAD #13



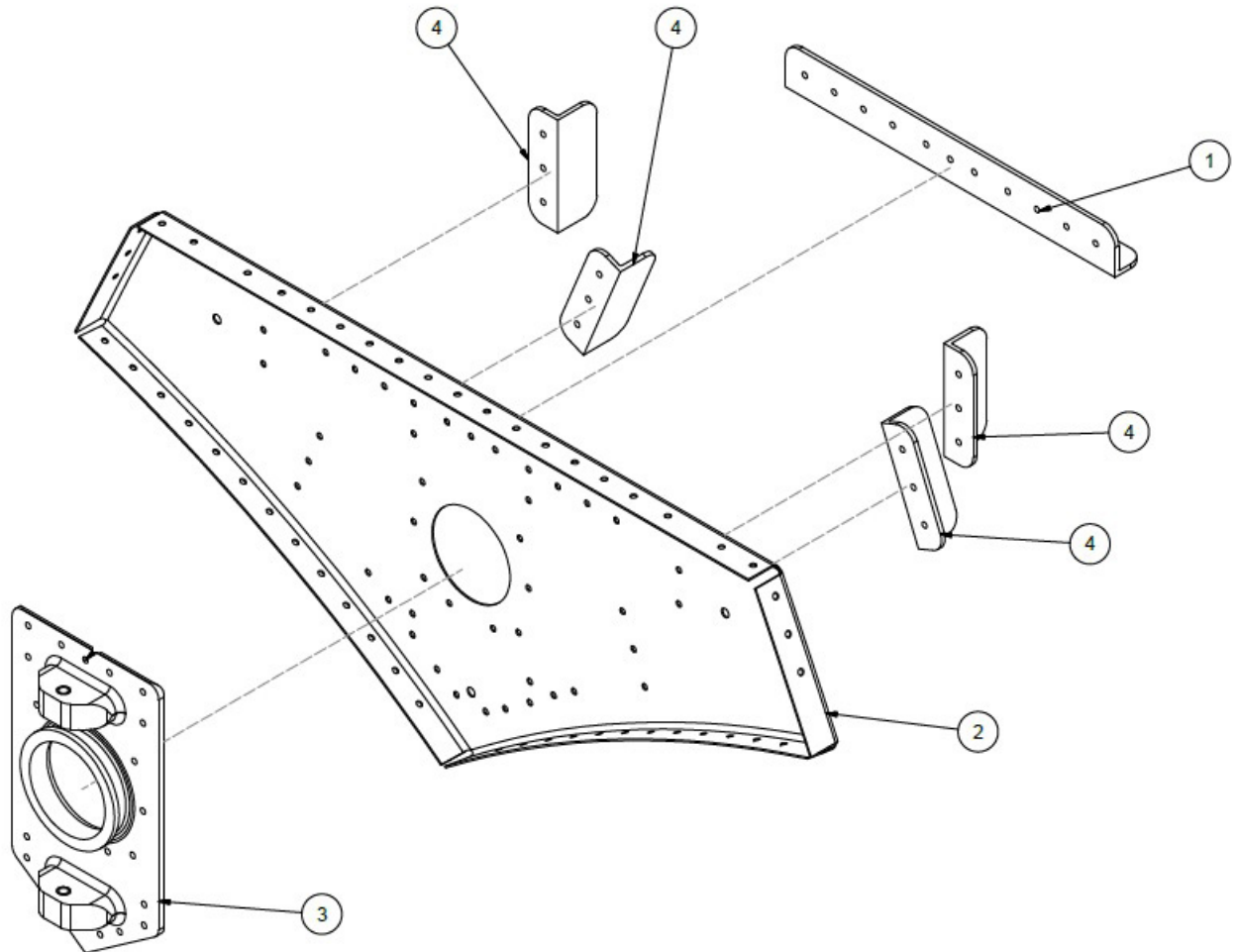
ITEM	QTY	PART NO.	PART DESCRIPTION
-	1	30A01000-342	BULKHEAD STATION #13 ASSY
1	1	30A01359-218	ANGLE - BULKHEAD #13
2	2	6A01359-004	ANGLE, ATTACH, TOP RAIL
3	1	30A01359-219	ANGLE - BULKHEAD #13
4	1	30A01158-206	BULKHEAD #13

BULKHEAD #15



ITEM	QTY	PART NO.	PART DESCRIPTION
-	1	34A01000-356	BULKHEAD STN #15 ASSY
1	1	34A01158-242	BULKHEAD #15
2	1	34A01359-215	ANGLE, BULKHEAD 15
3	1	34A01359-220	ANGLE, BULKHEAD 15
4	2	6A01359-004	ANGLE, ATTACH, TOP RAIL

BULKHEAD #16



ITEM	QTY	PART NO.	PART DESCRIPTION
-	1	34A01000-355	ASSY, BULKHEAD STN, #16
1	1	30A01359-209	ANGLE, BULKHEAD #14, UPPER
2	1	34A01158-238	PANEL, BULKHEAD 16
3	1	4A01000-301	ASSEMBLY, MOUNT, PIVOT, WATER RUDDER
4	4	6A01359-004	ANGLE, ATTACH, TOP RAIL

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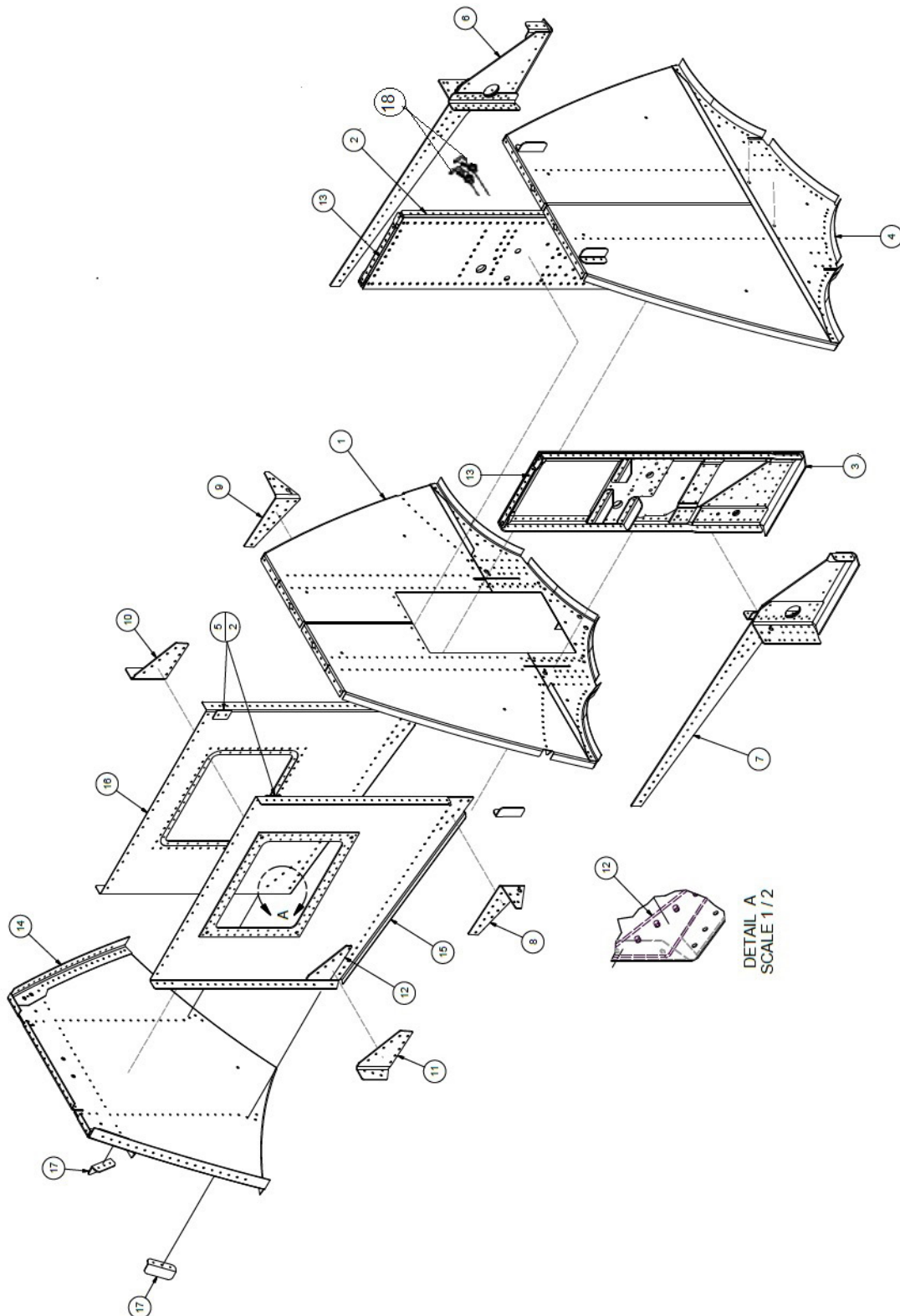
SECTION 2
WHEEL WELL ASSEMBLY

CONTENTS

WHEEL WELL AREA30

WHEEL WELL ASSEMBLY - AMPHIBIAN32

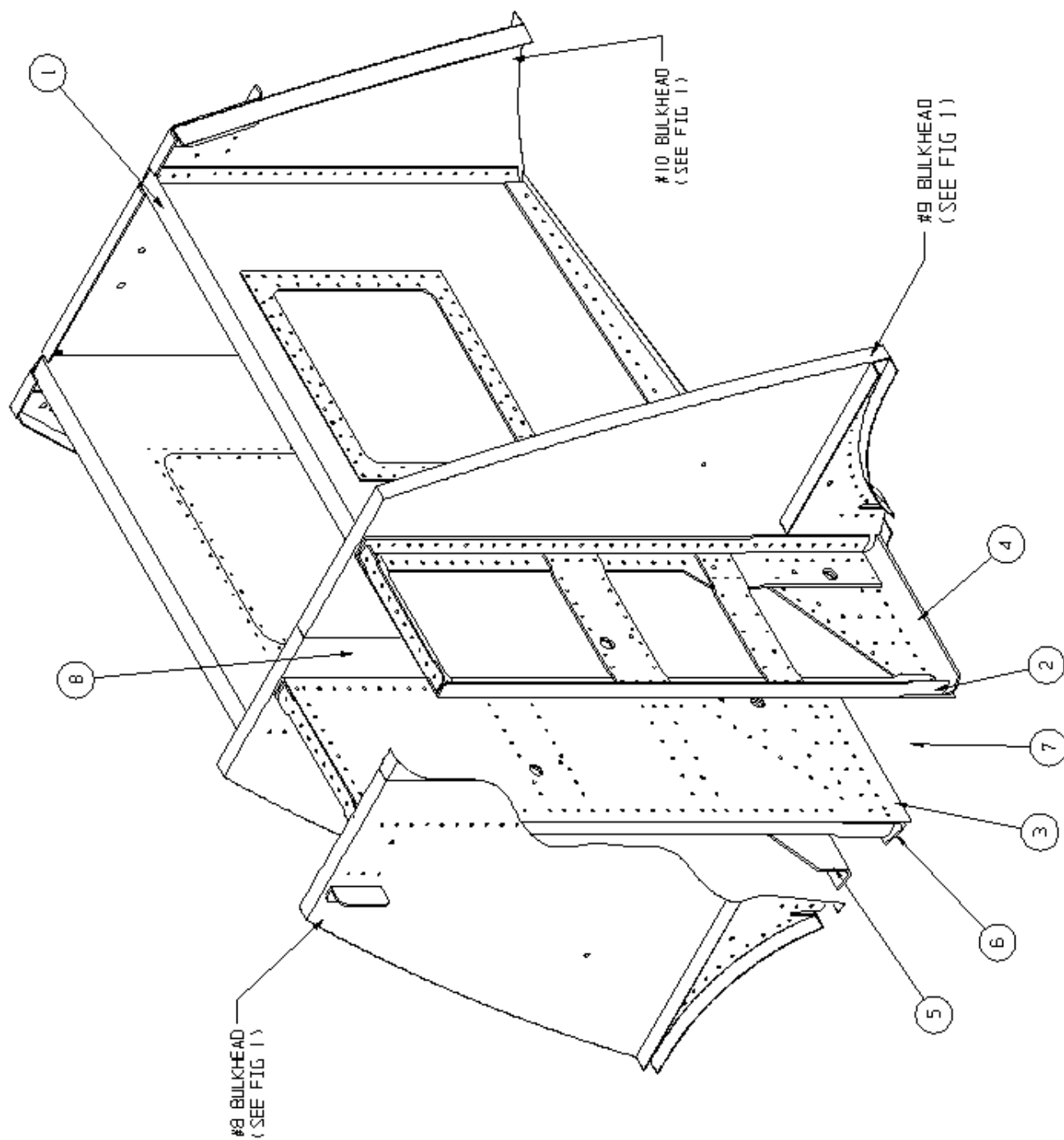
WHEEL WELL AREA



PARTS MANUAL
3450 FLOATS ON CESSNA 185

ITEM	QTY	PART NO.	PART DESCRIPTION
-	1	1005530	ASSEMBLY, WHEEL WELL, CENTERED, 3450
1	1	1004888	ASS'Y BULKHEAD #9
2	1	1004893	ASSEMBLY, PANEL, MAIN GEAR
3	1	1004894	ASSEMBLY, PANEL, MAIN GEAR
4	1	1004914	ASSEMBLY, BULKHEAD 8, 3450 COMP
5	2	1005520	SPACER, ATTACH, ANGLE, TOP RAIL
6	1	1005523	ASSEMBLY, CARRY THRU STRAP, RIGHT
7	1	1005524	ASSEMBLY, CARRY THRU STRAP, LEFT
8	1	1005531	GUSSET, WHEEL WELL
9	1	1005532	GUSSET, WHEEL WELL
10	1	1005542	GUSSET, WHEEL WELL, REAR
11	1	1005543	GUSSET, WHEEL WELL, REAR
12	2	1005550	SPACER, GUSSET, CARRY-THRU
13	2	1005557	SPACER, ANGLE, PANEL, MAIN GEAR
14	1	30A01000-339	ASS'Y BULKHEAD #10
15	1	30A01000-348	ASSEMBLY, PANEL, SIDE, WHEEL WELL, RH
16	1	30A01000-349	ASSEMBLY, PANEL, SIDE, WHEEL WELL, LH
17	4	6A01359-004	ANGLE, ATTACH, TOP RAIL
18	2	1005724	SWITCH, PROXIMITY

WHEEL WELL ASSEMBLY - AMPHIBIAN



ITEM	QTY	PART NO.	PART DESCRIPTION
1 LT.	1	30A01000-349	ASS'Y. WHEELWELL HALF L.
	1	30A01158-235	PANEL – FORMED L.
	1	13A01156-124	RING – COVER REINFORCEMENT
	1	21A01158-163	COVER, INSPECTION, WHEELWELL, LARGE
	28	AN526-632R6	SCREW
1 RT.	1	30A01000-348	ASS'Y. WHEELWELL HALF R.
	1	30A01158-234	PANEL – FORMED R.
	1	13A01156-124	RING – COVER REINFORCEMENT
	1	21A01158-163	COVER, INSPECTION, WHEELWELL, LARGE
	28	AN526-632R6	SCREW
2	1	30A01000-345	ASS'Y. WHEELWELL PANEL – OUTBR'D L.
	1	30A01000-350	ASS'Y. WHEELWELL PANEL – OUTBR'D R.
3	1	30A01000-347	ASS'Y. WHEELWELL PANEL – INBR'D L.
	1	30A01000-346	ASS'Y. WHEELWELL PANEL – INBR'D R.
4	1	30A01156-139	CARRY-THRU STRAP OUTBR'D L.
	1	30A01156-142	CARRY-THRU STRAP OUTBR'D R.
5	1	30A01156-141	CARRY-THRU STRAP INBR'D L.
	1	30A01156-140	CARRY-THRU STRAP INBR'D R.
6	1	30A01156-143	CARRY-THRU STRAP INBR'D L.
	1	30A01156-138	CARRY-THRU STRAP INBR'D R.
	1	30A01156-145	ANGLE – ATTACH AFT L.
	1	30A01156-150	ANGLE – ATTACH AFT R.
	1	30A01160-035	SHIM
	2	21A01326-015	ANGLE – ATTACH FWD
7	1	30A01000-287	SAND GUARD (NOT SHOWN) L.
	1	30A01000-288	SAND GUARD (NOT SHOWN) R.
	8	AN526-1032R8	SCREW
	4	MS21078-3	NUT PLATE
8	1	30A01569-002	MUD FLAP (NOT SHOWN)
	1	30A01150-141	REINFORCEMENT

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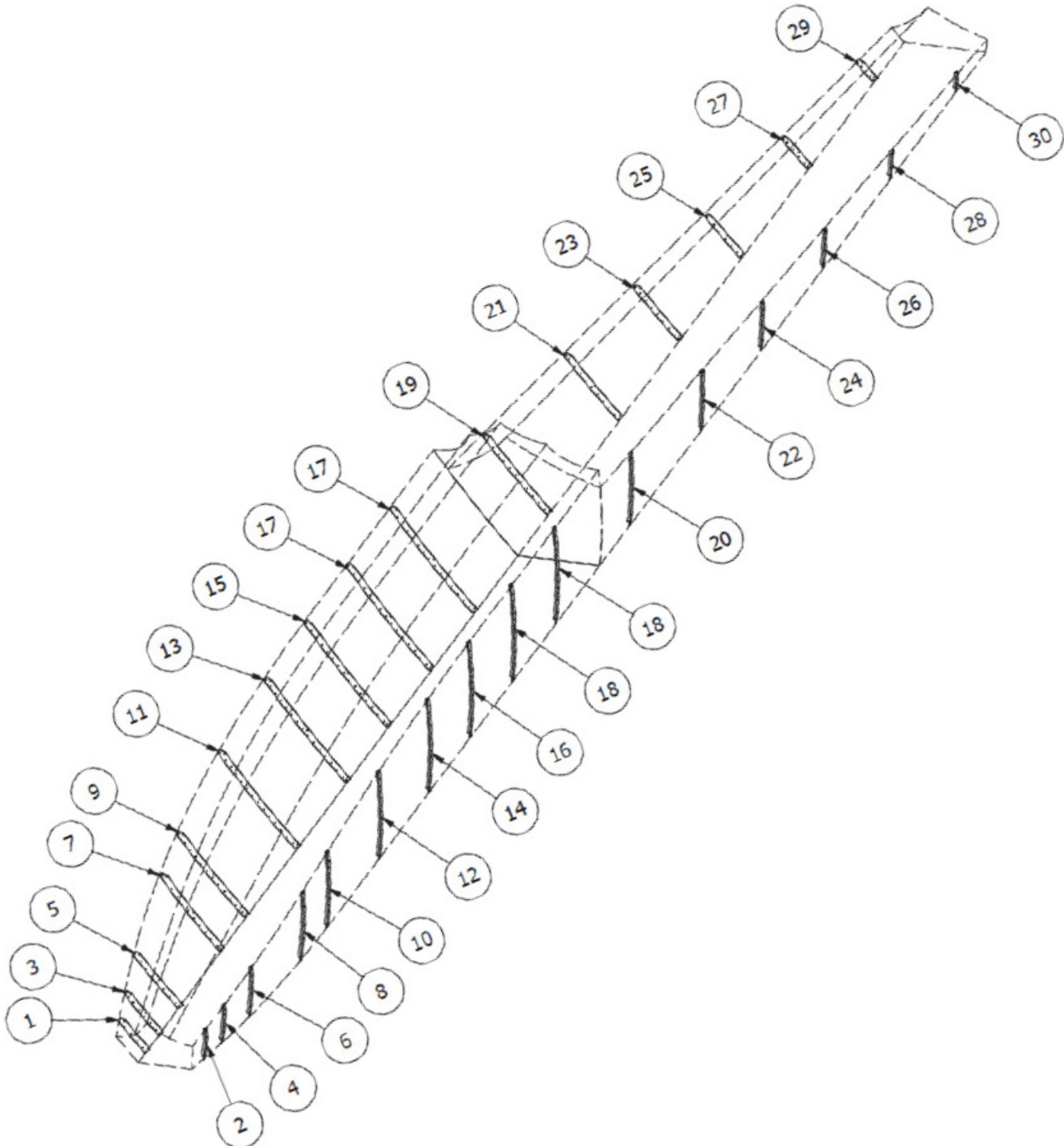
SECTION 3

SKINS, STIFFENERS, & CANOE PADDLE

CONTENTS

STIFFENERS.....	36
BOTTOM SKINS & DOUBLERS - AMPHIBIAN.....	38
BOTTOM SKINS & DOUBLERS - SEAPLANE.....	40
RIGHT FLOAT SIDE SKINS.....	42
LEFT FLOAT SIDE SKINS	43
CANOE PADDLE	44

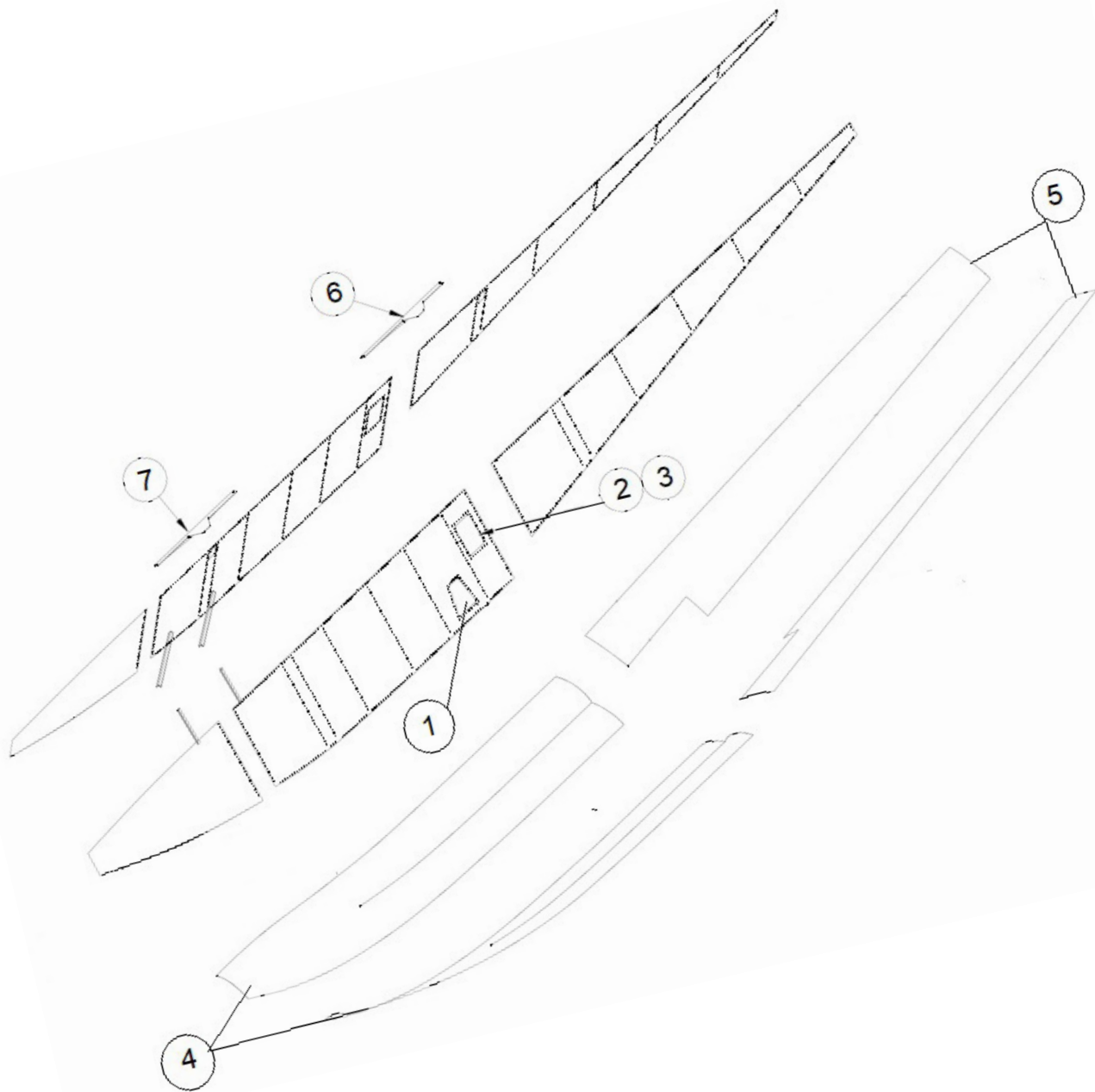
STIFFENERS



*Glued stiffeners were discontinued after Service Letter 211. Riveted stiffeners are compatible with floats made prior to the service letter.

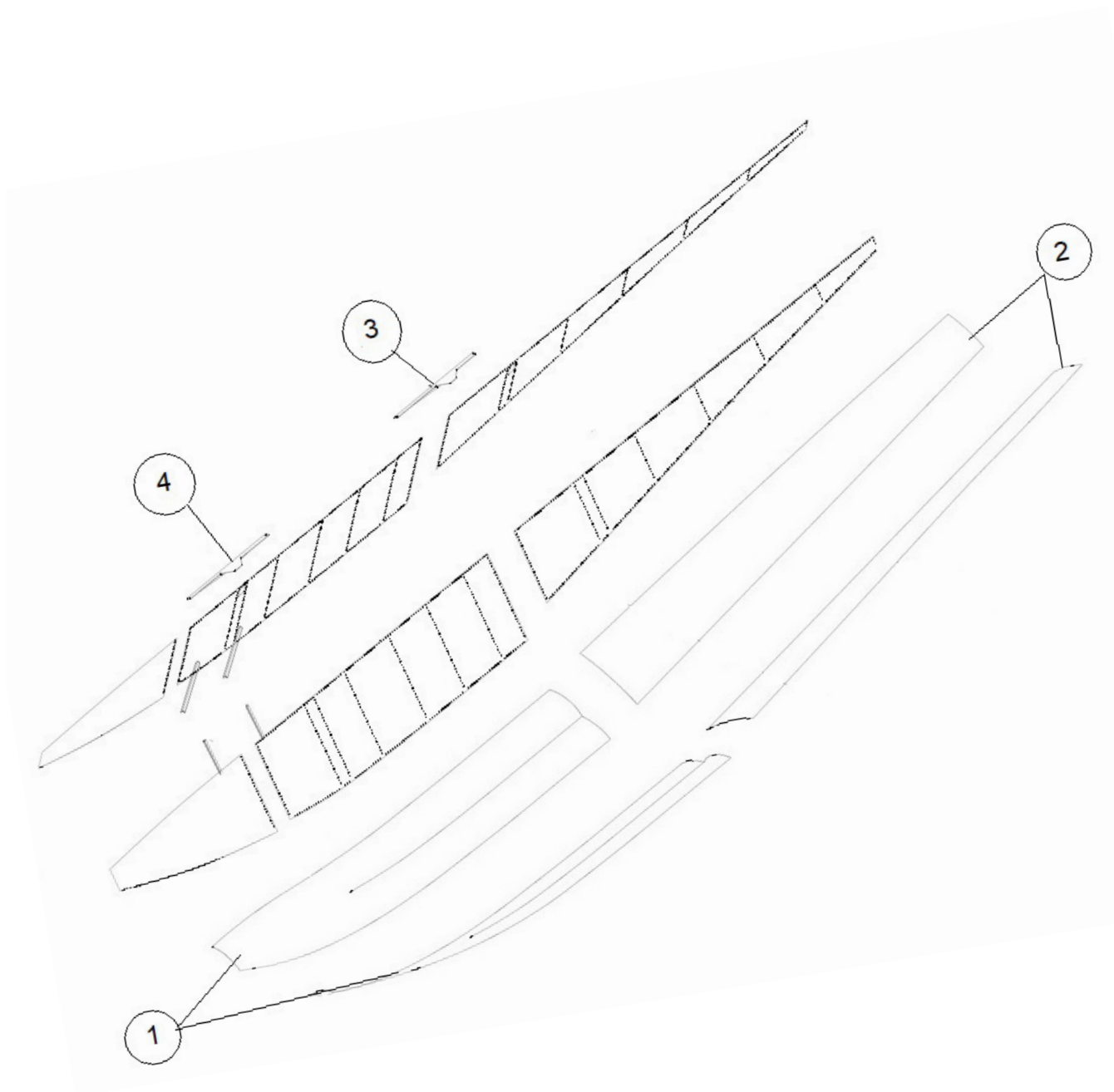
ITEM	QTY	PART NO.	PART DESCRIPTION
1	1	1011150	STIFFENER, SIDE SKIN, LH
2	1	1011151	STIFFENER, SIDE SKIN, RH
3	1	1011152	STIFFENER, SIDE SKIN, LH
4	1	1011153	STIFFENER, SIDE SKIN, RH
5	1	1011154	STIFFENER, SIDE SKIN, LH
6	1	1011155	STIFFENER, SIDE SKIN, RH
7	1	1011156	STIFFENER, SIDE SKIN, LH
8	1	1011157	STIFFENER, SIDE SKIN, RH
9	1	1011158	STIFFENER, SIDE SKIN, LH
10	1	1011159	STIFFENER, SIDE SKIN, RH
11	1	1011160	STIFFENER, SIDE SKIN, LH
12	1	1011161	STIFFENER, SIDE SKIN, RH
13	1	1011162	STIFFENER, SIDE SKIN, LH
14	1	1011163	STIFFENER, SIDE SKIN, RH
15	1	1011164	STIFFENER, SIDE SKIN, LH
16	1	1011165	STIFFENER, SIDE SKIN, RH
17	1	1011166	STIFFENER, SIDE SKIN, LH
18	1	1011167	STIFFENER, SIDE SKIN, RH
19	1	1011168	STIFFENER, SIDE SKIN, LH
20	1	1011169	STIFFENER, SIDE SKIN, RH
21	1	1011170	STIFFENER, SIDE SKIN, LH
22	1	1011171	STIFFENER, SIDE SKIN, RH
23	1	1011172	STIFFENER, SIDE SKIN, LH
24	1	1011173	STIFFENER, SIDE SKIN, RH
25	1	1011174	STIFFENER, SIDE SKIN, LH
26	1	1011175	STIFFENER, SIDE SKIN, RH
27	1	1011176	STIFFENER, SIDE SKIN, LH
28	1	1011177	STIFFENER, SIDE SKIN, RH
29	1	1011178	STIFFENER, SIDE SKIN, LH
30	1	1011179	STIFFENER, SIDE SKIN, RH

BOTTOM SKINS & DOUBLERS - AMPHIBIAN



ITEM	QTY	PART NO.	PART DESCRIPTION
1	1	30A01000-358	STEP – BOARDING
2	2	30A01156-144	REINFORCEMENT – COVER
3	2	21A01000-427	ASSY, COVER – INSP.
	2	21A01567-012	GASKET
	56	AN526-632R6	SCREW – ATTACH
4	1	30A01151-103	BOTTOM SKIN FWD L.
	1	30A01151-102	BOTTOM SKIN FWD R.
	2	34A01150-145	BOTTOM SKIN SPLICE – AFT
5	1	34A01148-039	BOTTOM SKIN AFTERBODY L.
	1	34A01148-040	BOTTOM SKIN AFTERBODY R.
	1	34A01150-147	DOUBLER, AFT, BOTTOM SKIN (NOT SHOWN)
	1	34A01150-148	DOUBLER, AFT, BOTTOM SKIN (NOT SHOWN)
	1	1005715	DOUBLER, WHEELWELL, AFT, BTM SKN (NOT SHOWN)
	1	1005716	DOUBLER, WHEELWELL, AFT, BTM SKN (NOT SHOWN)
6	1	34A01162-054	DOUBLER – GUNWALL AFT L.
	1	34A01162-055	DOUBLER – GUNWALL AFT R
7	1	30A01162-045	DOUBLER – GUNWALL FWD L.
	1	30A01162-046	DOUBLER – GUNWALL FWD R.

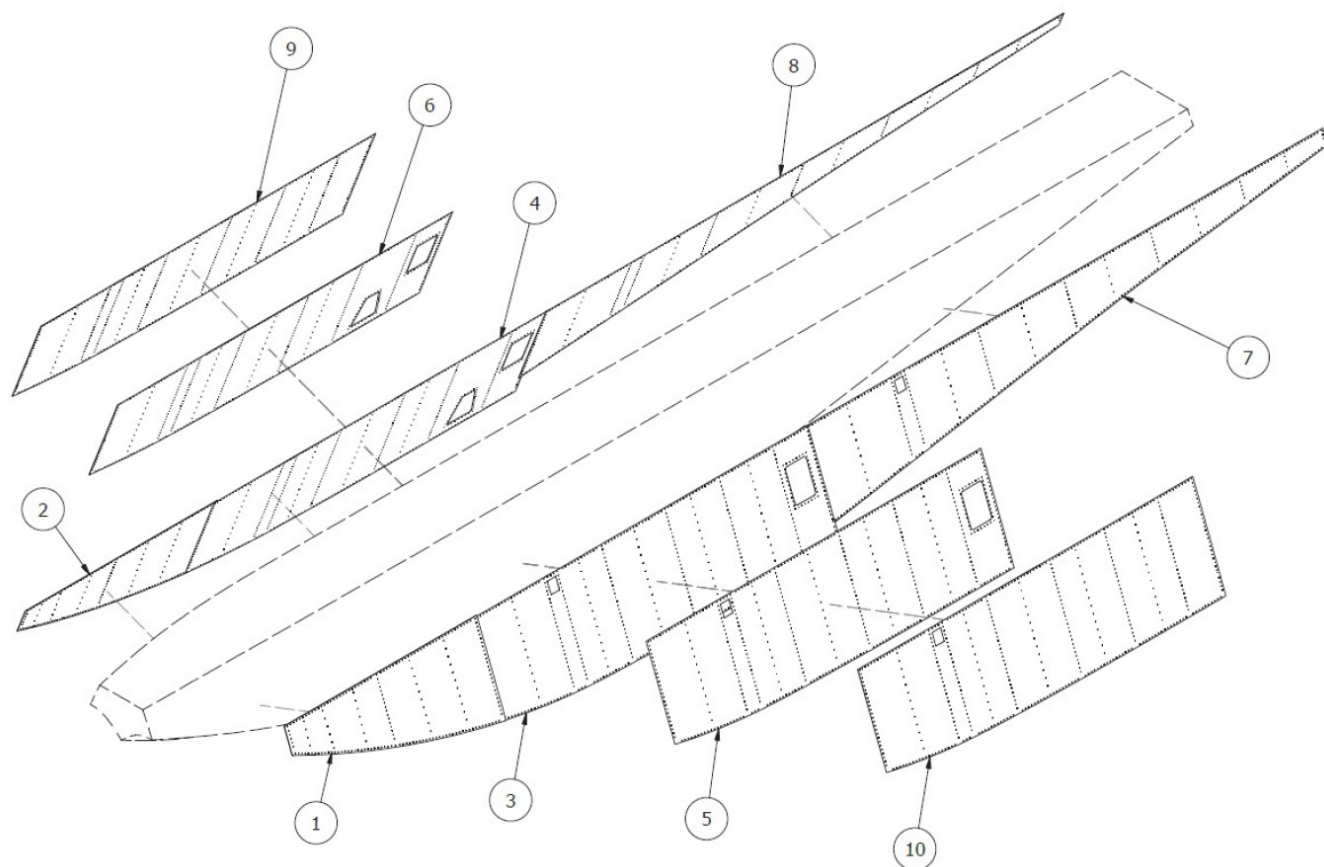
BOTTOM SKINS & DOUBLERS - SEAPLANE



PARTS MANUAL
3450 FLOATS ON CESSNA 185

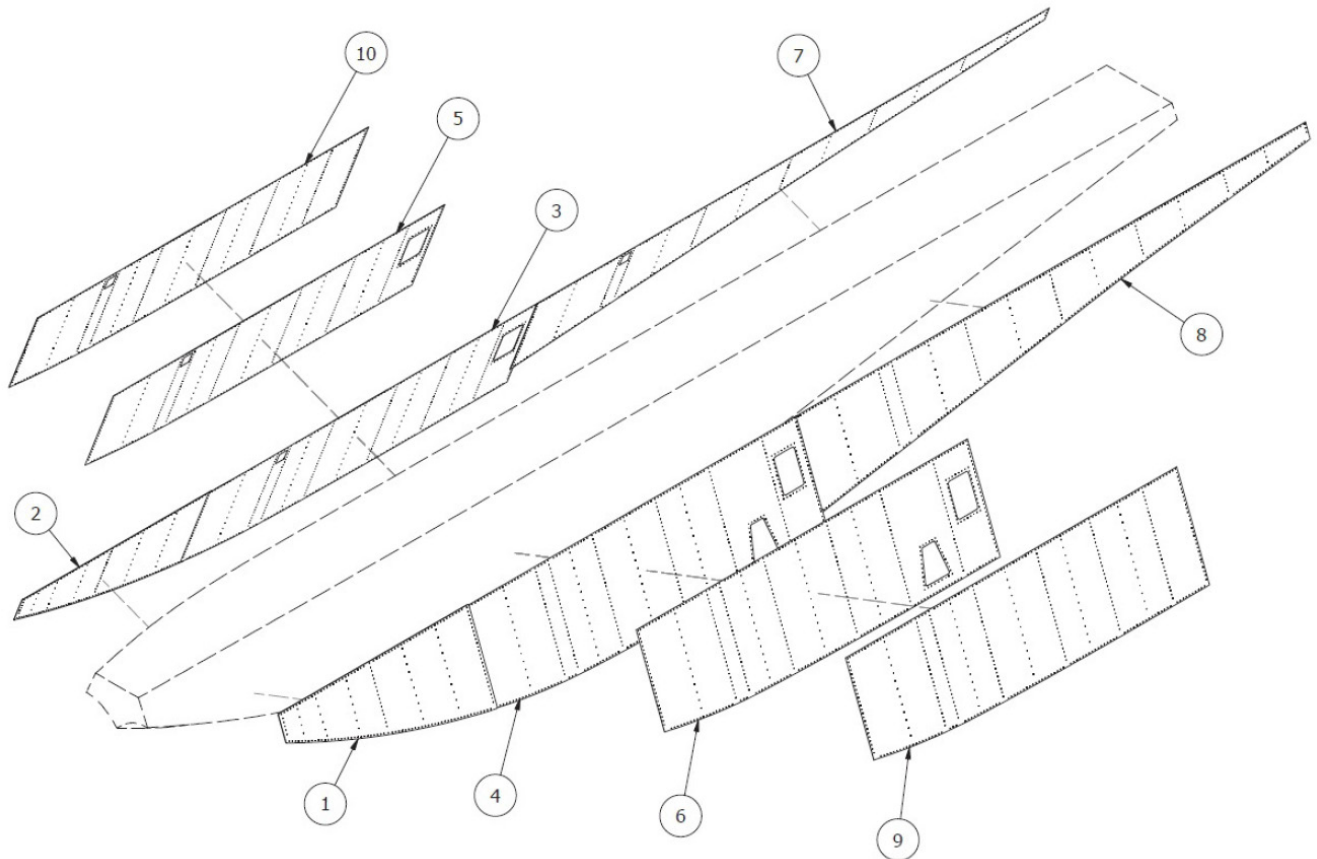
ITEM	QTY	PART NO.	PART DESCRIPTION
1	1	30A01151-103	BOTTOM SKIN FWD L.
	1	30A01151-102	BOTTOM SKIN FWD R.
	2	34A01150-145	BOTTOM SKIN SPLICE – AFT
2	1	34S01148-041	BOTTOM SKIN AFTERBODY L.
	1	34S01148-042	BOTTOM SKIN AFTERBODY R.
3	1	34A01162-054	DOUBLER – GUNWALL AFT L.
	1	34A01162-055	DOUBLER – GUNWALL AFT R.
4	1	30A01162-045	DOUBLER – GUNWALL FWD L.
	1	30A01162-046	DOUBLER – GUNWALL FWD R.

RIGHT FLOAT SIDE SKINS



ITEM	QTY	PART NO.	PART DESCRIPTION
1	1	1011180	SKIN, SIDE, FWD, LH
2	1	1011181	SKIN, SIDE, FWD, RH
3	1	1011182	SKIN, SIDE, MID, INBRD, RH
4	1	1011185	SKIN, SIDE, MID, OUTBRD, RH
5	1	1011186	SKIN, SIDE, MID, INBRD, RH
6	1	1011189	SKIN, SIDE, MID, OUTBRD, RH
7	1	1011190	SKIN, SIDE, AFT, INBRD, RH
8	1	1011193	SKIN, SIDE, AFT, OUTBRD, RH
9	1	1011331	SKIN, SIDE, MID, OUTBRD, RH
10	1	1011332	SKIN, SIDE, MID, INBRD, RH
11	3	MS35489-31	GROMMET, 1/8 ID, 9/16 HOLE, .125 PANEL (FOR CABLE, NOT PICTURED)
12	1	MS35489-4	GROMMET, 3/16 ID, 5/16 HOLE, .062 PANEL (FOR HYD LINE, NOT PICTURED)

LEFT FLOAT SIDE SKINS



ITEM	QTY	PART NO.	PART DESCRIPTION
1	1	1011180	SKIN, SIDE, FWD, LH
2	1	1011181	SKIN, SIDE, FWD, RH
3	1	1011183	SKIN, SIDE, MID, INBRD, LH
4	1	1011184	SKIN, SIDE, MID, OUTBRD, LH
5	1	1011187	SKIN, SIDE, MID, INBRD, LH
6	1	1011188	SKIN, SIDE, MID, OUTBRD, LH
7	1	1011191	SKIN, SIDE, AFT, INBRD, LH
8	1	1011192	SKIN, SIDE, AFT, OUTBRD, LH
9	1	1011330	SKIN, SIDE, MID, OUTBRD, LH
10	1	1011333	SKIN, SIDE, MID, INBRD, LH
11	3	MS35489-31	GROMMET, 1/8 ID, 9/16 HOLE, .125 PANEL (FOR CABLE, NOT PICTURED)
12	1	MS35489-4	GROMMET, 3/16 ID, 5/16 HOLE, .062 PANEL (FOR HYD LINE, NOT PICTURED)

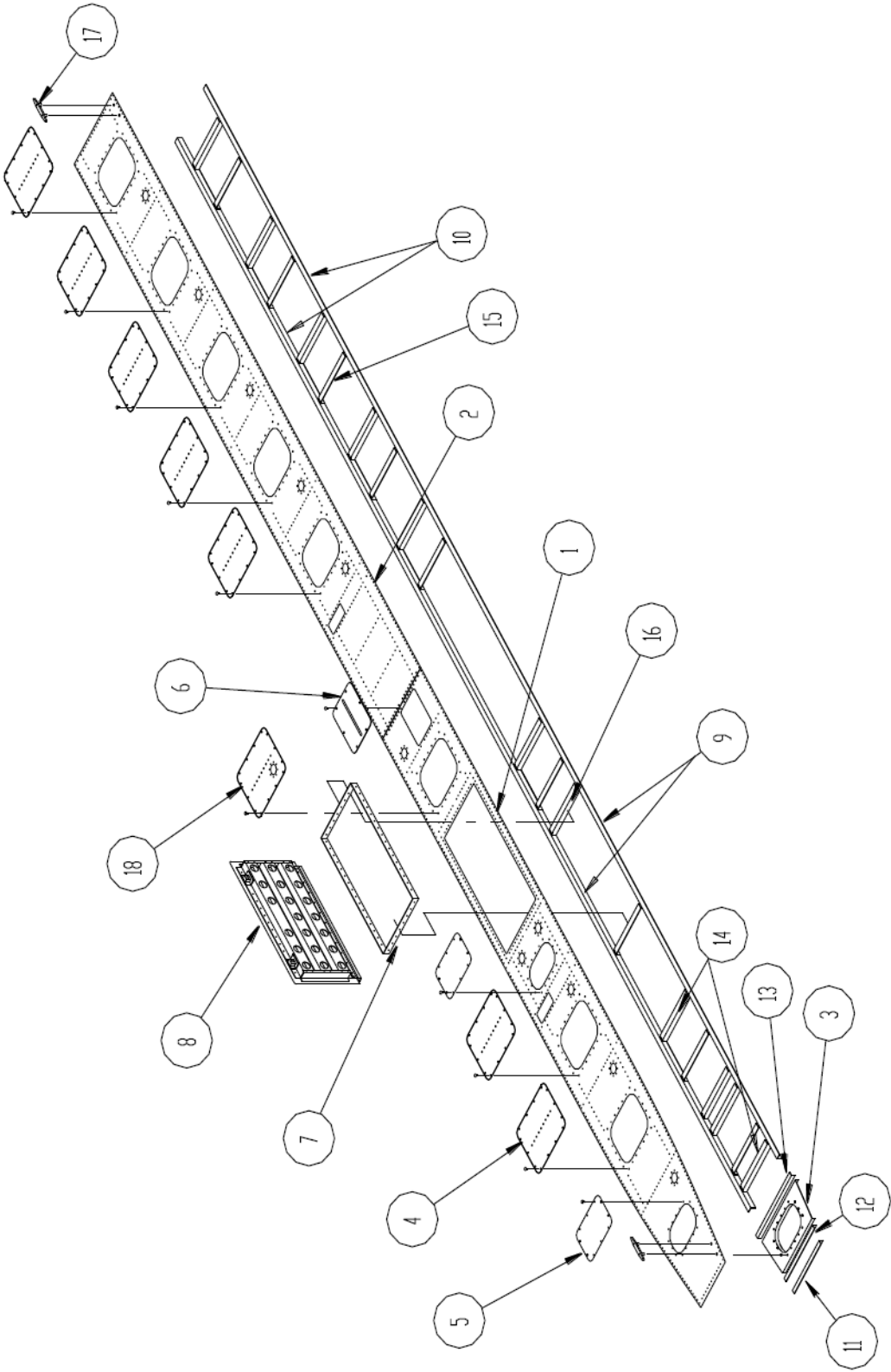
SECTION 4

TOP DECK ASSEMBLY

CONTENTS

TOP DECK - AMPHIBIAN	46
TOP DECK - SEAPLANE	49

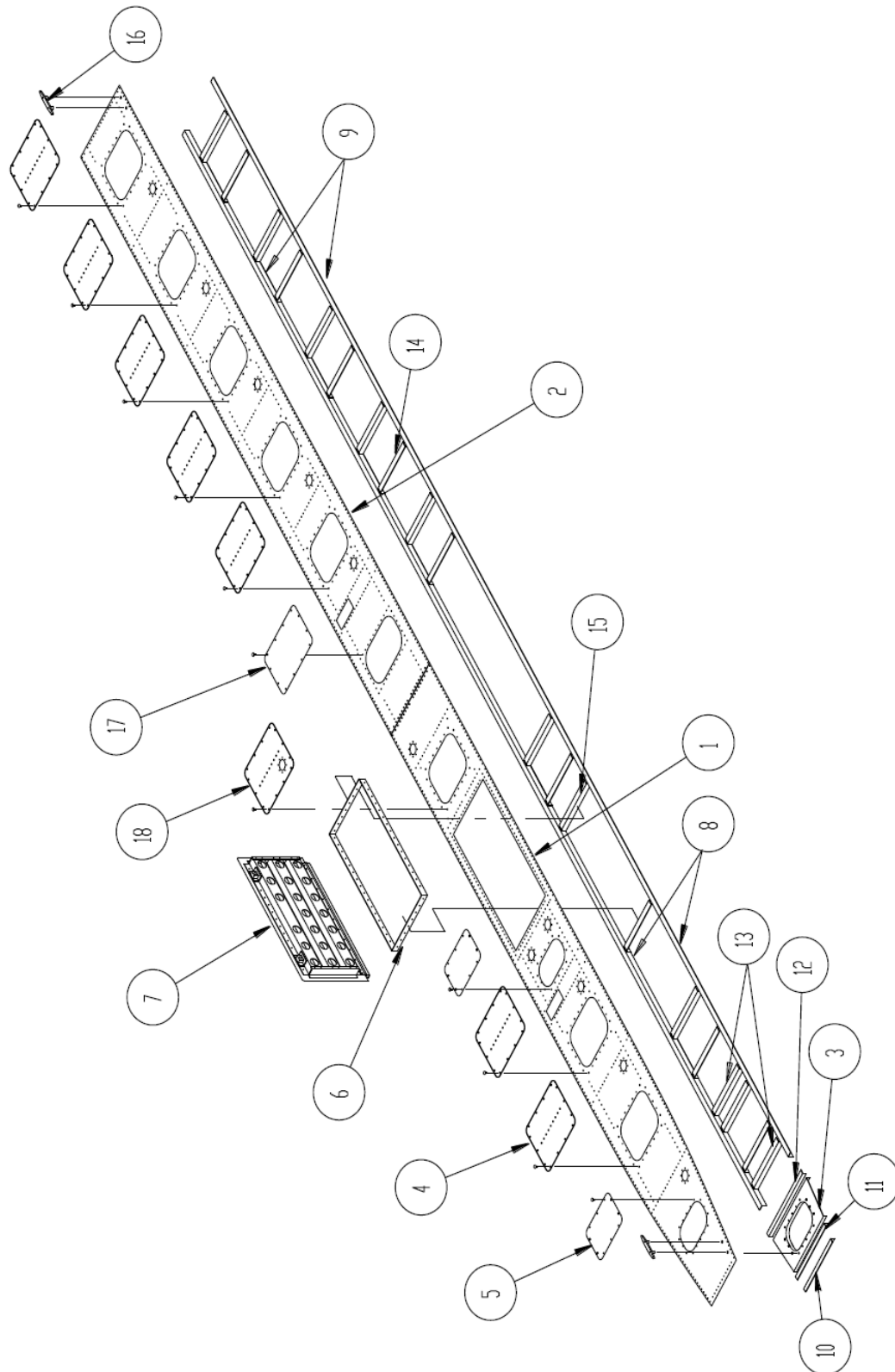
TOP DECK - AMPHIBIAN



ITEM	QTY	PART NO.	PART DESCRIPTION
1	1	34A01148-015	SKIN – FWD SECTION L.
	1	1005565	SKIN – FWD SECTION L. (ALUM. GEAR)
	1	34A01148-016	SKIN – FWD SECTION R.
	1	1005566	SKIN – FWD SECTION R. (ALUM. GEAR)
2	1	34A01148-017	SKIN – AFT SECTION L.
	1	34A01148-018	SKIN – AFT SECTION R.
3	1	21A01002-131	SUPPORT – INSP. COVER – SMALL
	A/R	1002481	NUT – TINNERMAN & INSULATOR
4	7	21A01000-258	INSP. COVER – LARGE - W/ ANGLE & GASKETS
	A/R	SS TATP 8 X 5/8	SCREW – ATTACH
	7	1001437	SEAL – GASKET ONLY
5	2	21A01000-284	INSP. COVER – SMALL & GASKETS
	A/R	SS TATP 8 X 5/8	SCREW – ATTACH
	2	1001728	SEAL – GASKET ONLY
6	1	30A01002-203	COVER – GEAR INDICATOR L.
	1	30A01002-202	COVER – GEAR INDICATOR R.
	1	1009124	PLACARD, GEAR INDICATOR, RH
	1	1009125	PLACARD, GEAR INDICATOR, LH
	2	2600-3	SCREW – CAM - LOK
	4	1126000-5	SCREW – CAM – LOK
	6	212-12N	RECEPTACLE – CAM – LOK
7	1	30A01162-042	JAMB – BAGGAGE DOOR
	1	1001573	JAMB – BAGGAGE DOOR, HINGE SIDE
8	1	30A01000-324	ASSY – BAGGAGE DOOR
	1	30A01162-041	COVER - SKIN
	1	30A01741-006	HINGE
	1	30A01004-145	STIFFENER – DOOR
	2	30A01004-144	STIFFENER - DOOR
	2	4A01004-049	STIFFENER ENDS
	2	3A01206-001	RETAINER - LOCK
	2	3A01273-004	LOCK PIN
	2	3A01702-004	CATCH – LATCH
	2	3A01525-003	LOCK SPRING
	2	1002663	RING – OPENING
	1	1001499	SEAL – GASKET (NOT SHOWN)
	1	30A01741-007	HINGE
	1	1002186	HINGE PIN 2.04
	18	01692-0410	POP RIVET
	2	SS 10/32 X ½ INCH	SCREW
9	1	34A01326-031	TOP RAIL – FWD L.
	1	34A01326-032	TOP RAIL – FWD R.

ITEM	QTY	PART NO.	PART DESCRIPTION
10	1	34A01326-033	TOP RAIL – AFT L.
	1	34A01326-034	TOP RAIL – AFT R.
11	1	30A01340-175	STIFFENER
12	1	30A01340-176	STIFFENER
13	1	30A01340-177	STIFFENER
14	2	1013024	CROSS TIE, TOPDECK
15	A/R	1013021	CROSS TIE, TOPDECK
16	2	1013023	CROSS TIE, TOPDECK
17	2	30A01213-007	CLEAT – TIE DOWN
	4	AN4-7A	BOLT
	4	NAS1149D0463J	WASHER
	4	MS21083N4	NUT
18	1	30A01000-359	INSP. COVER – LRG. W/ ANGLE, & GASKET LEFT
	1	30A01000-360	INSP. COVER – LRG. W/ ANGLE, & GASKET RT.
	A/R	SS TATP 8 X 5/8	SCREW – ATTACH
	1	1001437	GASKET ONLY

TOP DECK - SEAPLANE



ITEM	QTY	PART NO.	PART DESCRIPTION
1	1	34A01148-015	SKIN – FWD SECTION L.
	1	34A01148-016	SKIN – FWD SECTION R.
2	1	34S01148-043	SKIN – AFT SECTION L.
	1	34S01148-044	SKIN – AFT SECTION R.
3	1	21A01002-131	SUPPORT – INSP. COVER – SMALL
	A/R	1002481	NUT – TINNERMAN & INSULATOR
4	8	21A01000-258	INSP. COVER – LARGE - W/ ANGLE & GASKETS
	A/R	SS TATP 8 X 5/8	SCREW – ATTACH
	8	1001437	SEAL – GASKET ONLY
	1	21A01340-103	STIFFENERS – ANGLE
5	2	21A01000-284	INSP. COVER – SMALL & GASKETS
	A/R	SS TATP 8 X 5/8	SCREW – ATTACH
	2	1001728	SEAL – GASKET ONLY
6	1	30A01162-042	JAMB – BAGGAGE DOOR
	1	1002065	JAMB – BAGGAGE DOOR, HINGE SIDE
7	1	30A01000-324	ASSY – BAGGAGE DOOR
	1	30A01162-041	COVER - SKIN
	1	30A01741-006	HINGE
	1	30A01740-007	HINGE
	1	30A01004-145	STIFFENER – DOOR
	2	30A01004-144	STIFFENER - DOOR
	2	4A01004-049	STIFFENER ENDS
	2	3A01206-001	RETAINER - LOCK
	2	3A01273-004	LOCK PIN
	2	3A01702-004	CATCH – LATCH
	2	3A01525-003	LOCK SPRING
	2	1002663	RING – OPENING
	1	1001499	SEAL – GASKET (NOT SHOWN)
	1	1002186	HINGE PIN 2.04
	18	01692-0410	POP RIVET
8	2	SS 10/32 X ½ INCH	SCREW
	1	34A01326-032	TOP RAIL – FWD R.
9	1	34A01326-033	TOP RAIL – AFT L.
	1	34A01326-034	TOP RAIL – AFT R.
10	1	30A01340-175	STIFFENER
11	1	30A01340-176	STIFFENER
12	1	30A01340-177	STIFFENER
13	2	1013024	CROSS TIE, TOPDECK
14	A/R	1013021	CROSS TIE, TOPDECK
15	2	1013023	CROSS TIE, TOPDECK
16	2	30A01213-007	CLEAT – TIE DOWN

PARTS MANUAL
3450 FLOATS ON CESSNA 185

ITEM	QTY	PART NO.	PART DESCRIPTION
	4	NAS1149D0463J	WASHER
	4	MS21083N4	NUT
17	1	21S01000-399	INSP. COVER – MED. W/ GASKET
	A/R	SS TATP 8 X 5/8	SCREW ATTACH
	1	21S01567-013	GASKET ONLY
18	1	30A01000-360	INSP. COVER – LRG. W/ ANGLE & GASKET LEFT
	1	30A01000-359	INSP. COVER – LRG. W/ ANGLE & GASKET RIGHT
	A/R	SS TATP 8 X 5/8	SCREW ATTACH
	1	1001437	GASKET

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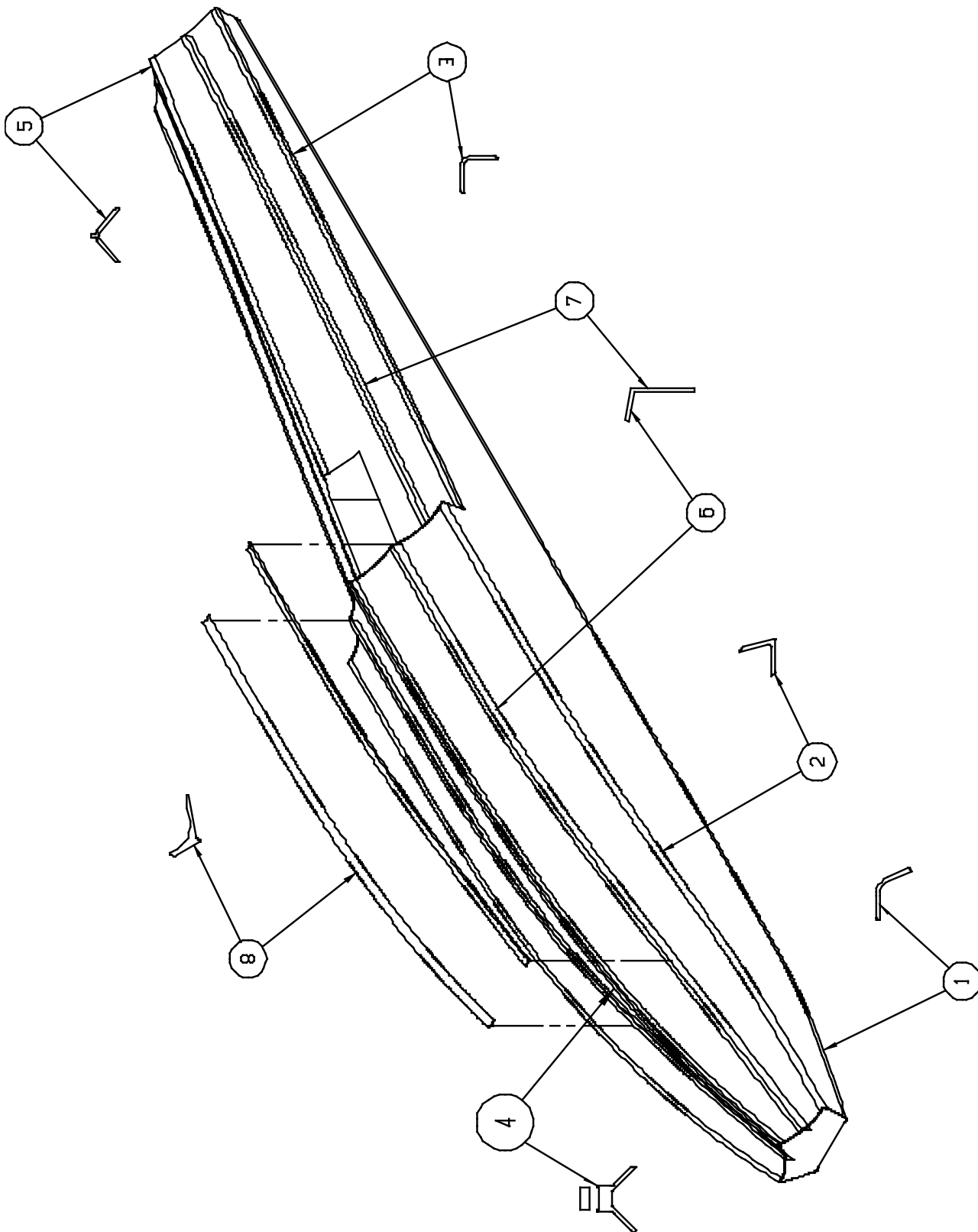
SECTION 5
EXTRUSIONS

CONTENTS

HULL EXTRUSIONS - AMPHIBIAN54

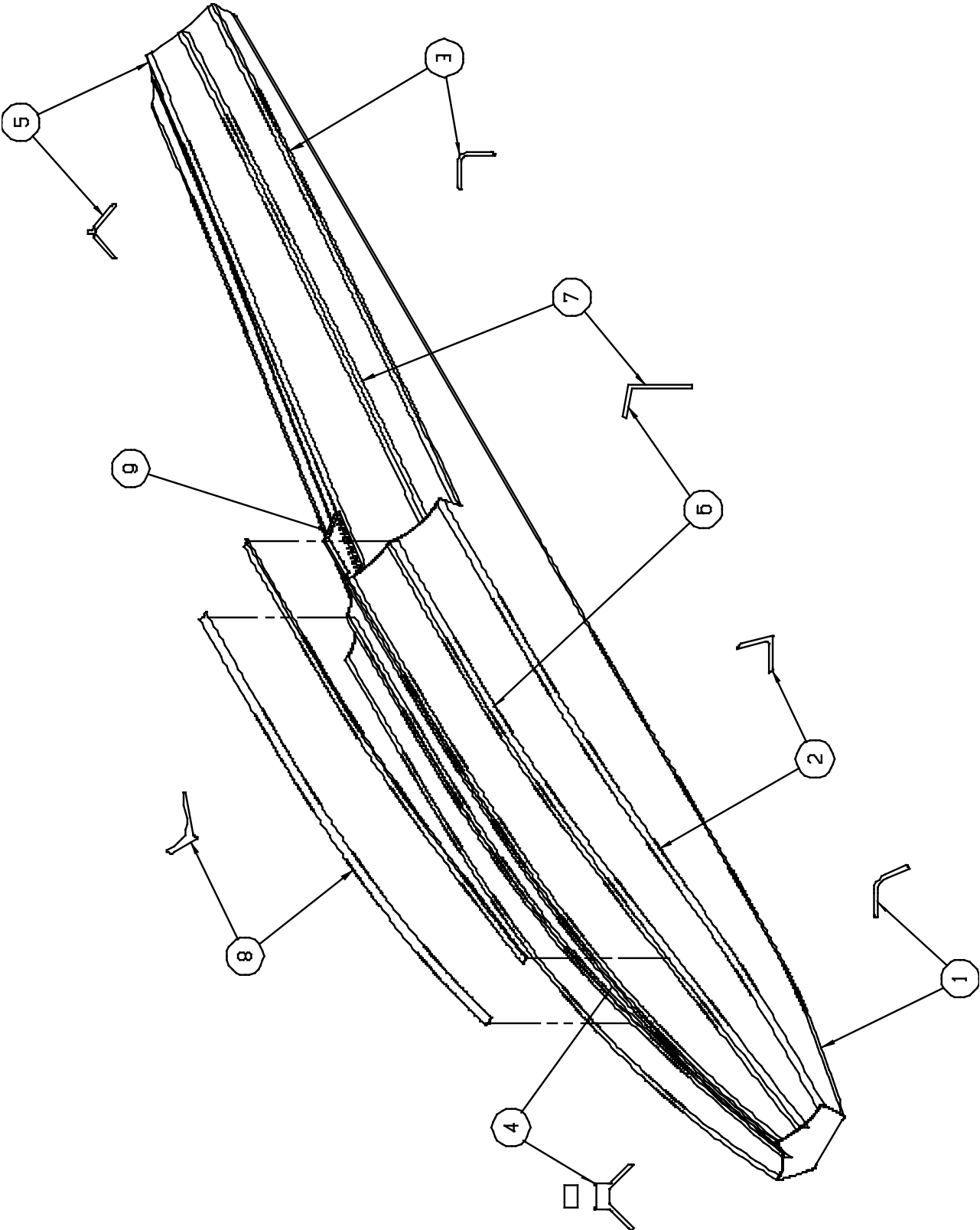
HULL EXTRUSIONS - SEAPLANE56

HULL EXTRUSIONS - AMPHIBIAN



ITEM	QTY	PART NO.	PART DESCRIPTION
1	1	34A01324-007	GUNWALL – L. INBOARD
	1	34A01324-008	GUNWALL – R. INBOARD
	1	34A01324-009	GUNWALL – L. OUTBOARD
	1	34A01324-010	GUNWALL – R. OUTBOARD
2	1	1012569	CHINE - FWD L. (FLOATS SN 34325 AND LATER)
	1	1012570	CHINE – FWD R. (FLOATS SN 34325 AND LATER)
	2	1010119	EXTRUSION, CHINE, FWD (NO PRE-DRILLED HOLES) (FLOATS 34324 AND PRIOR) (SEE SERVICE LETTER 281 FOR DETAILS)
3	1	34A01395-003	CHINE – AFTERBODY L.
	1	34A01395-004	CHINE – AFTERBODY R.
4	1	34A01377-002	KEEL - MAIN
	1	3A01200-001	STRIP, WEAR
	9	8/32 X 5/8IN	SCREW, SSTL, PHILLIPS FLAT HEAD
5	1	34A01425-002	KEEL - AFTERBODY
6	1	34A01361-041	SISTER KEEL – FWD L.
	1	34A01361-042	SISTER KEEL – FWD R.
7	1	34A01361-043	SISTER KEEL – AFT L.
	1	34A01361-044	SISTER KEEL – AFT R.
8	1	34A01342-011	SISTER KEEL – OUTER L.
	1	34A01342-012	SISTER KEEL – OUTER R.

HULL EXTRUSIONS - SEAPLANE



ITEM	QTY	PART NO.	PART DESCRIPTION
1	1	34A01324-007	GUNWALL – L. INBOARD
	1	34A01324-008	GUNWALL – R. INBOARD
	1	34A01324-009	GUNWALL – L. OUTBOARD
	1	34A01324-010	GUNWALL – R. OUTBOARD
2	1	1012569	CHINE - FWD L. (FLOATS SN 34325 AND LATER)
	1	1012570	CHINE – FWD R. (FLOATS SN 34325 AND LATER)
	2	1010119	EXTRUSION, CHINE, FWD (NO PRE-DRILLED HOLES) (FLOATS 34324 AND PRIOR) (SEE SERVICE LETTER 281 FOR DETAILS)
3	1	34A01395-003	CHINE – AFTERBODY L.
	1	34A01395-004	CHINE – AFTERBODY R.
4	1	34A01377-002	KEEL - MAIN
	1	3A01200-001	STRIP, WEAR
	9	8/32 X 5/8IN	SCREW, SSTL, PHILLIPS FLAT HEAD
5	1	34S01425-002	KEEL - AFTERBODY
6	1	34A01361-041	SISTER KEEL – FWD L.
	1	34A01361-042	SISTER KEEL – FWD R.
7	1	34S01361-045	SISTER KEEL – AFT L.
	1	34S01361-046	SISTER KEEL – AFT R.
8	1	34A01342-011	SISTER KEEL – OUTER L.
	1	34A01342-012	SISTER KEEL – OUTER R.
9	1	30S01163-085	ANGLE SUPPORT – AFTERBODY L.
	1	30S01163-086	ANGLE SUPPORT – AFTERBODY R.

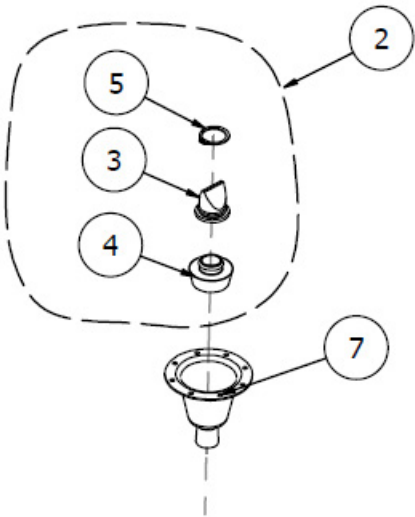
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SECTION 6
PUMPOUT CUP AND TUBE & FLOAT HAND PUMP

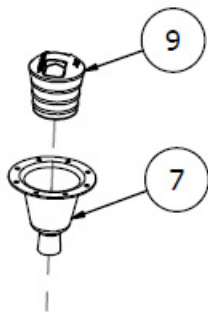
CONTENTS

PUMPOUT CUP AND TUBE	60
FLOAT HAND PUMP	62

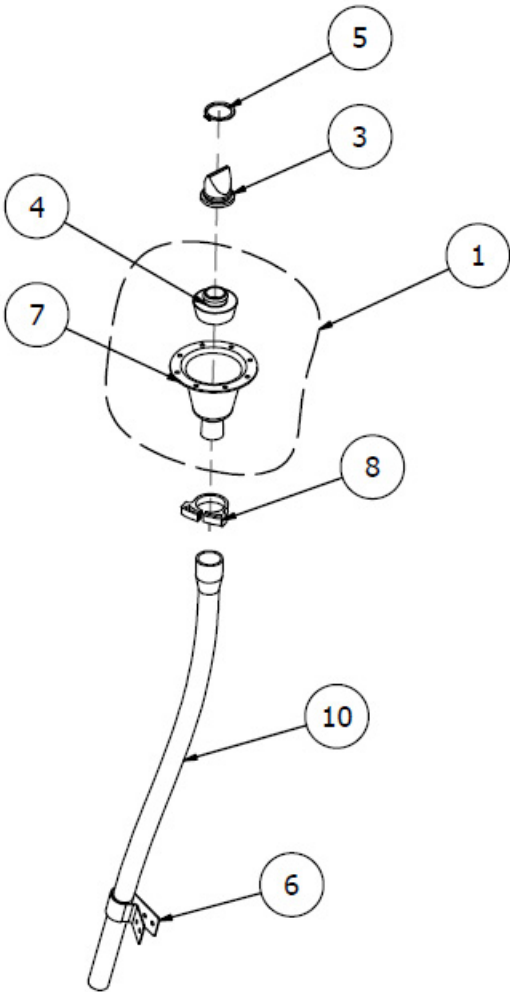
PUMPOUT CUP AND TUBE



**DUCKBILL VALVE
RETROFIT**



STOPPER



**CUP ASSEMBLY
& TUBE**

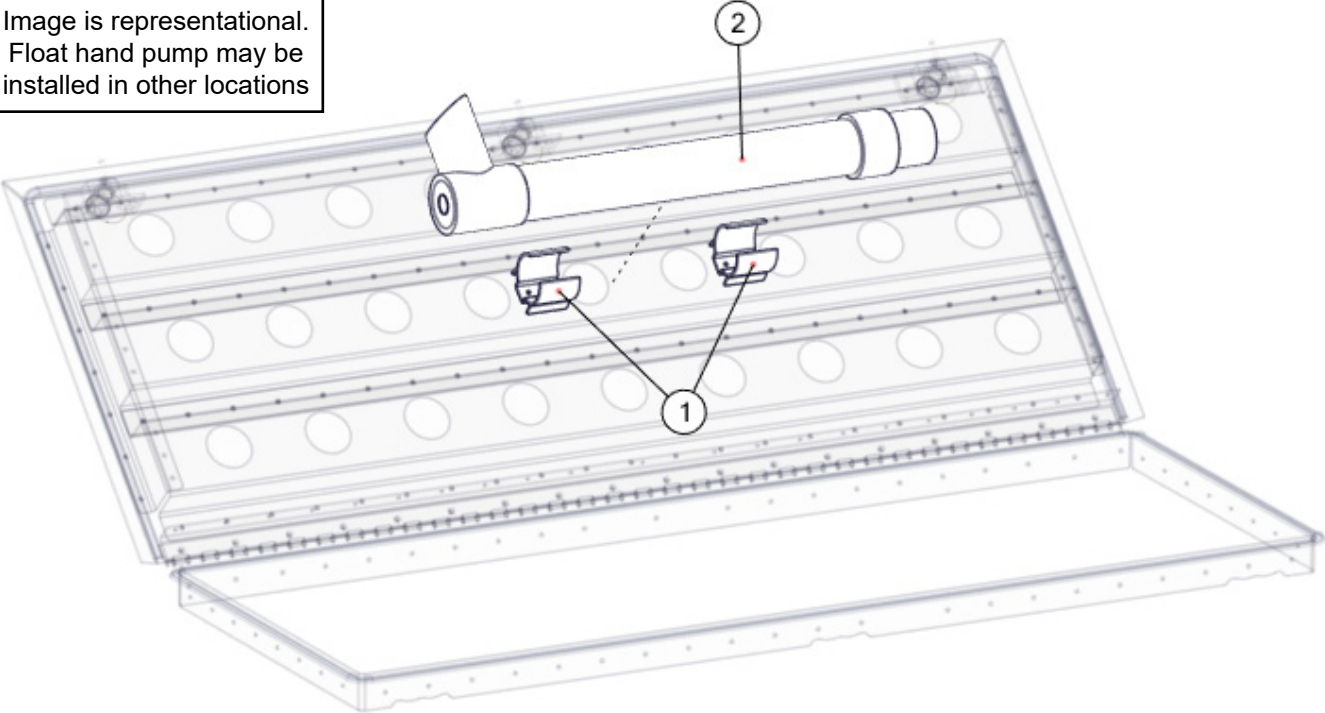
ITEM	QTY	PART NO.	PART DESCRIPTION	NOTE
1	1	1011004	ASSEMBLY, CUP, PUMPOUT, DUCKBILL	
2	1	1011075	KIT, PUMPOUT PLUG, DUCKBILL	1
3	1	1011870	VALVE, DUCKBILL	
4	1	1011808	RETAINER, VALVE, DUCKBILL, PUMPOUT PLUG	
5	1	91590A129	RETAINING RING, EXTERNAL, 13/16 OD, STAINLESS	
6	1	3A01158-003	CLAMP, PUMPOUT TUBE	
7	1	4A01749-001	CUP, PUMPOUT	
8	1	57134	CLAMP	
9	1	2111	STOPPER, PUMPOUT, LAKE AND AIR	2
10	A/R	RM618	TUBE, 5/8 OD, 1/2 ID	3
	18.5 IN	RM618	PUMPOUT TUBE	
	24.5 IN	RM618	PUMPOUT TUBE	
	26.5 IN	RM618	PUMPOUT TUBE	
	29 IN	RM618	PUMPOUT TUBE	
	23 IN	RM618	PUMPOUT TUBE	
	26.5 IN	RM618	PUMPOUT TUBE	
	22 IN	RM618	PUMPOUT TUBE	
	18 IN	RM618	PUMPOUT TUBE	
	15.5 IN	RM618	PUMPOUT TUBE	
	12.5 IN	RM618	PUMPOUT TUBE	
	25 IN	RM618	PUMPOUT TUBE	

NOTES:

1. Parts kit that requires RTV adhesive, see service letter 240 for instructions.
2. Not compatible with 1011004.
3. Length in feet as required, see tube table for individual lengths.

FLOAT HAND PUMP

Image is representational.
Float hand pump may be
installed in other locations



ITEM	QTY	PART NO.	PART DESCRIPTION
1	2	CM-2	CLIP, PLASTIC, PUMPOUT (SCREWS INCLUDED, MAY BE RIVETED IN)
2	1	F15PX	PUMP, HAND, FLOAT, 15"
2 (ALT)	1	F24PX	PUMP, HAND, FLOAT, 24"
2 (ALT)	1	F36PX	PUMP, HAND, FLOAT, 36"

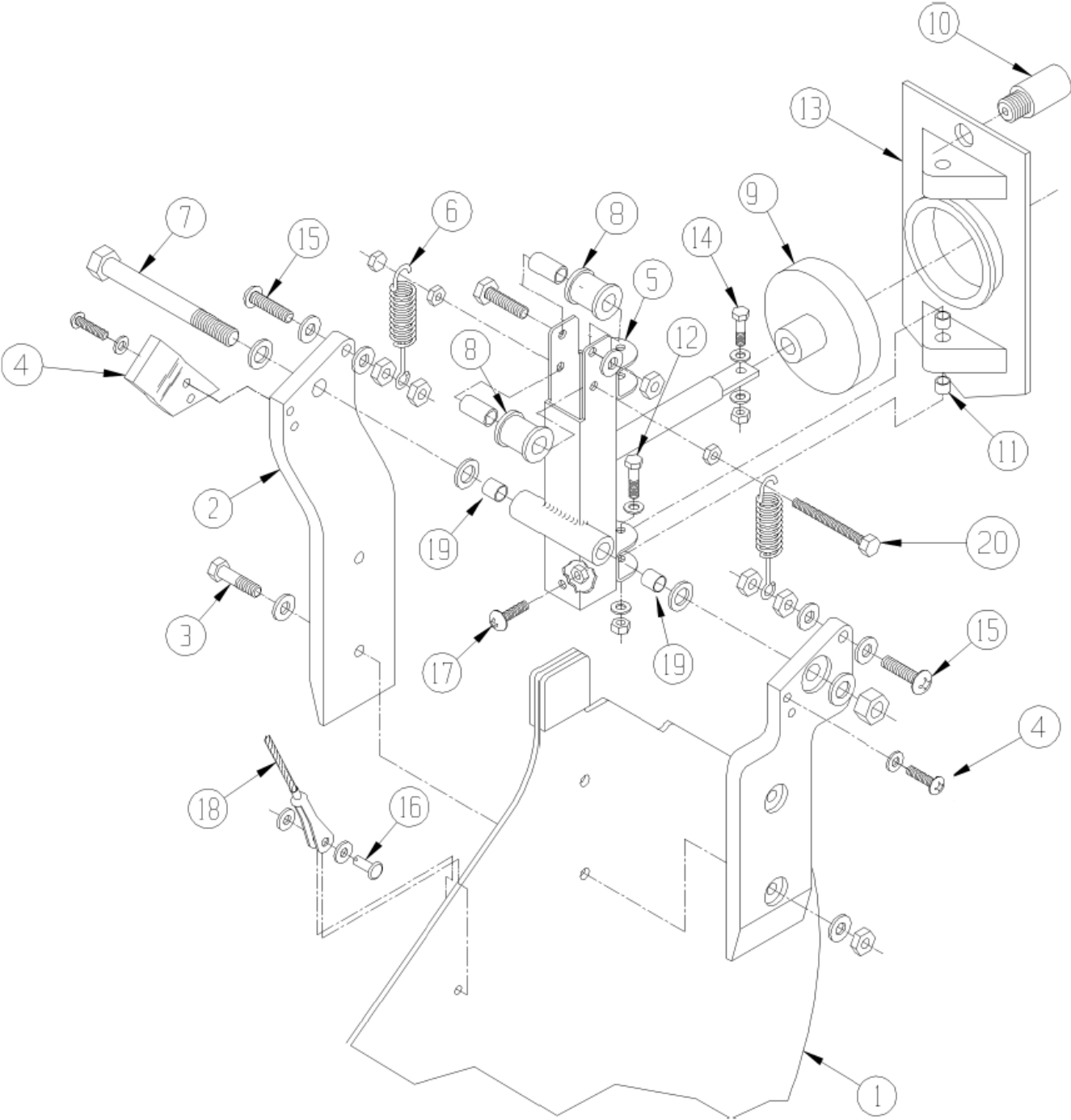
SECTION 7

WATER RUDDER, STEERING, AND RETRACT CABLES

CONTENTS

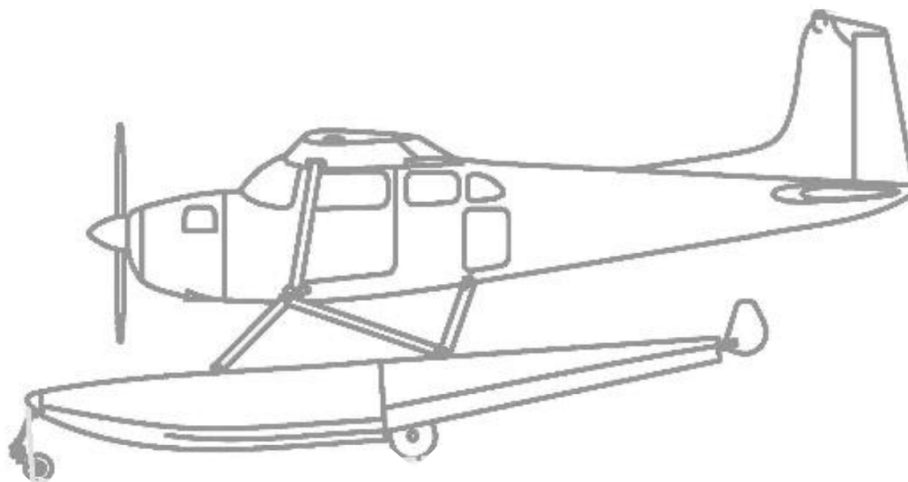
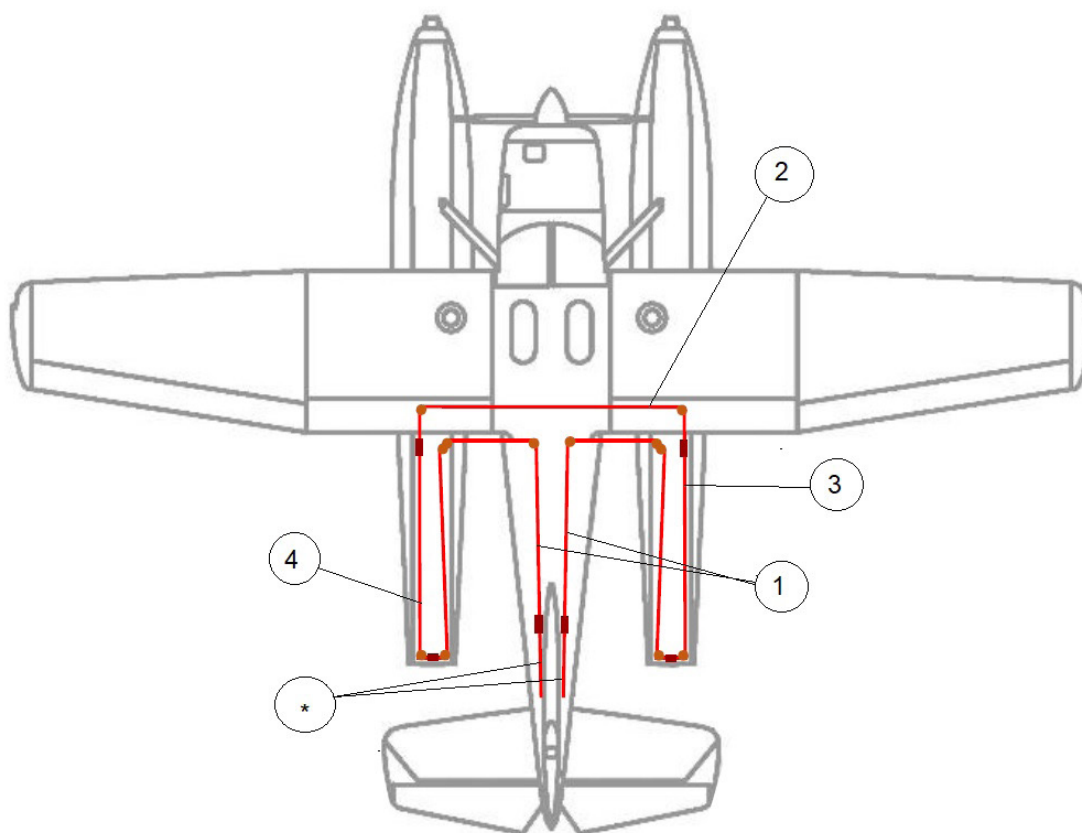
WATER RUDDER INSTALLATION.....	64
STEERING CABLES	66
RETRACT CABLES.....	67
STEERING & RETRACT SYSTEM INSTALLATION.....	68
RETRACT HANDLE ASSEMBLY	70

WATER RUDDER INSTALLATION



ITEM	QTY	PART NO.	PART DESCRIPTION
1	1	4A08000-094	ASS'Y - BLADE
	1	4A08000-062	BLADE
2	1	4A08197-009	ARM - BLADE - L.H.
	1	4A08197-008	ARM - BLADE - R.H.
3	2	AN4-10A	BOLT - ARM ATTACH
	A/R	NAS1149D0463J	WASHER
	2	NAS679A4W	NUT
4	4	AN526-1032R10	SCREW
	4	MS35333-39	WASHER - LOCK
5	1	4A08000-097	ASS'Y - WATER RUDDER PIVOT
6	2	4A08525-004	SPRING, WATER RUDDER RETRACT
7	1	AN6C34A	BOLT - WATER RUDDER HINGE
	A/R	NAS1149D0663J	WASHER
	1	MS21083N6	NUT
8	2	3A08606-001	ROLLER - RETRACT CABLE - LOWER
	2	3A08502-001	BUSHING - ROLLER
	2	AN3C10A	BOLT - ROLLER (HEX HD. S.S.)
	6	NAS679A3W	NUT
9	1	3A08650-001	BOOT - WATER RUDDER
10	1	3A08605-001	GUIDE - WATER RUDDER CABLE
11	4	03DU-04	BEARING
12	2	AN3C10A	BOLT - RUDDER POST HINGE
	A/R	NAS1149D0363J	WASHER
	2	NAS679A3W	NUT
13	1	4A01000-301	CASTING - PIVOT - WATER RUDDER
14	1	AN3-6A	BOLT - RUDDER TO ARM ATTACH
	A/R	NAS1149D0363J	WASHER
	1	MS21044N3	NUT
15	2	AN526-428R16	SCREW - SPRING ATTACH
	A/R	NAS1149D0363J	WASHER
	4	NAS679A3W	NUT
16	1	MS20392-2C11	PIN - CLEVIS
	A/R	NAS1149D0316J	WASHER
	1	MS24665-151	COTTER PIN
17	1	AN526-1032R16	SCREW - RUDDER STOP - DOWN
	1	NAS679A3W	NUT
18	1	34A08000-161	ASS'Y - CABLE - RETRACT
19	4	06DU08	BEARING - NYLINER
20	1	1032 X 2" SS	BOLT

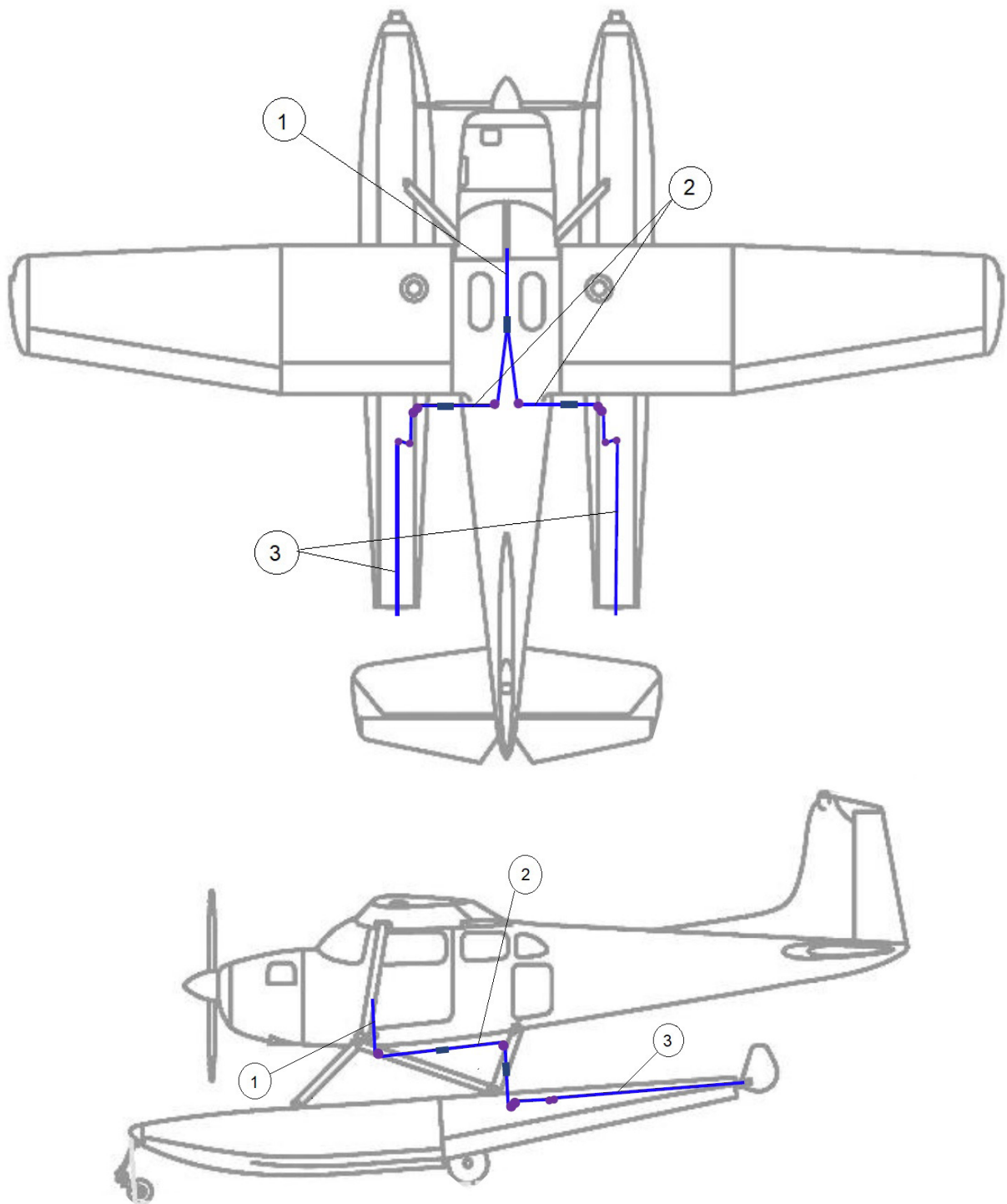
STEERING CABLES



ITEM	QTY	PART NO.	PART DESCRIPTION
1	2	34A08000-160	CABLE ASSY. STEERING
2	1	1003106	ASSEMBLY - CABLE, 80.25 INCHES
3	1	34A08000-158	CABLE ASSY. BALANCE RT.
4	1	34A08000-159	CABLE ASSY. BALANCE LT.

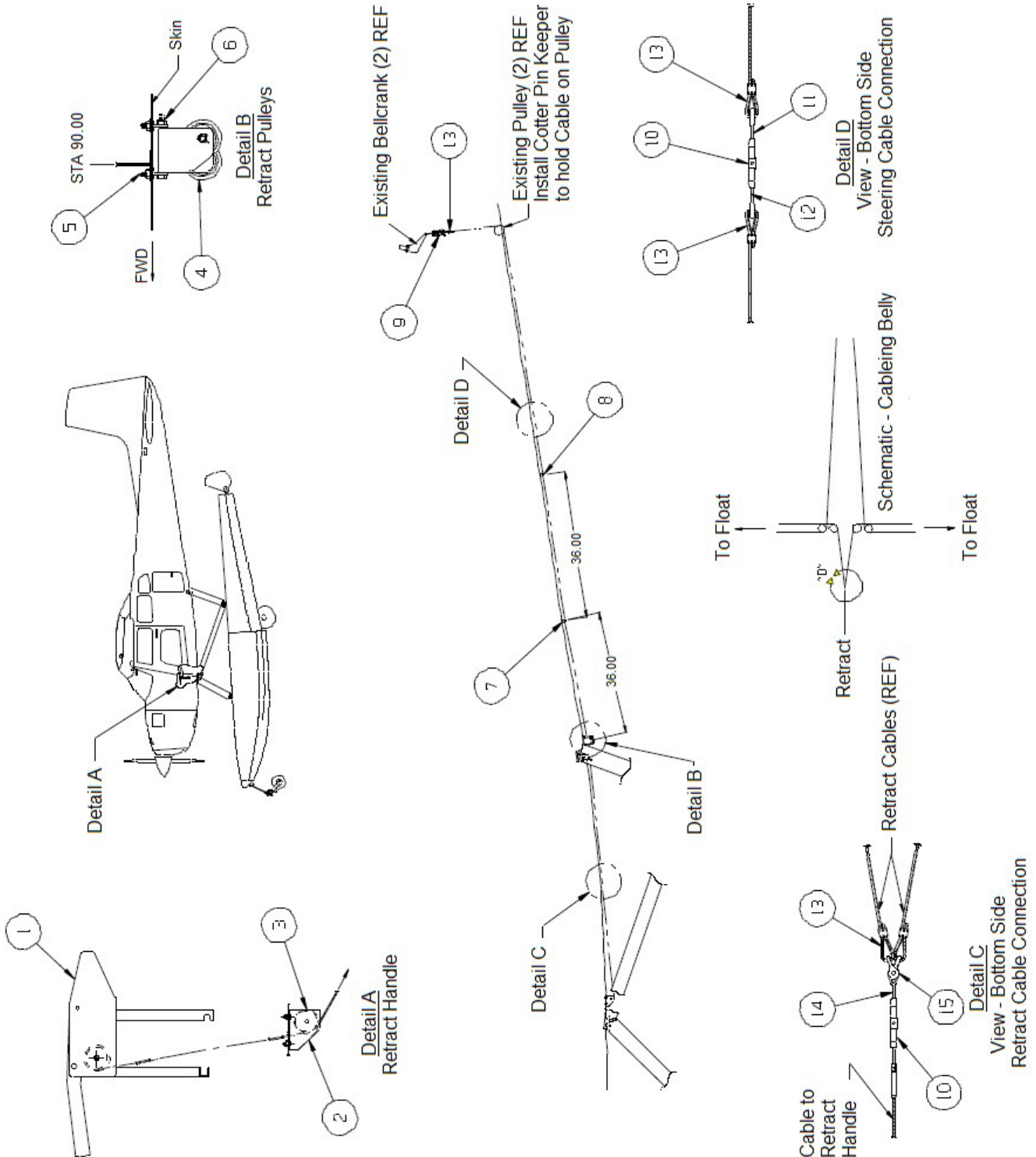
* As aircraft geometry can vary slightly, cable assemblies may need to be altered or additional assemblies may need to be fabricated. See Steering & Retract System Installation parts list for materials.

RETRACT CABLES



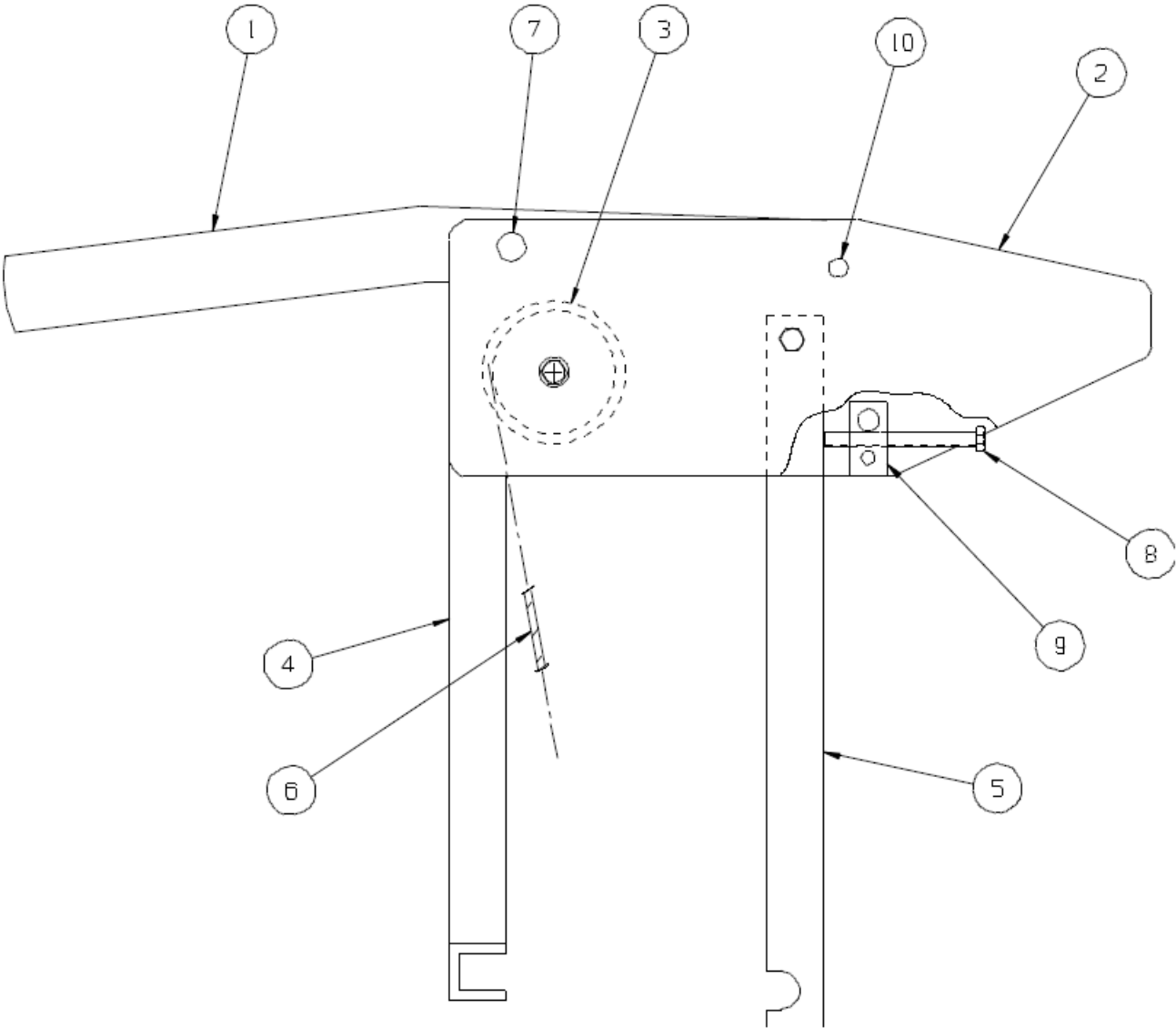
ITEM	QTY	PART NO.	PART DESCRIPTION
1	1	4A08000-088	CABLE ASSY, RETRACT, BELLY
2	2	4A08000-075	CABLE ASSY, RETRACT, FUSELAGE
3	2	34A08000-161	CABLE ASSY. RETRACT

STEERING & RETRACT SYSTEM INSTALLATION



ITEM	QTY	PART NO.	PART DESCRIPTION
1	1	4A08000-087	ASS'Y. RETRACT HANDLE (SEE DETAIL)
2	1	3A08151-046	PULLEY BRACKET
	4	AN526-832R8	BOLT
	4	NAS1149D0316J	WASHER
	4	MS21044N3	NUT
3	1	MS20219-2	PULLEY
	1	AN4-10A	BOLT
	1	NAS1149D0463J	WASHER
	1	MS21044N4	NUT
4	4	4A08151-093	PULLEY BRACKET
	4	MS20219-2	PULLEY
	4	AN4-10A	BOLT
	8	NAS1149D0463J	WASHER
	4	MS21044N4	NUT
5	8	AN42-4A	EYEBOLT
	8	NAS1149D0363J	WASHER
	8	AN970-3	WASHER
6	8	MS21044N3	NUT
	4	AN3-25A	BOLT – BRACKET TO EYEBOLT
	4	NAS1149D0316J	WASHER
7	4	MS21044N3	NUT
	2	4A08153-010	CABLE GUIDE HOLDER
8	2	3A08601-003	GUIDE
	2	4A08153-010	CABLE GUIDE HOLDER
9	2	0742016-1	SPRING
10	3	MS21251B3S	TURNBUCKLE - BARREL
11	2	AN170-16RS	EYE - TERMINAL
12	2	MS21255-3LS	EYE - TERMINAL
	A/R	AN100-3	THIMBLE
13	A/R	18-2-G	NICOPRESS
14	1	MS21252-3RS	FORK – TERMINAL
15	2	MS20115-3	SHACKLE
	1	MS20392-2-19	PIN – CLEVIS
			ALT. FOR FACTORY SWEDGING OF CABLE ENDS
	A/R	MS21252-3RS	FORKS
	A/R	MS21255-3LS OR -3RS	EYES
	A/R	AN100-3	THIMBLES
	A/R	MS51844-43	NICOPRESS
	A/R	MS20115-3	SHACKLES
	A/R	RM690	CABLES - STAINLESS STEEL AIRCRAFT 3/32 X 7

RETRACT HANDLE ASSEMBLY



PARTS MANUAL
3450 FLOATS ON CESSNA 185

ITEM	QTY	PART NO.	PART DESCRIPTION
-	1	4A08000-087	ASS'Y – RETRACT HANDLE
1	1	4A08414-003	HANDLE
2	2	3A08003-017	SIDE PLATE
3	1	MS20219-2	PULLEY
	1	AN4-10A	BOLT – ATTACH
	2	NAS1149DO463P	WASHER
	2	NAS1149DO432P	WASHER
	1	NAS679A4W	NUT
4	1	3A08000-007	LEG - FWD
5	1	3A08415-001	LEG - AFT
6	1	3A08000-051	CABLE ASS'Y
7	1	4A08506-002	CABLE - SWIVEL
8	1	1032 X 2INCH SS	SCREW - ADJUSTING
9	1	3A08061-003	BLOCK – ADJUSTING
10	2	3A08702-006	PIVOT PIN
	2	NAS1149F0332P	WASHER
	2	NAS679A3W	NUT

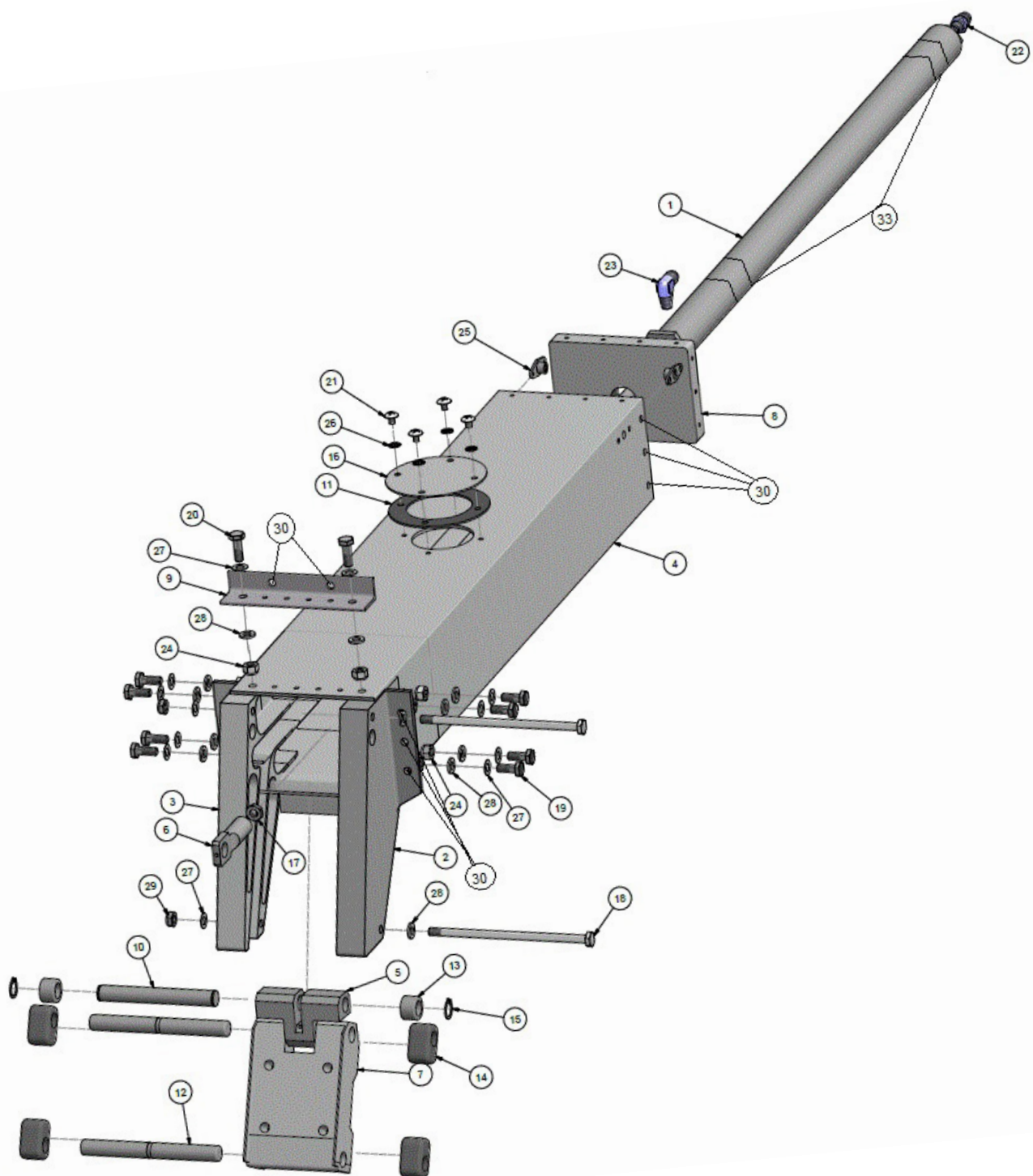
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SECTION 8 LANDING GEAR

CONTENTS

NOSE GEAR RETRACTION ASSEMBLY.....	74
NOSE GEAR LOWER ASSEMBLY	76
NOSE WHEEL ASSEMBLY (GROVE).....	78
NOSE WHEEL ASSEMBLY (PARKER).....	80
MAIN GEAR INSTALLATION.....	82
MAIN GEAR RETRACTION.....	84
MAIN GEAR HYDRAULIC INSTALLATION.....	86
MAIN GEAR WHEEL ASSEMBLY	88
MAIN GEAR SHOCK ASSEMBLY	91
MAIN GEAR WITHOUT WHEEL PIVOT ASSEMBLY FOR SERIAL NUMBERS 34315A & 34316A AND LATER.....	93
MAIN GEAR WITHOUT WHEEL PIVOT ASSEMBLY FOR SERIAL NUMBERS 34313A & 34314A AND PRIOR.....	95
MAIN GEAR WITH WHEEL PIVOT ASSEMBLY FOR SERIAL NUMBERS 34315A & 34316A AND LATER..	97
MAIN GEAR WITH WHEEL PIVOT ASSEMBLY FOR SERIAL NUMBERS 34313A & 34314A AND PRIOR..	99
MAIN GEAR ASSEMBLY	101
MAIN GEAR ROTARY ACTUATOR ASSEMBLY.....	103

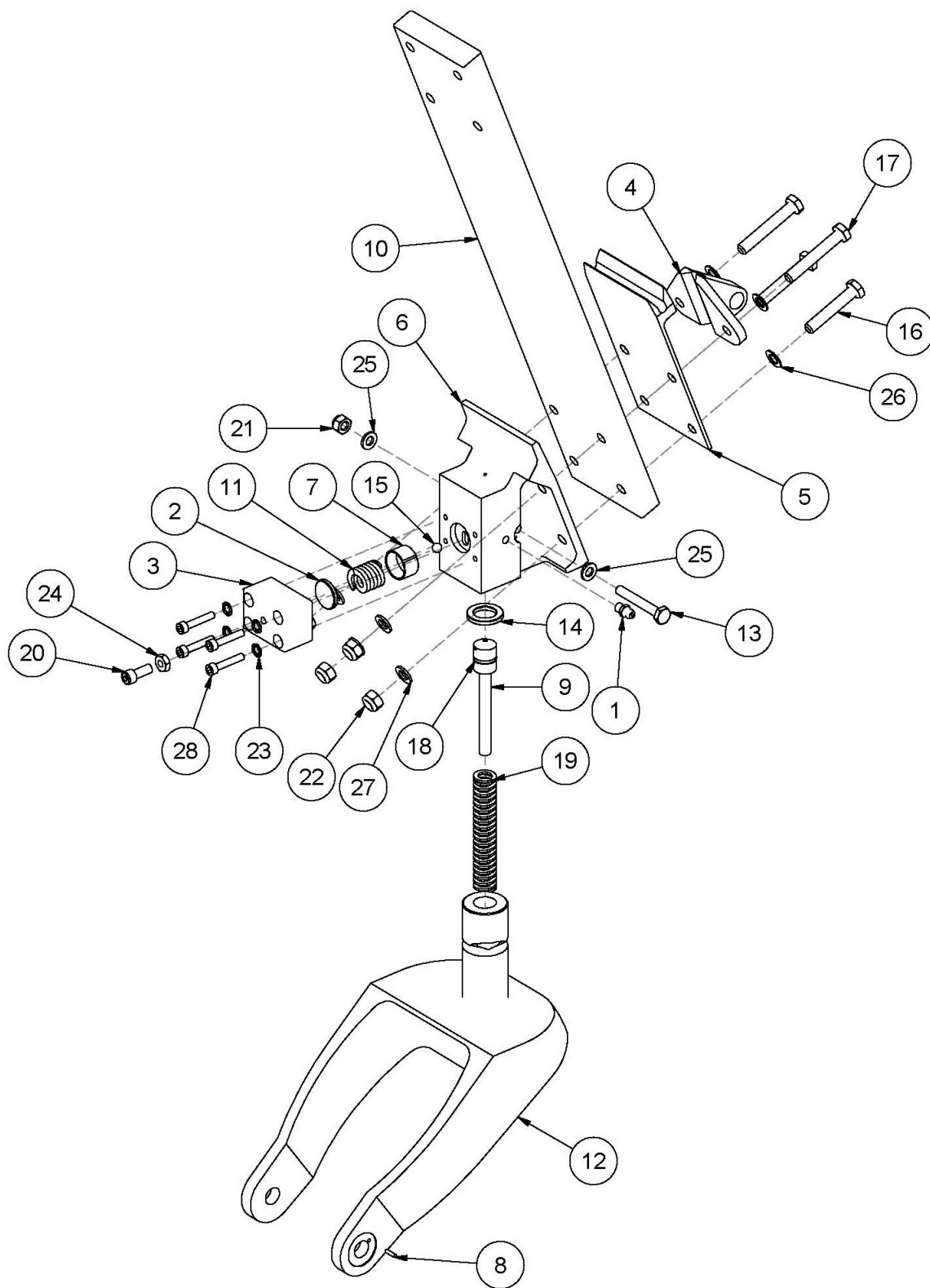
NOSE GEAR RETRACTION ASSEMBLY



PARTS MANUAL
3450 FLOATS ON CESSNA 185

ITEM	QTY	PART NO.	PART DESCRIPTION
-	-	30A07000-017	ASSEMBLY, NOSE BOX, 3000/3450
1	1	1002572	CYLINDER, NOSE GEAR, 3000/3450
2	1	1005837	END, NOSE GEAR TRACK LEFT
3	1	1005838	END, NOSE GEAR TRACK, RIGHT
4	1	1005857	NOSE BOX, 3000 FLOAT
5	1	21A07032-005	LINK - TROLLEY, NOSE GEAR
6	1	21A07094-002	END - ROD, CYLINDER, NOSE GEAR
7	1	21A07187-009	TROLLEY - NOSE GEAR
8	1	21A07237-002	END CAP, NOSE BOX
9	1	21A07359-194	EXTRUSION, ANGLE
10	1	21A07509-007	AXLE, TROLLEY LINK
11	1	30A07567-011	GASKET, COVER, NOSE BOX, 2100 AND 3000
12	2	34A07509-008	AXLE, TROLLEY
13	2	3A07530-001	BEARING - TROLLEY, NOSE GEAR
14	4	3A07604-001	BLOCK, SLIDE, TROLLEY, NOSE GEAR
15	2	5100-46-H	SNAP RING
16	1	8A01008-080	COVER, BULKHEAD HYD CYL. HOLE
17	1	AN316-5R	NUT
18	2	AN4-53A	BOLT
19	8	AN4-5A	BOLT
20	2	AN4-6A	BOLT
21	4	AN526-1032R4	SCREW, MACHINE, TRUSS HEAD
22	1	AN816-4D	NIPPLE, FLARED TUBE AND PIPE THREAD
23	1	MS20822-4D	ELBOW
24	10	MS21044N4	NUT
25	2	MS21078-4	NUT PLATE
26	4	MS35333-39	STAR WASHER
27	12	NAS1149D0416J	WASHER
28	12	NAS1149D0463J	WASHER
29	2	NAS679-A4W	KAYNAR NUT
30	10	AN4-5A	BOLT (NOT SHOWN)
	10	NAS1149D0416J	WASHER (NOT SHOWN)
	10	MS21044N4	NUT (NOT SHOWN)
31	1	34A06656-001	NOSE SPRING (NOT SHOWN)
32	1	MS35489-23	GROMMIT (NOT SHOWN)
33	2	3A07005-178	CLIP, SWITCH, NOSE & MAIN

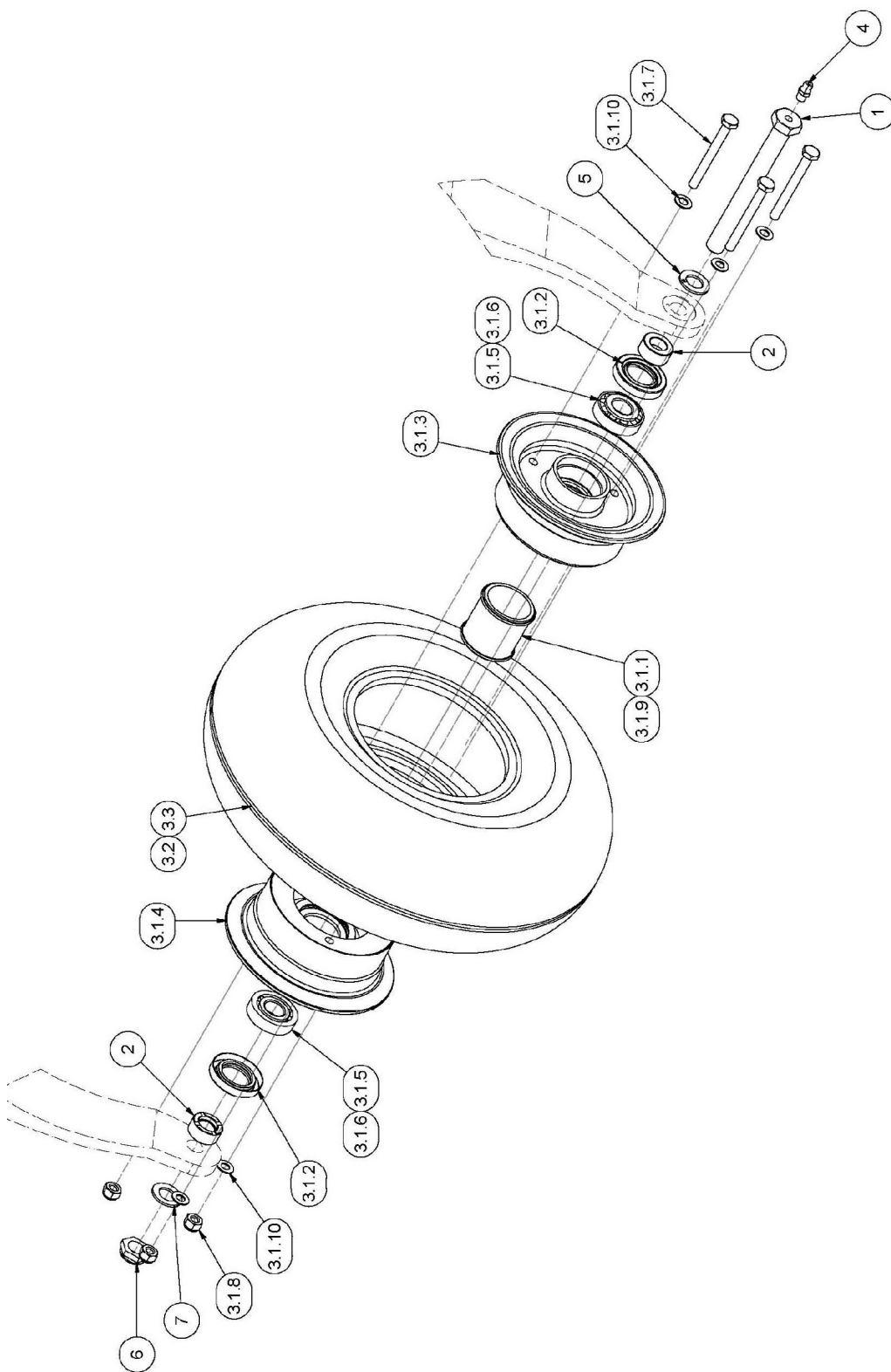
NOSE GEAR LOWER ASSEMBLY



PARTS MANUAL
3450 FLOATS ON CESSNA 185

ITEM	QTY	PART NO.	PART DESCRIPTION
1	1	1095K41	COMMON GREASEZERK
2	1	21A06160-053	PRESSURE PLATE
3	1	21A06194-005	BLOCK - SPRING
4	1	21A06213-006	TOW HOOK NOSE GEAR
5	1	21A06237-001	BEARING PLATE, LOWER, NOSE GEAR
6	1	21A06318-005	BLOCK - PIVOT, NOSE GEAR
7	1	21A06475-006	FRICTION CUP
8	1	3A06476-001	PIN, ANTIROTATION
9	1	21A06605-002	PLUNGER- NOSE WHEEL, 21, 23, 3, 34
10	1	34A06656-001	SPRING NOSE GEAR
11	1	21A06705-005	PRESSURE SPRING
12	1	30A06000-024	ASSEMBLY, - PIVOT AND FORK, NOSE GEAR
13	1	30A06702-016	BOLT - MODIFIED, PIVOT BLOCK
14	1	3A06602-001	THRUST WASHER
15	1	9528K15	1/4" CHROME BALL BEARING
16	2	AN5-15A	BOLT
17	2	AN5-17A	BOLT
18	1	MS28775-111	O-RING
19	1	M62-350	SPRING
20	1	MS16997-60	BOLT
21	1	MS21044N4	NUT
22	4	MS21044N5	NUT
23	4	MS35333-39	STAR WASHER
24	1	MS35649-2252	NUT
25	2	NAS1149D0463J	WASHER
26	4	NAS1149F0532P	WASHER
27	4	NAS1149F0563P	WASHER
28	4	NAS1352-3-18P	BOLT

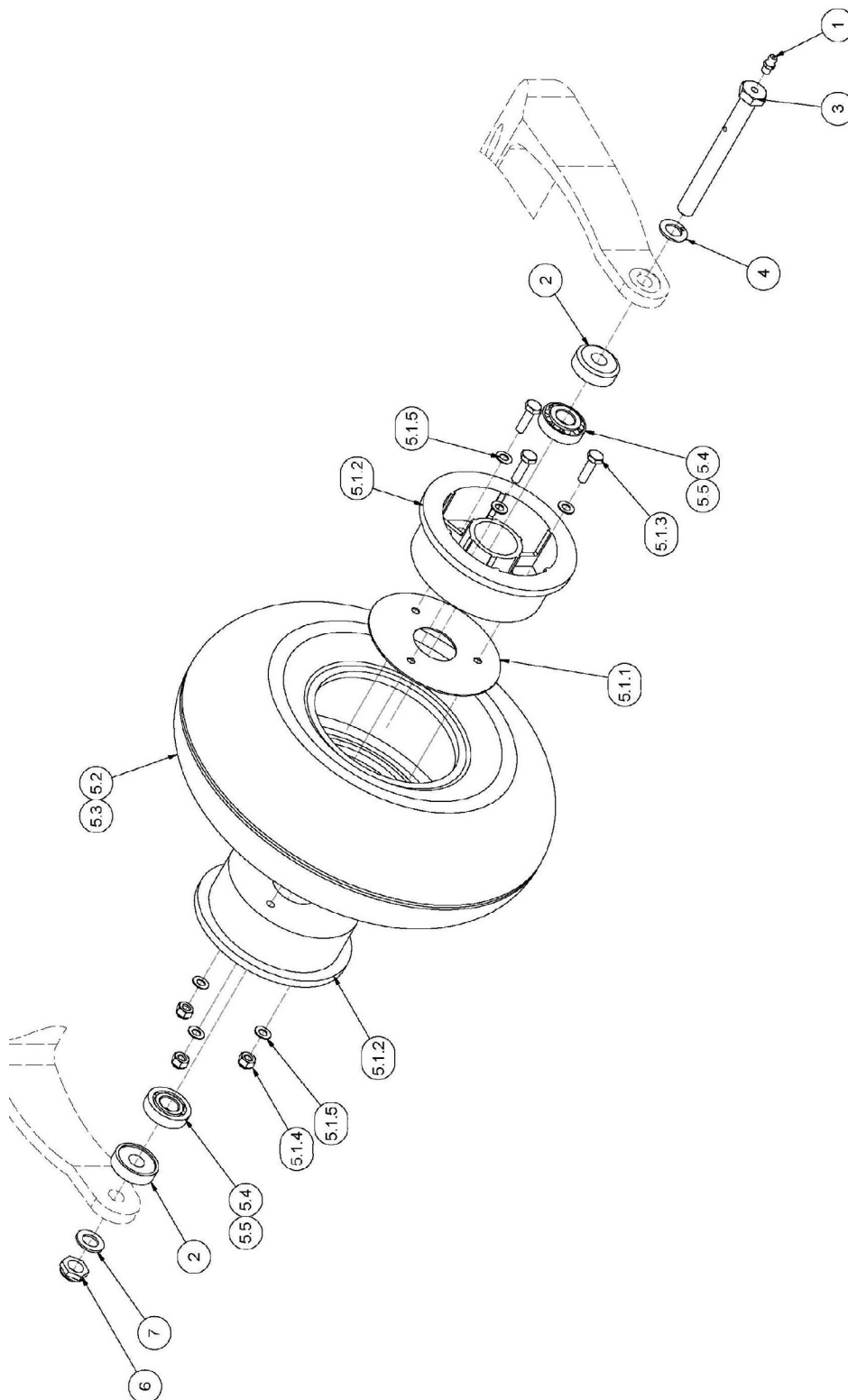
NOSE WHEEL ASSEMBLY (GROVE)



ITEM	QTY	PART NO.	PART DESCRIPTION
1	1	1005927	BOLT, MODIFIED, AXLE, NOSE GEAR
2	2	1005928	SPACER
3	1	1006679	ASSEMBLY, NOSE WHEEL
3.1	1	49-12AF-001	WHEEL ASSEMBLY, GROVE
3.1.1	1	010-019	GREASE RETAINER
3.1.2	2	471570	SEAL, TIMKEN (EQUIVALENT TO GROVE OEM P/N 010-026)
3.1.3	1	015-020A	WHEEL HALF INNER
3.1.4	1	016-020AF	WHEEL HALF OUTER
3.1.5	2	A4050	BEARING CORE
3.1.6	2	A4138	BEARING CONE
3.1.7	3	AN4-23A	BOLT
3.1.8	3	MS21044N-4	NUT
3.1.9	2	MS28775-029	O-RING
3.1.10	6	NAS1149F0416	WASHER
3.2	1	XA1AB*	TUBE
3.3	1	AD1B2*	TIRE
4	1	1095K41	COMMON GREASEZERK
5	1	3A06702-003	MODIFIED WASHER
6	1	MS21083N8	NUT
7	1	NAS1149D0863J	WASHER

* Any alternate tire (tube type) which is TSO-approved, matches the listed tire's dimensions, and meets its speed/load/ply ratings may be used. Equivalent tubes may also be used.

NOSE WHEEL ASSEMBLY (PARKER)

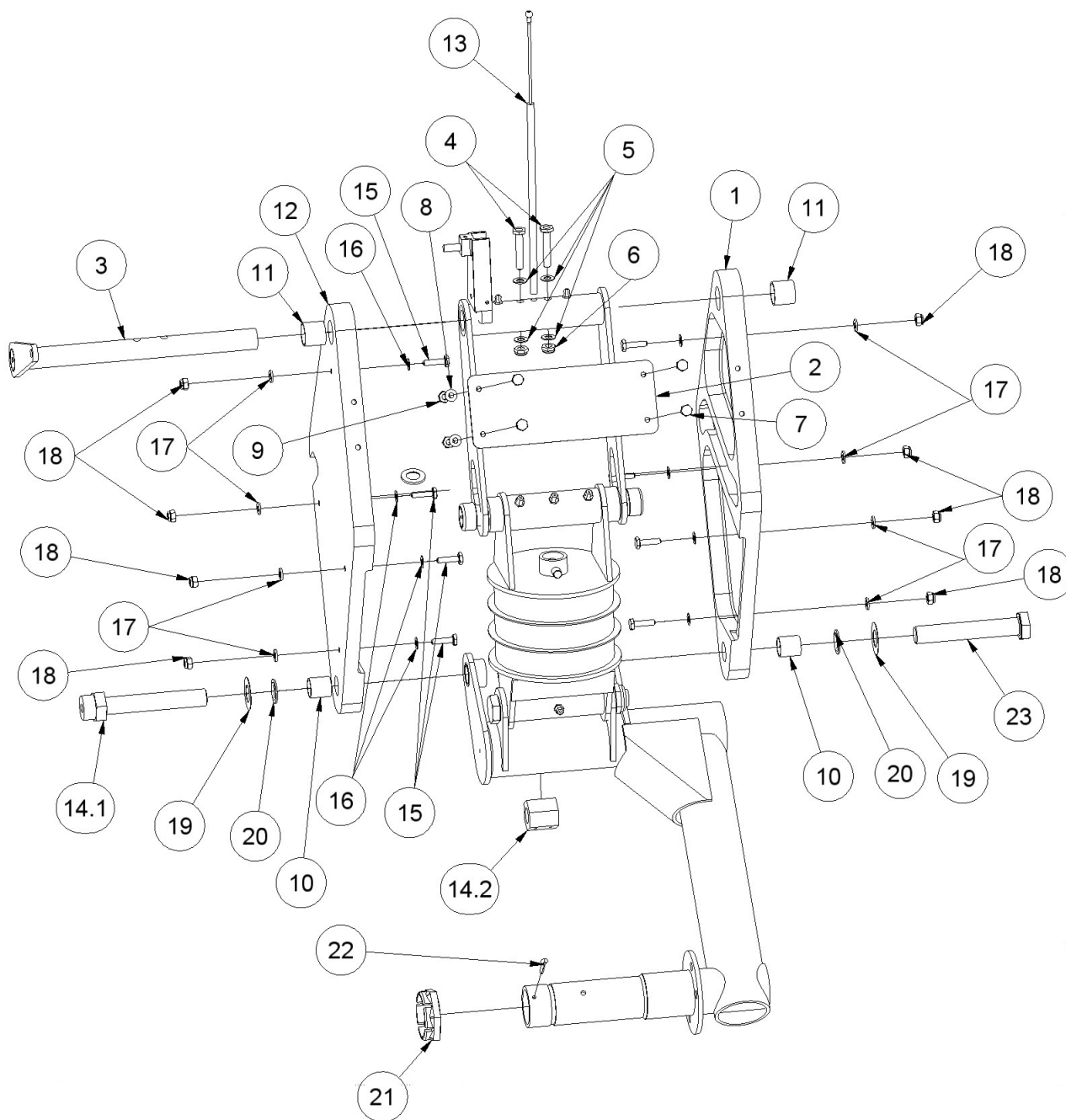


PARTS MANUAL
3450 FLOATS ON CESSNA 185

ITEM	QTY	PART NO.	PART DESCRIPTION
1	1	1095K41	COMMON GREASEZERK
2	2	3A06259-001	SPACER - NOSE WHEEL - SMALL FLOAT
3	1	3A06702-002	BOLT, MODIFIED, AXLE, NOSE GEAR
4	1	3A06702-003	MODIFIED WASHER
5	1	30A06000-025	NOSE WHEEL ASSEMBLY
5.1	1	D-30380	PARKER WHEEL ASSEMBLY
5.1.1	1	068-30373	GASKET
5.1.2	2	161-30382	WHEEL HALF
5.1.3	3	AN4-7A	BOLT
5.1.4	3	MS21044N4	NUT
5.1.5	6	NAS1149F0432P	WASHER
5.2	1	AD1B2*	TIRE
5.3	1	XA1AB*	TUBE
5.4	2	A4050	BEARING CORE
5.5	2	A4138	BEARING CONE
6	1	MS21083N8	NUT
7	1	NAS1149D0863J	WASHER

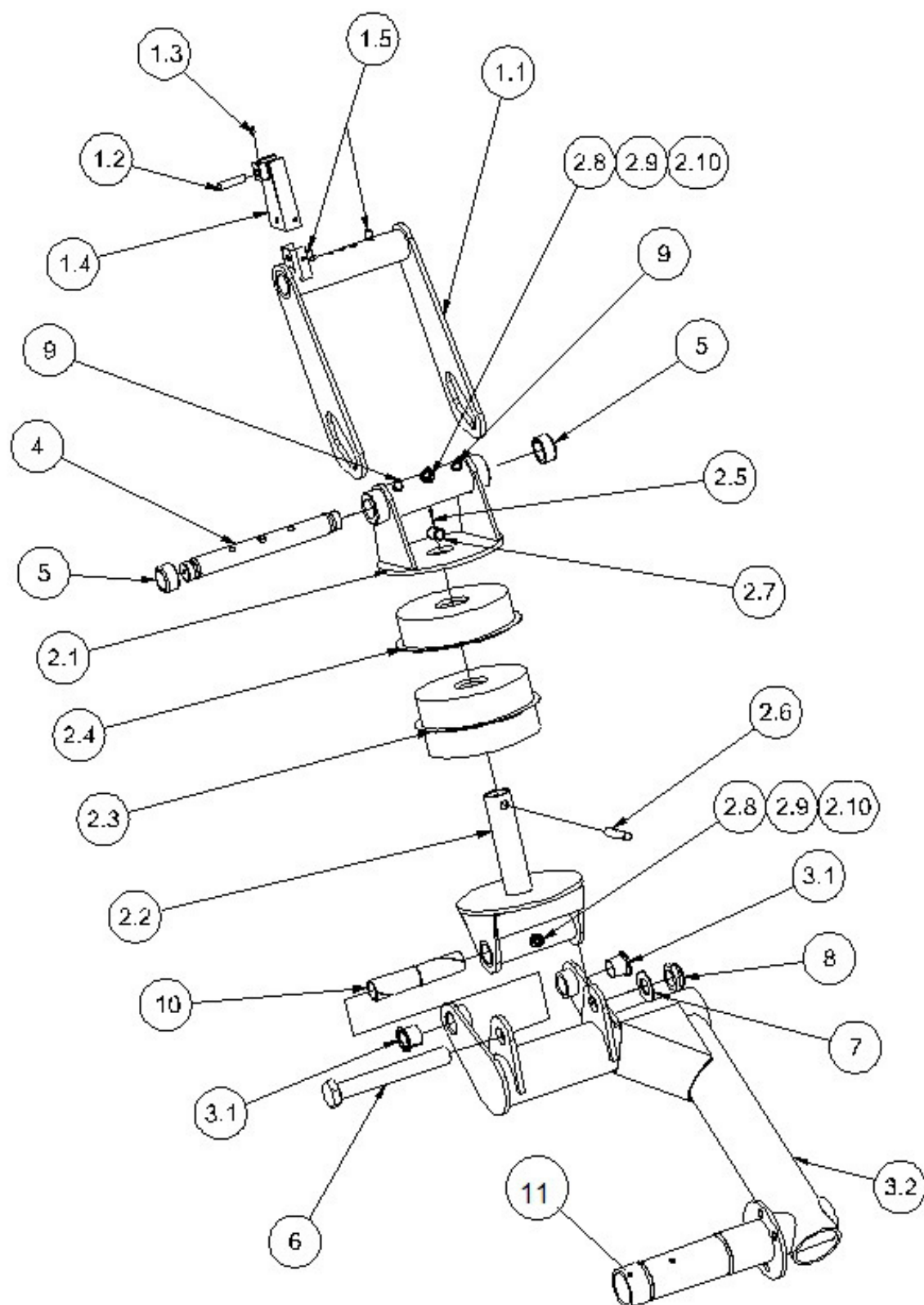
* Any alternate tire (tube type) which is TSO-approved, matches the listed tire's dimensions, and meets its speed/load/ply ratings may be used. Equivalent tubes may also be used.

MAIN GEAR INSTALLATION



ITEM	QTY	PART NO.	PART DESCRIPTION
1	1	30A05114-008	TRACK - MAIN GEAR - RIGHT
2	1	30A05003-085	SPACING PLATE
3	1	30A05000-039	ASS'Y. ARM RETRACT (LEFT)
	1	30A05000-040	ASS'Y. ARM RETRACT (RIGHT)
4	2	NAS6204-17	BOLT
5	4	NAS1149F0432P	WASHER
6	2	MS21083N4	NUT
7	4	AN3-5A	BOLT
8	4	NAS1149D0316J	WASHER
9	4	MS21044N3	NUT
10	2	10DU12	BUSHING
11	2	12DU12	BUSHING
12	1	30A05114-007	TRACK - MAIN GEAR - LEFT
13	1	30A05000-027	ASS'Y - ARM - GEAR INDICATOR
14	1	30A05000-038	MAIN GEAR BOLT ASS'Y - LOWER
14.1	1	30A05558-001	MODIFIED BOLT - DRAG LINK ATTACH (OLD STYLE NON REBUILDABLE HYDRAULIC ACTUATORS)
	1	1005973	MODIFIED BOLT, DRAG LINK ATTACH (NEW STYLE HYDRAULIC ACTUATOR - MUST BE USED PER SERVICE LETTER 97)
14.2	1	30A04574-001	COUPLING - MAIN GEAR
15	8	AN3-6A	BOLT
16	8	NAS1149D0316J	WASHER
17	8	NAS1149D0363J	WASHER
18	8	MS21044N3	NUT
19	2	NAS1149D1016J	WASHER
20	2	93783A033	SEALING WASHER
21	1	MS21025-24	NUT, AXLE
	1	6A04093-002	AXLE SPACER - MAIN WHEEL (NOT SHOWN)
22	1	MS24665-351	COTTER PIN
23	1	30A05702-020	BOLT

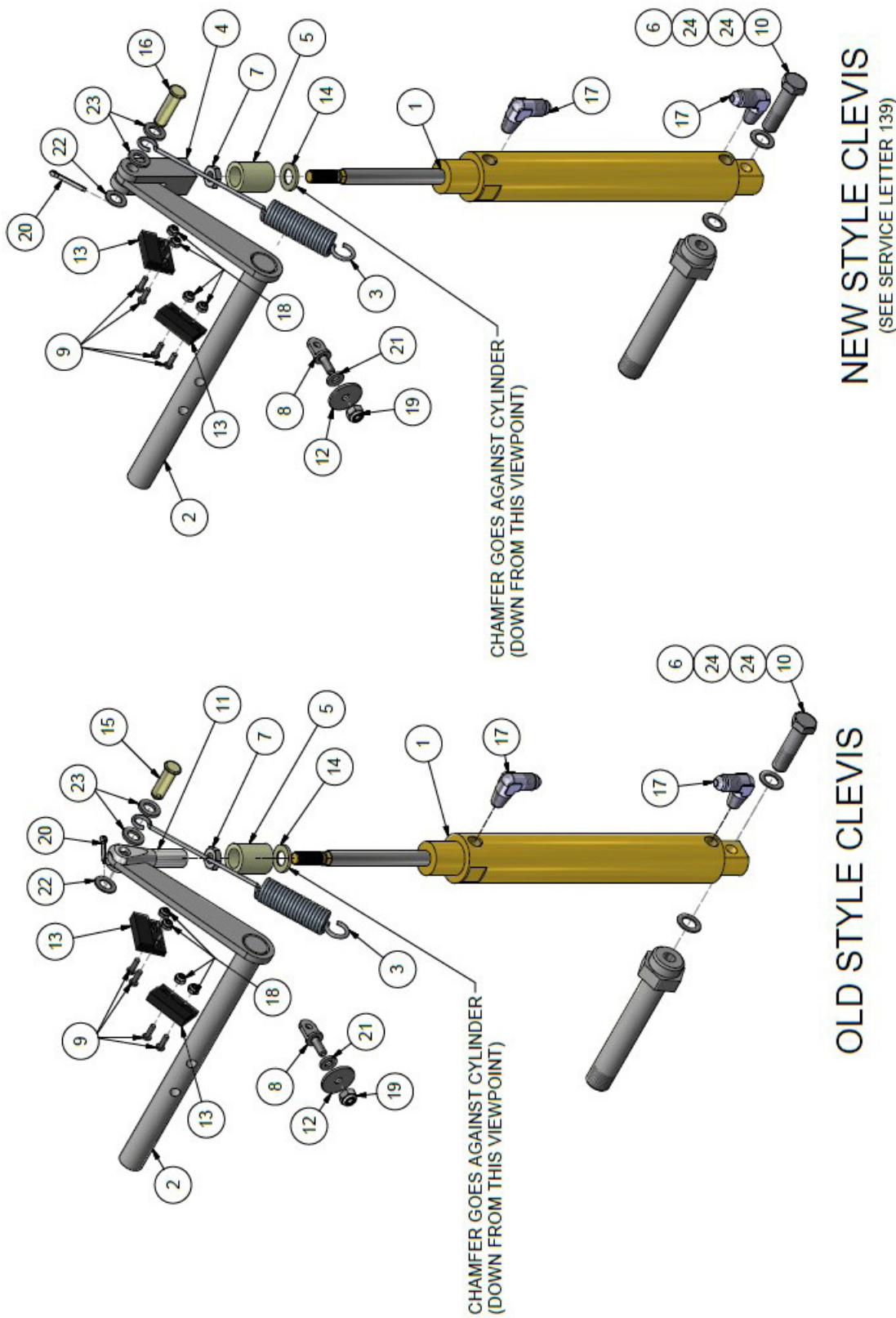
MAIN GEAR RETRACTION



PARTS MANUAL
3450 FLOATS ON CESSNA 185

ITEM	QTY	PART NO.	PART DESCRIPTION
1	1	30A05000-042	ASS'Y. ARM RETRACT - DRAG LINK
1.1	1	30A05000-041	ASS'Y. ARM RETRACT - DRAG LINK
1.2	1	3A05701-001	CYLINDRICAL MAGNET
1.3	1	1032 NFX 3/16	SET SCREW, 10-32 X 3/16 S.S. CP
1.4	1	30A05214-007	PROX. SWITCH HOLDER
1.5	2	1095K41	COMMON GREASEZERK
	2	NAS1149F0463P	WASHER
2	1	34A04000-101	ASS'Y - SHOCK STRUT - 3450
2.1	1	30A04000-093	ASSEMBLY - END SHOCK STRUT - UPPER
2.2	1	30A04000-120	ASSEMBLY - END SHOCK STRUT - LOWER
2.3	1	1002090	DUAL BUSHING ASSEMBLY
2.4	1	1001103	BUSHING ASSEMBLY
2.5	1	MS24665-151	COTTER PIN
2.6	1	30A04476-004	PIN - RETAINING, SHOCK STRUT
2.7	1	30A04459-002	SLEEVE - SHOCK STRUT RETAINER
2.8	2	1095K41	COMMON GREASEZERK
2.9	2	NAS1149D0416J	WASHER
2.10	2	NAS1149D0463J	WASHER
3	1	30A04000-091	ASS'Y, DRAG LINK - MAIN GEAR, LH
	1	30A04000-090	ASS'Y, DRAG LINK - MAIN GEAR, RH
3.1	2	10FDU10	BUSHING
3.2	1	30A04000-091B	DRAG LINK, MAIN GEAR, LH
	1	30A04000-090B	DRAG LINK, MAIN GEAR, RH
4	1	30A04454-007	SHAFT - AXLE - SHOCK STRUT
5	2	21A05520-003	ROLLER, SHOCK STRUT - RETRACT
6	1	30A05702-016	BOLT - DRAG LINK
7	1	NAS1149F1063P	WASHER
8	1	MS21083N10	NUT
9	2	1095K41	COMMON GREASEZERK
10	1	30A04475-006	BUSHING
11	1	6A04263-003	INSERT GREASE WHEEL
	2	MS28775-214	"O" RING
	1	1095K41	COMMON GREASEZERK

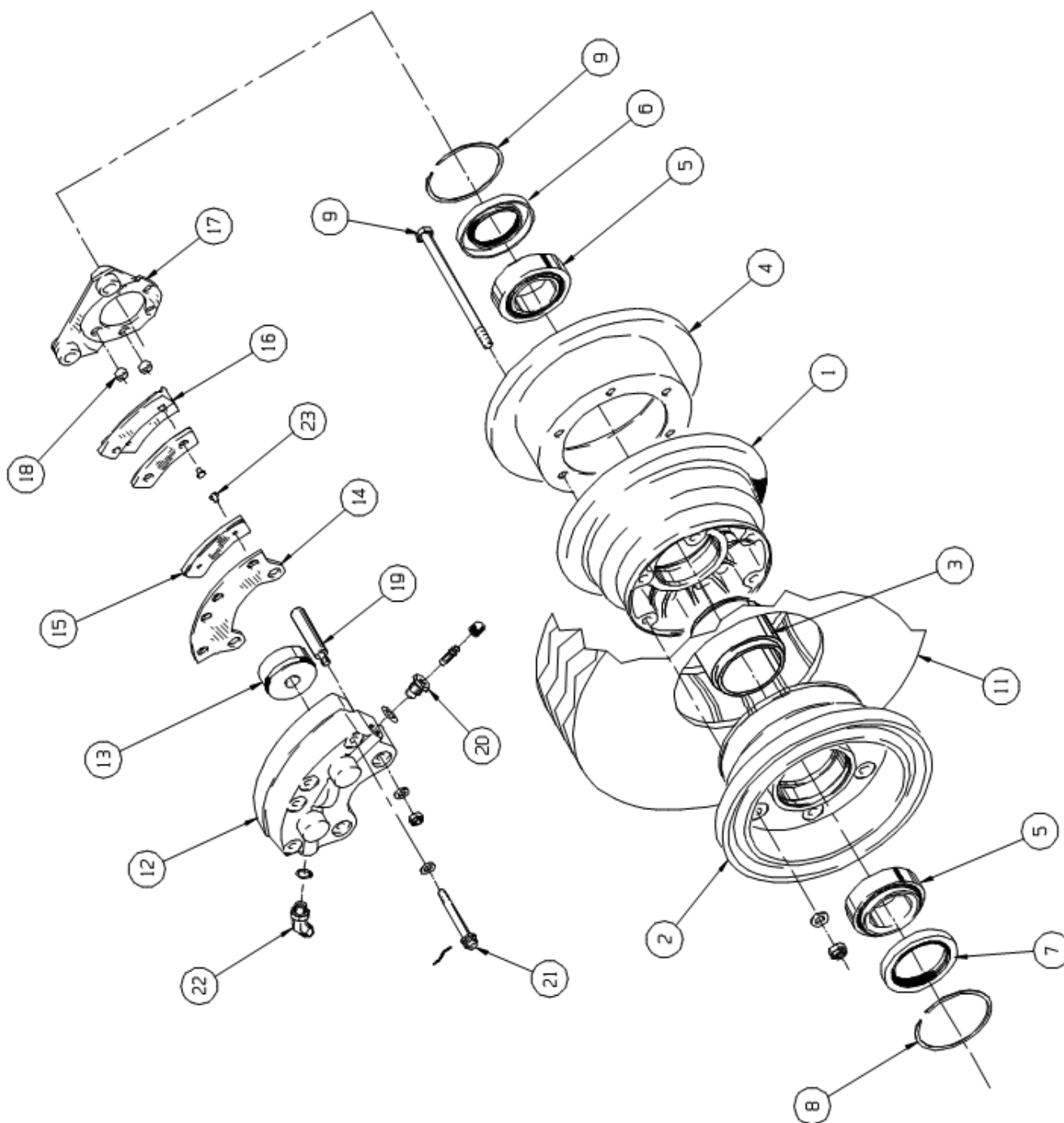
MAIN GEAR HYDRAULIC INSTALLATION



ITEM	QTY	PART NO.	PART DESCRIPTION
1	1	1002573*	CYLINDER-MAIN GEAR, 3000-3450
2	1	30A05000-039	ASS'Y. ARM RETRACT (LEFT)
	1	30A05000-040	ASS'Y. ARM RETRACT (RIGHT)
3	1	21A05525-008	SPRING - GEAR
4	1	30A05252-001	SPACER - HYDRAULIC CYLINDER
5	1	30A05460-001	CLEVIS - RETRACT ARM, MAIN GEAR, (3000/3450)
6	1	30A05558-001	MODIFIED BOLT - DRAG LINK ATTACH (OLD STYLE NON REBUILDABLE HYDRAULIC ACTUATORS)
	1	1005973	MODIFIED BOLT, DRAG LINK ATTACH (NEW STYLE HYDRAULIC ACTUATOR - MUST BE USED PER SERVICE LETTER 97)
7	1	AN316-5R	NUT
8	1	AN42-4A	EYE BOLT
9	4	AN515-4R6	SCREW, MACHINE
10	1	AN6-13A	BOLT
11	1	AN665-46RS	TERMINAL, FLY WIRE
12	1	AN970-3	WASHER
13	2	HAMLIN 59135-20	HAMLIN MAGNETIC SWITCH
14	1	MS20002C6	WASHER - COUNTER SUNK
15	1	MS20392-4C25	CLEVIS PIN
16	1	MS20392-4C29	CLEVIS PIN
17	2	MS20822-4-4D	ELBOW
18	4	MS21044N04	NUT
19	1	MS21044N3	NUT
20	2	MS24665-283	COTTER PIN
21	1	NAS1149D0363J	WASHER
22	1	NAS1149F0532P	WASHER
23	2	NAS1149F0563P	WASHER
24	2	NAS1149F0632P	WASHER

* If this style actuator is replacing the old style non rebuildable cylinder, reference Service Letter 97 for replacement and the correct drag link attach modified bolt.

MAIN GEAR WHEEL ASSEMBLY

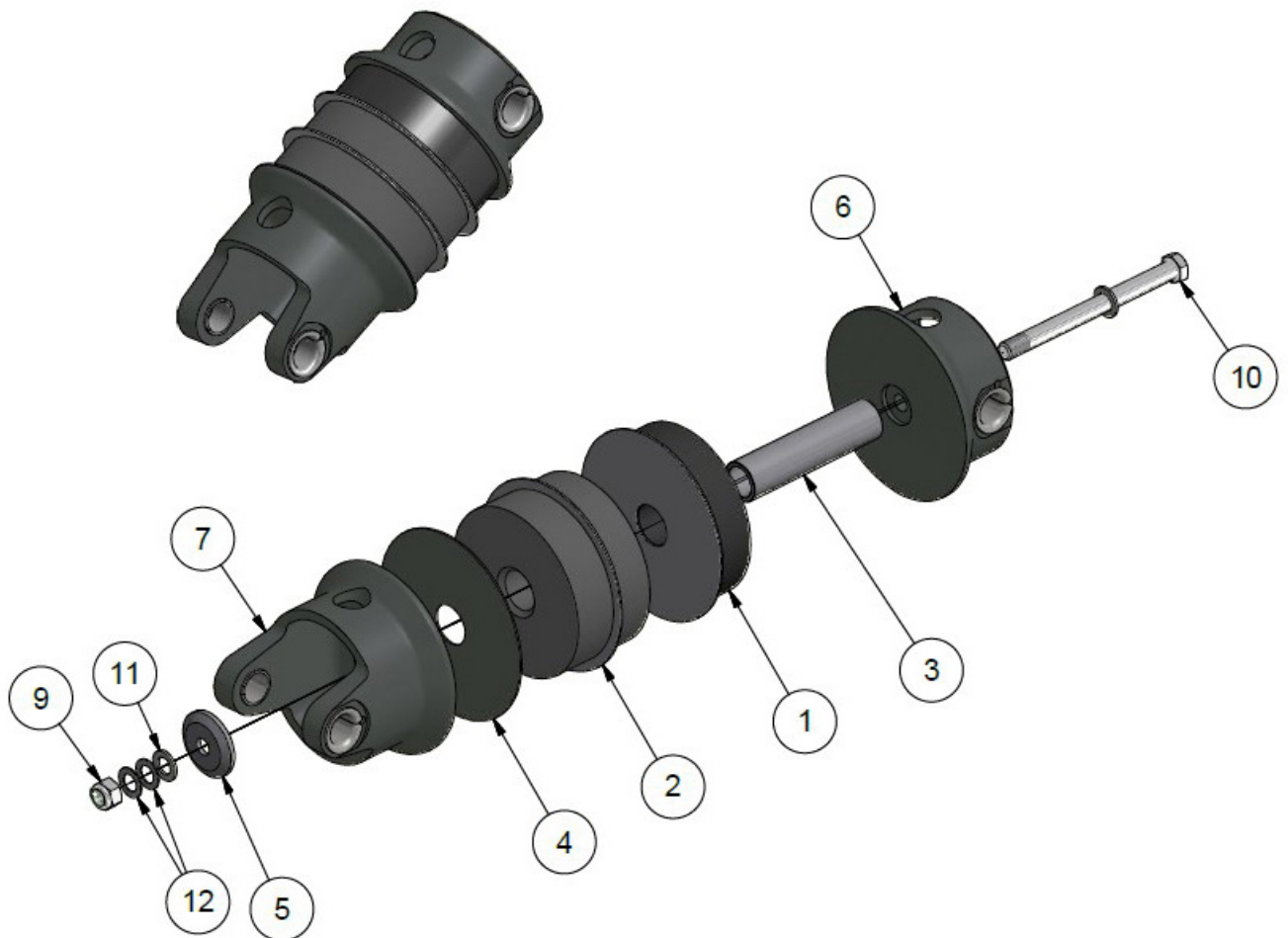


ITEM	QTY	PART NO.	PART DESCRIPTION
1	1	8A04000-031	WHEEL ASS'Y. (W/ TIRE & TUBE)
2	1	40-418D CHROME	ASSEMBLY, WHEEL, 6" (BOTH HALVES) (NAMEPLATE READS "40-418D", INCLUDES ITEMS 3-10)
	1	40-418 (ALT)	WHEEL ASS'Y. (ALTERNATE, INCLUDES ITEMS 3-10)
3	1	067-14700	SPACER – GREASE DAM
4	1	164-24501	DISC – BRAKE, CHROME (ORIG EQUIP FOR 40-418D CHROME)
	1	164-24500	DISC – BRAKE, NON-CHROME (ORIG EQUIP FOR 40-418)
5	2	13836	CUP – BEARING, NON-CHROME (ORIG EQUIP FOR 40-418D CHROME)
	2	13836CP	CUP – BEARING, CHROME (ORIG EQUIP FOR 40-418)
	2	13889	CONE – BEARING, NON-CHROME (ORIG EQUIP FOR 40-418D CHROME)
	2	13889CP	CONE – BEARING, CHROME (ORIG EQUIP FOR 40-418)
6	1	473232	SEAL, INBOARD
7	1	472439	SEAL, OUTBOARD (#50 HOLE REQUIRED BEFORE INST.)
8	2	155-14300	RING - SNAP
9	6	AN5-35A	BOLT
	6	NAS1149F0563P	WASHER
	6	MS21042-5	NUT
10	1	166-20000	NAMEPLATE – “WARNING” (NOT SHOWN)
	1	166-19700	NAMEPLATE (NOT SHOWN)
11	1	AA1E6*	TIRE
	1	XA1AD*	TUBE
12	1	30A04000-103	ASSEMBLY, BRAKE CALIPER, LH, 3000/3450
	1	30A04000-102	ASSEMBLY, BRAKE CALIPER, RH, 3000/3450
	1	6A04561-001	FILM, BRAKE CALIPER SURFACE PROTECTOR
13	2	062-10700	PISTON
	1	MS28775-222	O-RING
14	1	063-01100	PLATE - PRESSURE
15	2	066-10500	LINING - BRAKE
16	1	064-01500	PLATE – BACK
17	1	075-20700	PLATE - TORQUE
	4	AN5-6A	BOLT (NOT SHOWN)
	8	NAS1149F0532P	WASHER (NOT SHOWN)
	4	MS21044N5	NUT (NOT SHOWN)
18	1	30A04523-002	BUSHING
19	2	069-03100	BOLT - ANCHOR
	2	NAS1149F0463P	WASHER
	2	MS21044N4	NUT
20	1	081-00200	SEAT - BLEEDER
	1	MS28775-012	O-RING

ITEM	QTY	PART NO.	PART DESCRIPTION
	1	079-00300	SCREW – BLEEDER
	1	183-00100	CAP – BLEEDER
21	4	MS21250H04026	BOLT
	4	MS20002C4	WASHER
	A/R	MS20995-C32	LOCKWIRE
22	1	104-04700	FITTING
	1	MS28775-012	O-RING
23	4	105-00200	RIVET

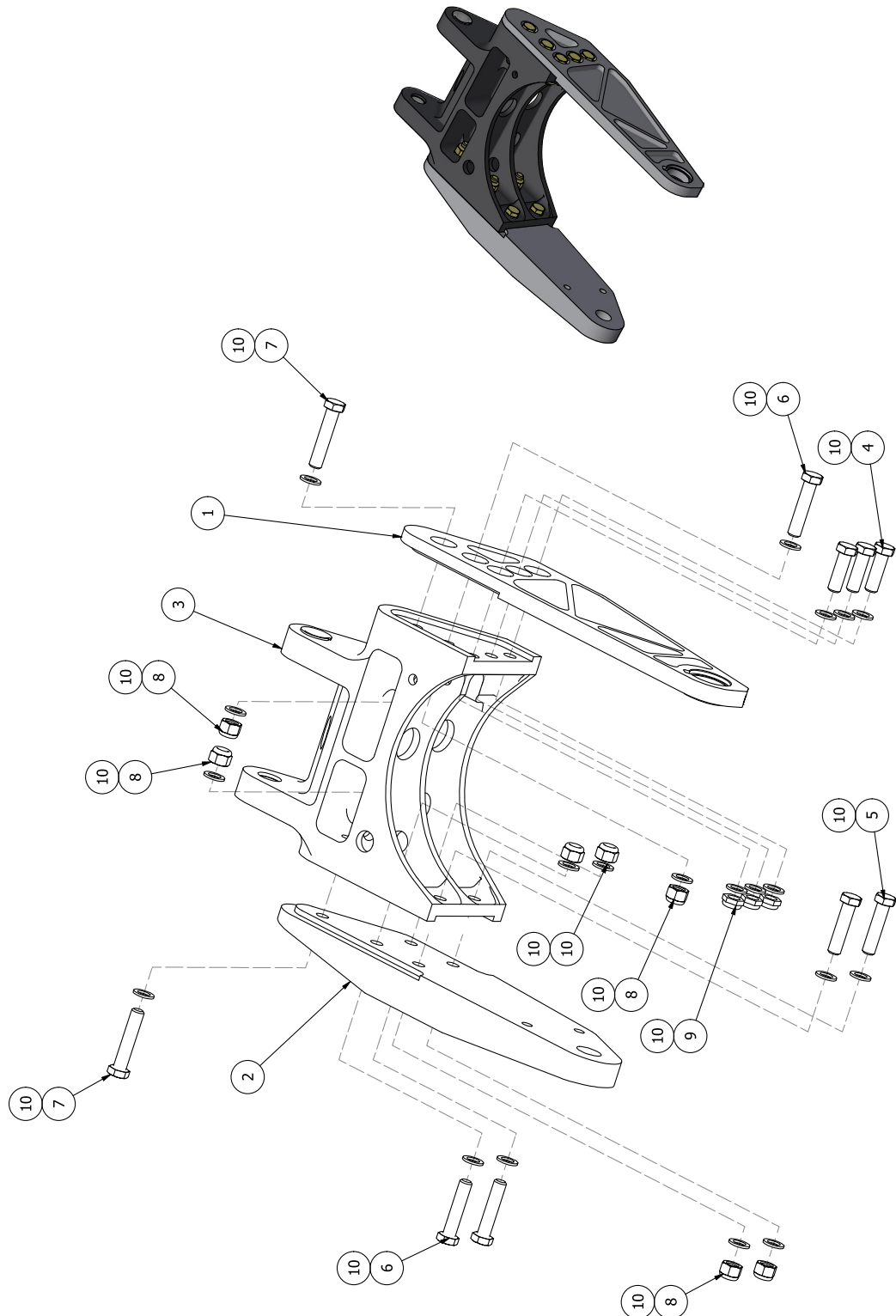
* Any alternate tire (tube type) which is TSO-approved, matches the listed tire's dimensions, and meets its speed/load/ply ratings may be used. Equivalent tubes may also be used.

MAIN GEAR SHOCK ASSEMBLY



ITEM	QTY	PART NO.	PART DESCRIPTION
-	2	1004286-04	ASS'Y. SHOCK, HEAVY DUTY, MAIN GEAR (185)
1	1	1001103	BUSHING ASS'Y., SHOCK STRUT
2	1	1002090	BUSHING ASS'Y., DUAL, SHOCK STRUT
3	1	1004267	TUBE, STRUT, MAIN
4	1	1004268	SHOCK SPACER, MAIN
5	1	1004269	STRUT END CAP, MAIN
6	1	1005765	ASS'Y., UPPER SHOCK STRUT, MAIN
7	1	1005766	ASS'Y., LOWER SHOCK STRUT, MAIN
9	1	MS21044N7	NUT
10	1	AN7-51A	BOLT
11	2	NAS1149D0763P	WASHER
12	2	NAS1149D0732P	WASHER

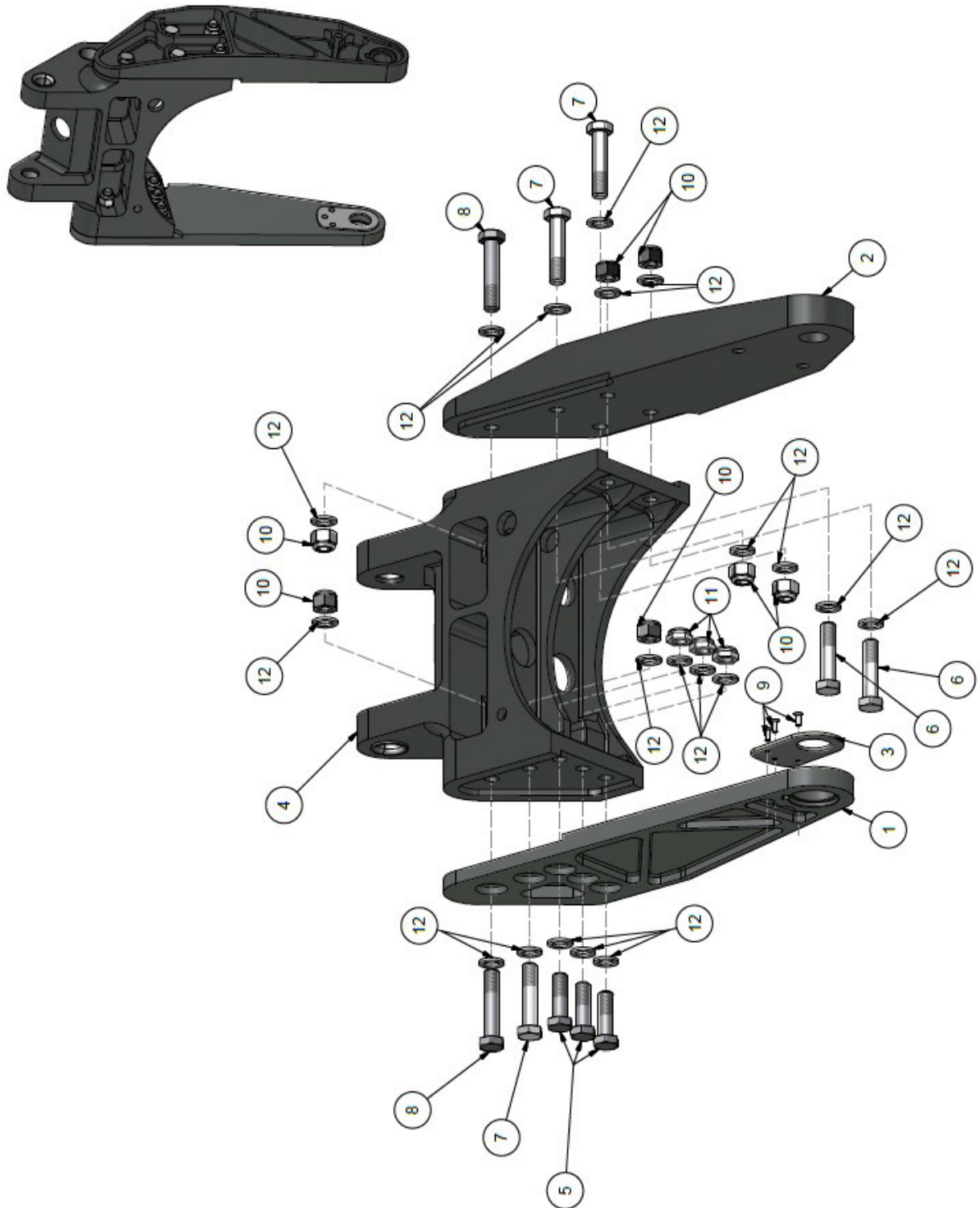
MAIN GEAR WITHOUT WHEEL PIVOT ASSEMBLY FOR FLOAT SERIAL NUMBERS 34315A & 34316A AND LATER



(LH ASSEMBLY DEPICTED, RH MIRRORED)

ITEM	QTY	PART NO.	PART DESCRIPTION
-	1	1005746	ASS'Y., PIVOT, RH, MAIN GEAR W/O WHEEL
-	1	1005747	ASS'Y., PIVOT, LH, MAIN GEAR W/O WHEEL
1	1	1004274	LINK ARM, OUTBRD, RT FLOAT
	1	1005369	LINK ARM, OUTBRD, LT FLOAT
2	1	1004275	LINK ARM, INBRD, LT FLOAT
	1	1005370	LINK ARM, INBRD, LT FLOAT
3	1	1005744	ASSY, CENTER LINK, RH, MAIN GEAR
	1	1005745	ASSY, CENTER LINK, LH, MAIN GEAR
4	3	AN6-11A	BOLT
5	2	AN6-14A	BOLT
6	3	AN6-15A	BOLT
7	2	AN6-16A	BOLT
8	7	MS21044N6	NUT
9	3	MS21083N6	NUT
10	20	NAS1149D0663J	WASHER

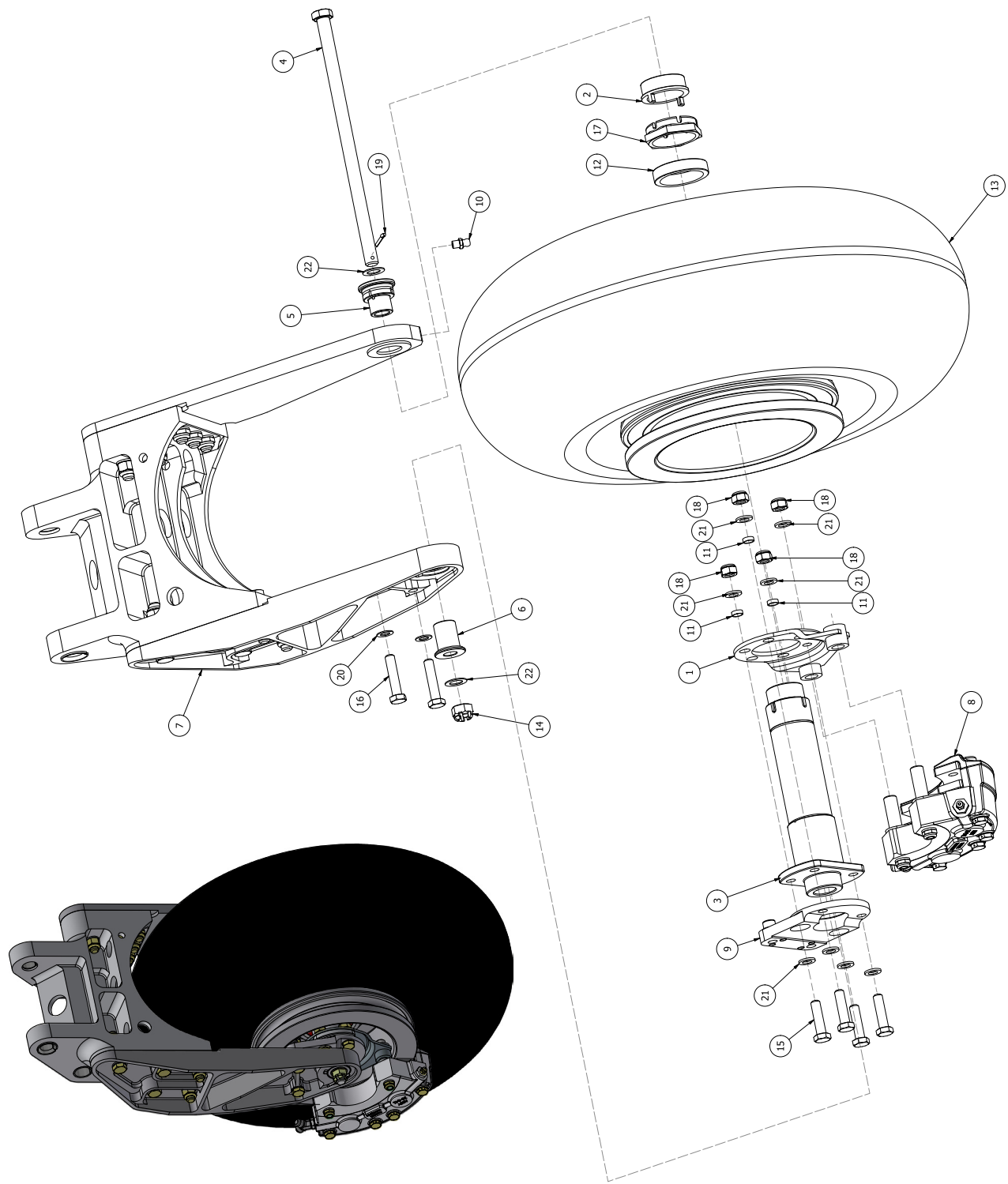
MAIN GEAR WITHOUT WHEEL PIVOT ASSEMBLY FOR FLOAT SERIAL NUMBERS 34313A & 34314A AND PRIOR



(RH ASSEMBLY DEPICTED, LH MIRRORED)

ITEM	QTY	PART NO.	PART DESCRIPTION
-	1	1005746	ASS'Y., PIVOT, RH, MAIN GEAR W/O WHEEL
-	1	1005747	ASS'Y., PIVOT, LH, MAIN GEAR W/O WHEEL
1	1	1004274	LINK ARM, OUTBRD, RT FLOAT
	1	1005369	LINK ARM, OUTBRD, LT FLOAT
2	1	1004275	LINK ARM, INBRD, RT FLOAT
	1	1005370	LINK ARM, INBRD, LT FLOAT
3	1	1005387	GREASE COVER, MAIN GEAR, 3000 3450
4	1	1005744	ASSY, CENTER LINK, RH, MAIN GEAR
	1	1005745	ASSY, CENTER LINK, LH, MAIN GEAR
5	3	AN6-11A	BOLT
6	2	AN6-14A	BOLT
7	3	AN6-15A	BOLT
8	2	AN6-16A	BOLT
9	3	MS20426-4	RIVET-FLAT HEAD
10	7	MS21044N6	NUT
11	3	MS21083N6	NUT
12	20	NAS1149D0663J	WASHER

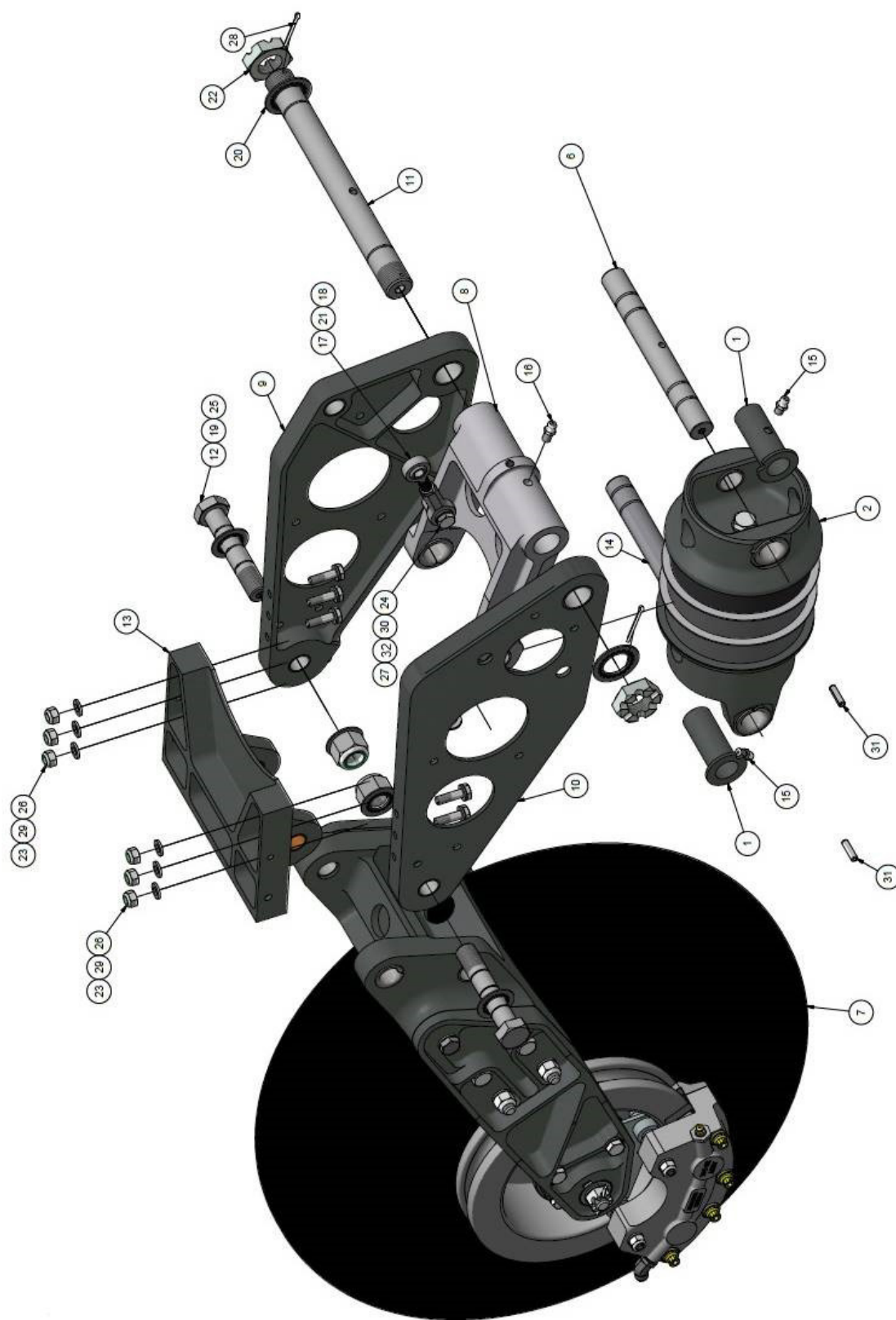
MAIN GEAR WITH WHEEL PIVOT ASSEMBLY FOR FLOAT SERIAL NUMBERS 34315A & 34316A AND LATER



ITEM	QTY	PART NO.	PART DESCRIPTION
-	1	1004288	ASS'Y., PIVOT, RH, MAIN GEAR
-	1	1005377	ASS'Y., PIVOT, LH, MAIN GEAR
1	1	075-20700	TORQUE PLATE
2	1	1004281	LOCKING HUB, MAIN
3	1	1004283	AXLE, MAIN GEAR
4	1	1005374	BOLT - 7/16-20 UNF-3A, 8.20 GRIP
5	1	1005378	HUB, AXLE
6	1	1005389	HUB, AXLE
7	1	1005746	ASS'Y., PIVOT, RH, MAIN GEAR W/O WHEEL
	1	1005747	ASS'Y., PIVOT, LH, MAIN GEAR W/O WHEEL
8	1	1005844	BRAKE ASSEMBLY COMPLETE, RH
	1	1005775	BRAKE ASSEMBLY COMPLETE, LH
	4	AN4H21A	BOLT
	2	MS21083N4	NUT
	6	NAS1149F0463P	WASHER
	2	069-03100	BOLT - ANCHOR
9	1	1005855	ASSY, BRACKET, ANTI ROTATION, MAIN, 3000 3450
10	1	1095K41	COMMON GREASEZERK
11	3	30A04523-002	BUSHING, TORQUE PLATE
12	1	6A04093-002	AXLE SPACER, MAIN WHEEL
13	1	8A04000-031	MAIN WHEEL ASSEMBLY
14	1	AN310-7	NUT, HEX, CASTLE, 7/16-20 UNF
15	4	AN5-11A	BOLT
16	2	AN5-13A	BOLT
17	1	MS21025-24	NUT, AXLE
18	6	MS21044N5	NUT
19	1	MS24665-302	COTTER PIN
20	2	NAS1149F0532P	WASHER
21	12	NAS1149F0563P	WASHER
22	2	NAS1149F0732P	WASHER

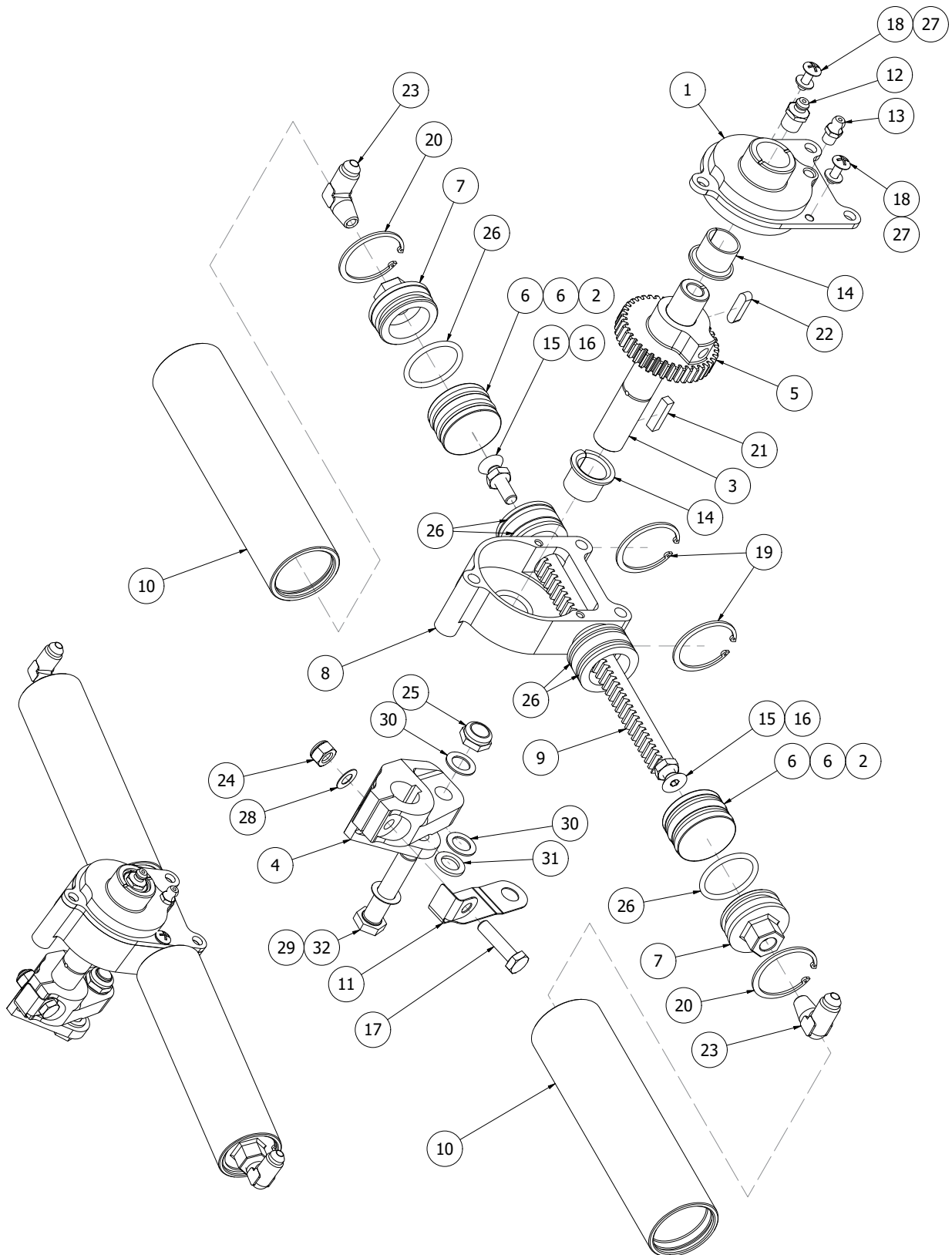
ITEM	QTY	PART NO.	PART DESCRIPTION
-	1	1004288	ASS'Y., PIVOT, RH, MAIN GEAR
-	1	1005377	ASS'Y., PIVOT, LH, MAIN GEAR
1	1	075-20700	TORQUE PLATE
2	1	1004281	LOCKING HUB, MAIN
3	1	1004283	AXLE, MAIN GEAR
4	1	1005374	BOLT - 7/16-20 UNF-3A, 8.20 GRIP
5	1	1005378	HUB, AXLE
6	1	1005389	HUB, AXLE
7	1	1005746	ASS'Y., PIVOT, RH, MAIN GEAR W/O WHEEL
	1	1005747	ASS'Y., PIVOT, LH, MAIN GEAR W/O WHEEL
8	1	1005844	BRAKE ASSEMBLY COMPLETE, RH
	1	1005775	BRAKE ASSEMBLY COMPLETE, LH
8a	4	AN4H21A	BOLT
8b	2	MS21083N4	NUT
8c	6	NAS1149F0463P	WASHER
8d	2	069-03100	BOLT - ANCHOR
9	1	1005855	ASSY, BRACKET, ANTI ROTATION, MAIN, 3000 3450
10	1	1095K41	COMMON GREASEZERK
11	3	30A04523-002	BUSHING, TORQUE PLATE
12	1	6A04093-002	AXLE SPACER, MAIN WHEEL
13	1	8A04000-031	MAIN WHEEL ASSEMBLY
14	1	AN310-7	NUT, HEX, CASTLE, 7/16-20 UNF
15	4	AN5-11A	BOLT
16	2	AN5-13A	BOLT
17	1	MS21025-24	NUT, AXLE
18	6	MS21044N5	NUT
19	1	MS24665-302	COTTER PIN
20	2	NAS1149F0532P	WASHER
21	12	NAS1149F0563P	WASHER
22	2	NAS1149F0732P	WASHER

MAIN GEAR ASSEMBLY



ITEM	QTY	PART NO.	PART DESCRIPTION
-	1	1004291-04	ASS'Y, MAIN GEAR, RIGHT, HEAVY DUTY, 3450
-	1	1004251-04	ASS'Y, MAIN GEAR, LEFT, 3450
1	2	1004263	RETAINER, MAIN
2	1	1004286-04	ASS'Y., SHOCK, LIGHT DUTY, MAIN GEAR
6	1	1004287	ASS'Y., PIVOT PIN, SHOCK, UPPER, MAIN
7	1	1004288	ASSY, PIVOT, RH, MAIN GEAR
	1	1005377	ASS'Y., PIVOT, LH, MAIN GEAR
8	1	1004289	ASS'Y., UPPER SHOCK LINK
9	1	1004882	ASS'Y., SIDE SUPPORT, LH, MAIN
10	1	1005375	ASS'Y., SIDE SUPPORT, RH, MAIN
11	1	1005733	ASSEMBLY, SHAFT, UPPER SHOCK, MAIN GEAR
12	2	1005734	ASSEMBLY, BOLT, MODIFIED, LOWER PIVOT
13	1	1005735	ASSEMBLY, SUPPORT, PIVOT, LOWER, MAIN GEAR
14	1	1005750	ASS'Y., PIVOT PIN, SHOCK, LOWER, MAIN
15	4	1095K41	COMMON GREASEZERK
16	1	1095K42	COMMON GREASEZERK
17	1	59915K274	BALL JOINT ROD END, MALE
18	1	59915K484	BALL JOINT END, FEMALE
19	4	93783A035	SEALING WASHER
20	2	93783A046	SEALING WASHER
21	1	AN316-4R	NUT
22	2	AN320-14	NUT, HEX, SLOTTED, 7/8-14 UNF
23	6	AN4-7A	BOLT, 1/4-28, 0.4375 GRIP, UNDRILLED, STEEL
24	1	AN6-16A	BOLT, 3/8-24, 1.1875 GRIP, UNDRILLED, STEEL
25	2	MS21044N10	NUT, LOCKING, REGULAR HEIGHT, 5/8-18 UNF
26	6	MS21044N4	NUT, LOCKING, REGULAR HEIGHT, 1/4-28 UNF
27	1	MS21083N6	NUT, LOCKING, LOW HEIGHT, 3/8-24 UNF
28	2	MS24665-304	COTTER PIN
20	12	NAS1149F0463P	WASHER, 0.265 ID, 0.063 THK, STEEL
30	2	NAS1149F0532P	WASHER, 0.328 ID, 0.032 THK, STEEL
31	2	NAS561P6-12	COTTER PIN
32	1	NAS1149F0663P	WASHER, 0.39 ID, 0.063 THK, STEEL

MAIN GEAR ROTARY ACTUATOR ASSEMBLY



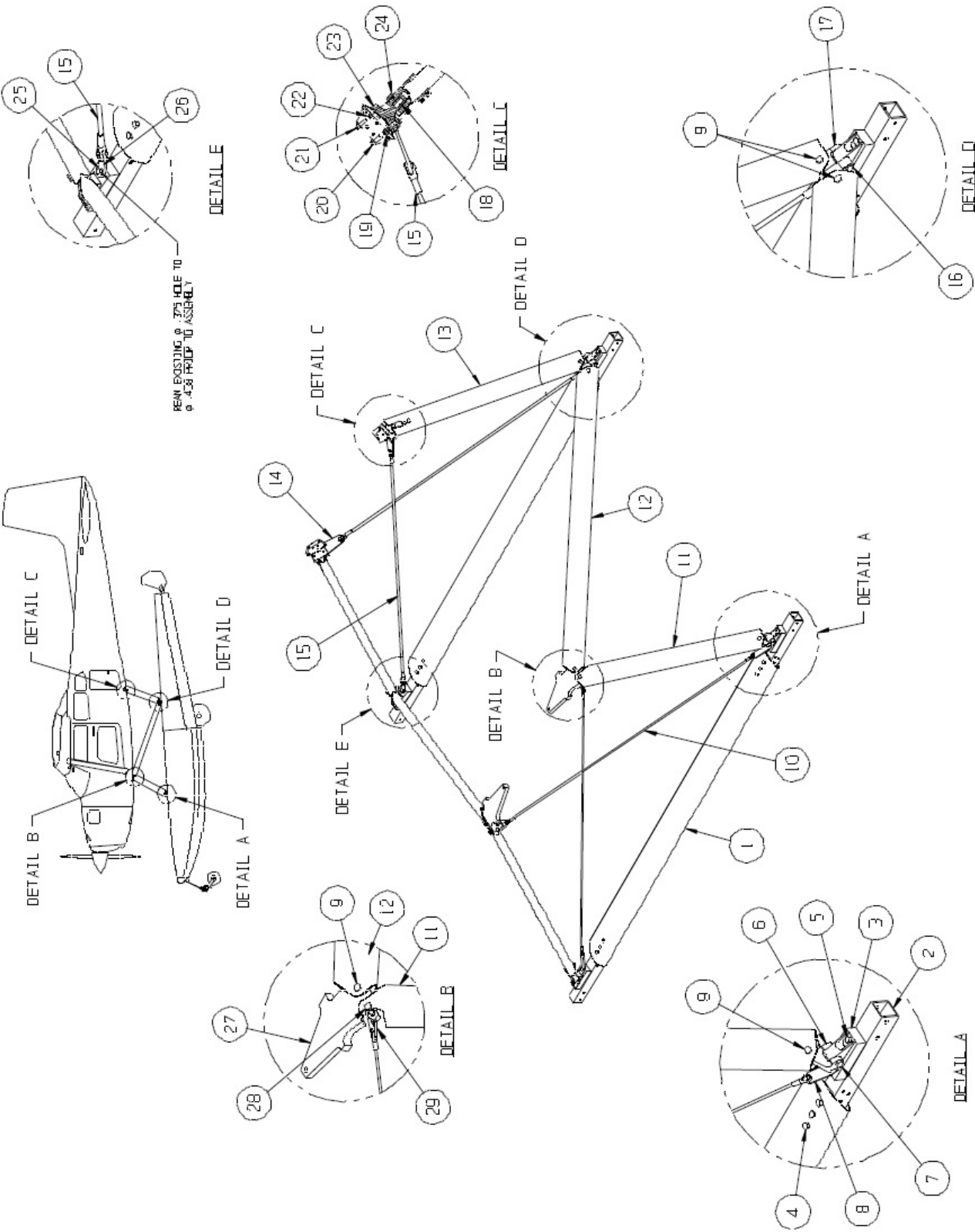
ITEM	QTY	PART NO.	PART DESCRIPTION
-	1	1012500	ASSEMBLY, ROTARY ACTUATOR, MAIN GEAR
1	1	1005274	HOUSING TOP, ROTARY ACTUATOR, MAIN GEAR
2	2	1005276	PISTON, ROTARY ACTUATOR, MAIN GEAR
3	1	1005277	SHAFT, ROTARY ACTUATOR, MAIN GEAR
4	1	1005280	ARM, GEAR ACTUATOR, 3000 3450
5	1	1005282	SPUR GEAR, PDIA 2.00 BORE .625 MODIFIED
6	4	1005285	SEAL, U-CUP, .156 C/S, .937 ID, 1.250 OD
7	2	1012501	CYLINDER CAP, ROTARY ACTUATOR, MAIN GEAR
8	1	1012502	HOUSING, ROTARY ACTUATOR, MAIN GEAR
9	1	1012503	RACK, MOD, ROTARY ACTUATOR, MAIN GEAR
10	2	1012504	CYLINDER, ROTARY ACTUATOR, MAIN GEAR
11	1	1012868	RETAINER, ACTUATOR, MAIN GEAR, 3000/3450
12	1	1095K11	GREASE ZERK
13	1	1095K41	GREASE ZERK
14	2	10FDU10	FLANGED BUSHING
15	2	91253A309	SCREW, HEX DRIVE FLAT HEAD, 1/4-28 THREAD
16	2	92052A120	NUT, THIN, GRADE 8, 1/4-28 THREAD
17	1	AN4-10A	BOLT, 1/4-28, 0.5625 GRIP, UNDRILLED, STEEL
18	2	AN526C832R8	SCREW, MACHINE, TRUSS HEAD
19	2	MS16625-4125	RETAINING RING, INTERNAL
20	2	MS16625-4131	RETAINING RING, INTERNAL
21	1	MS20066-183	KEY, MACHINE-SQUARE, BOTH ENDS SQUARE
22	1	MS20068-119	KEY, MACHINE-SQUARE, BOTH ENDS ROUND
23	2	MS20822-4D	ELBOW
24	1	MS21044N4	NUT, LOCKING, REGULAR HEIGHT, 1/4-28 UNF
25	1	MS21083N6	NUT, LOCKING, LOW HEIGHT, 3/8-24 UNF
26	6	MS28775-121	"O" RING
27	2	NAS1149CN832R	WASHER, 0.174 ID, 0.032 THK, STAINLESS STEEL
28	1	NAS1149D0416J	WASHER, 0.265 ID, 0.016 THK, ALUMINUM
29	1	NAS1149F0616P	WASHER, 0.39 ID, 0.016 THK, STEEL
30	2	NAS1149F0632P	WASHER, 0.39 ID, 0.032 THK, STEEL
31	1	NAS1149F0663P	WASHER, 0.39 ID, 0.063 THK, STEEL
32	1	NAS6206-21	BOLT, 3/8-24 THREAD, 1.766" LENGTH, 1.312" GRIP

SECTION 9
STRUTS, WIRES, STEPS, AND SPREADER BARS

CONTENTS

STRUTS, WIRES, AND SPREADER BARS106
STEPS INSTALLATION.....109

STRUTS, WIRES, AND SPREADER BARS

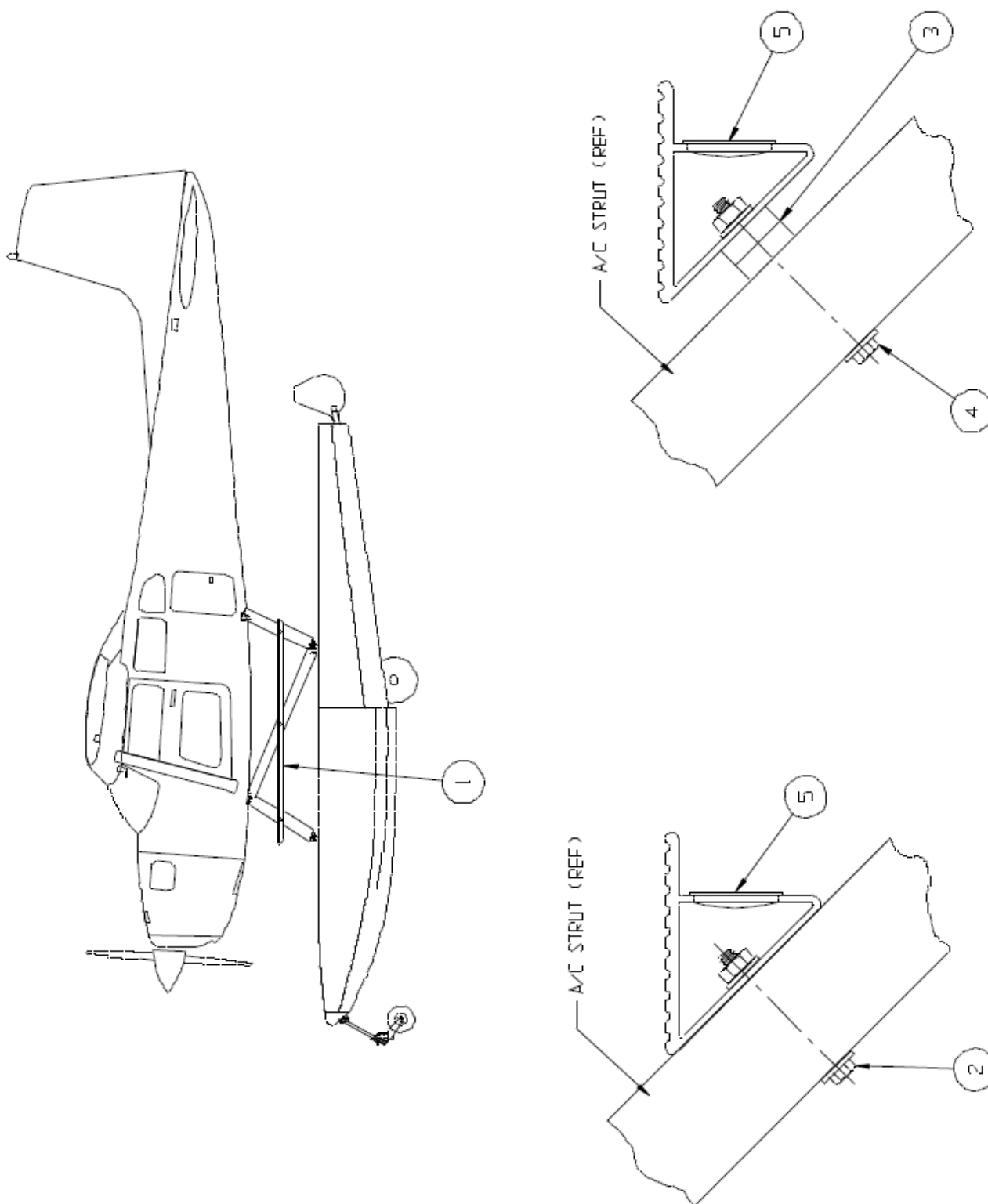


ITEM	QTY	PART NO.	PART DESCRIPTION
1	2	30A03000-031	SPREADER BAR
2	2	30A03319-001	TUBE – SPREADER BAR – L.
	2	30A03319-002	TUBE – SPREADER BAR – R.
3	4	30A02219-003	FLOAT DECK FITTING
4	12	AN6-30A	BOLT – SPREADER BAR ATTACH
	24	NAS1149F0663P	WASHER
	12	MS21044N6	NUT
5	4	AN6-41A	BOLT – OUTBOARD ATTACH
	8	NAS1149F0663P	WASHER
	4	MS21044N6	NUT
6	2	34A02204-015	FITTING – LOWER FRONT
7	2	AN7-27A	BOLT – FITTING ATTACH
	4	NAS1149F0763P	WASHER
	2	MS21044N7	NUT
8	2	30A02462-016	WIRE PULL - FWD
	2	AN6-43A	BOLT – ATTACH
	4	NAS1149F0663P	WASHER
	2	MS21044N6	NUT
9	8	AN7-20A	BOLT – STRUT ATTACH
	16	NAS1149F0763P	WASHER
	8	MS21044N7	NUT
10	2	3A02000-044	ASS'Y – FRONT DRAG WIRE
	2	MS20392-5C21	PIN - CLEVIS
	2	MS24665-301	PIN - COTTER
	1	AN665-80LAS	CLEVIS “L”
	1	AN665-80RAS	CLEVIS “R”
	1	AN316C6L	CHECK NUT “L”
	1	AN316C6R	CHECK NUT “R”
11	1	34A02000-229	ASS'Y. FWD STRUT – LH
	1	34A02000-204	ASS'Y. FWD STRUT – RH
12	2	34A02000-205 *	ASS'Y. CENTER STRUT
13	1	34A02000-207 *	ASS'Y. REAR STRUT - LH
	1	34A02000-206 *	ASS'Y. REAR STRUT – RH
14	1	4A02079-003	WIRE PULL – UPPER REAR - LH
	1	4A02079-004	WIRE PULL – UPPER REAR – RH
15	2	34A02000-208	ASS'Y – REAR DRAG WIRE
	2	MS24665-370	PIN - COTTER
	2	MS20392-6C25	PIN - CLEVIS
	1	AN665-115LS *	CLEVIS “L”
	1	AN665-115RS *	CLEVIS “R”
	1	AN316C7L	CHECK NUT “L”

ITEM	QTY	PART NO.	PART DESCRIPTION
	1	AN316C7R	CHECK NUT "R"
16	2	AN7-32A	BOLT – RH LOWER – FITTING ATTACH
	4	NAS1149F0763P	WASHER
	2	MS21044N7	NUT
17	1	34A02207-007	FITTING – AFT LOWER - LH
	1	34A02207-006	FITTING – AFT LOWER – RH
18	2	COM-8	BEARING - STRUT
	2	N5000-100H	RETAINER RING
19	2	AN5-17A	BOLT – FITTING ATTACH
	2	NAS1149F0563P	WASHER
	2	MS21044N5	NUT
20	2	AN5-34A	BOLT – STRUT ATTACH
	2	NAS1149F0563P	WASHER
	2	MS21044N5	NUT
21	2	AN5-31A	BOLT – STRUT ATTACH
	2	NAS1149F0563P	WASHER
	2	MS21044N5	NUT
22	2	AN5-12A	BOLT – FITTING ATTACH
	2	NAS1149F0563J	WASHER
	2	MS21044N5	NUT
23	1	4A02370-001	FITTING – UPPER REAR - LH
	1	4A02370-002	FITTING – UPPER REAR - RH
24	2	AN8-22A	BOLT - ATTACH
	4	NAS1149F0863P	WASHER
	2	MS21044N8	NUT
25	2	AN7-43A	BOLT – REAR LUG ATTACH
	4	NAS1149F0763P	WASHER
	2	MS20365-720A	NUT
26	2	34A02496-003	WIRE PULL – REAR
27	1	34A02062-015 *	FITTING – UPPER FWD – LH
	1	34A02062-014 *	FITTING – UPPER FWD – RH
28	2	AN7-20A	BOLT – UPPER WIRE ATTACH
	2	NAS1149F0763P	WASHER
29	1	4A02000-071	FITTING – UPPER DRAG WIRE - LH
	1	4A02000-072	FITTING – UPPER DRAG WIRE – RH

"S" DENOTES STAINLESS STEEL

STEPS INSTALLATION



ITEM	QTY	PART NO.	PART DESCRIPTION
1	1	34A02369-051	STEP - L.H.
	1	34A02369-050	STEP – R.H.
2	2	AN3-21A	BOLT – CENTER ATTACH
	4	NAS1149F0363P	WASHER
	2	MS21044N3	NUT
3	8	6A02273-006	SPACER – FRONT & REAR
4	4	AN3-24A	BOLT – FRONT & REAR ATTACH
	8	NAS1149F0363P	WASHER
	4	MS21044N3	NUT
5	6	BPF	HOLE PLUG

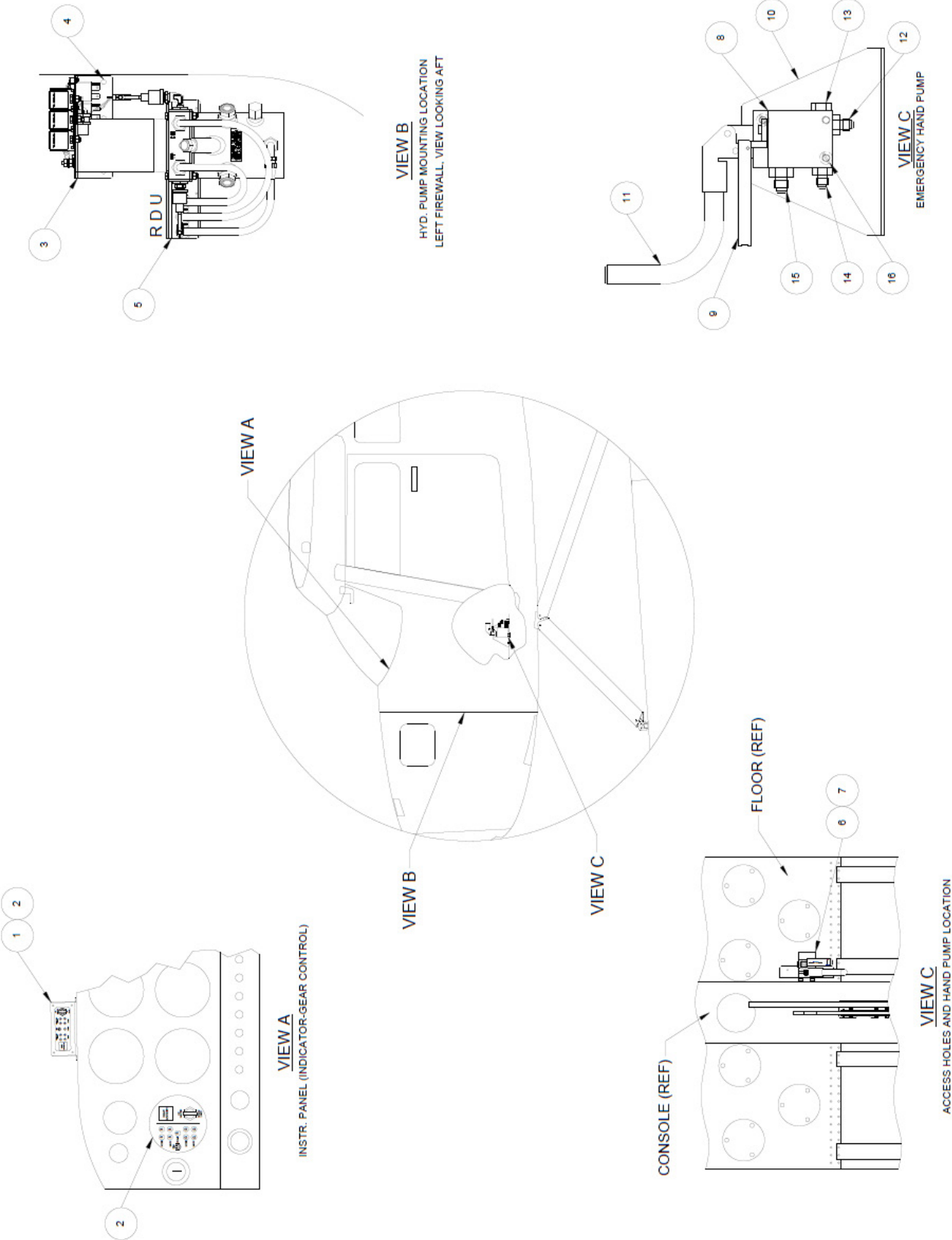
SECTION 10

HYDRAULIC SYSTEM

CONTENTS

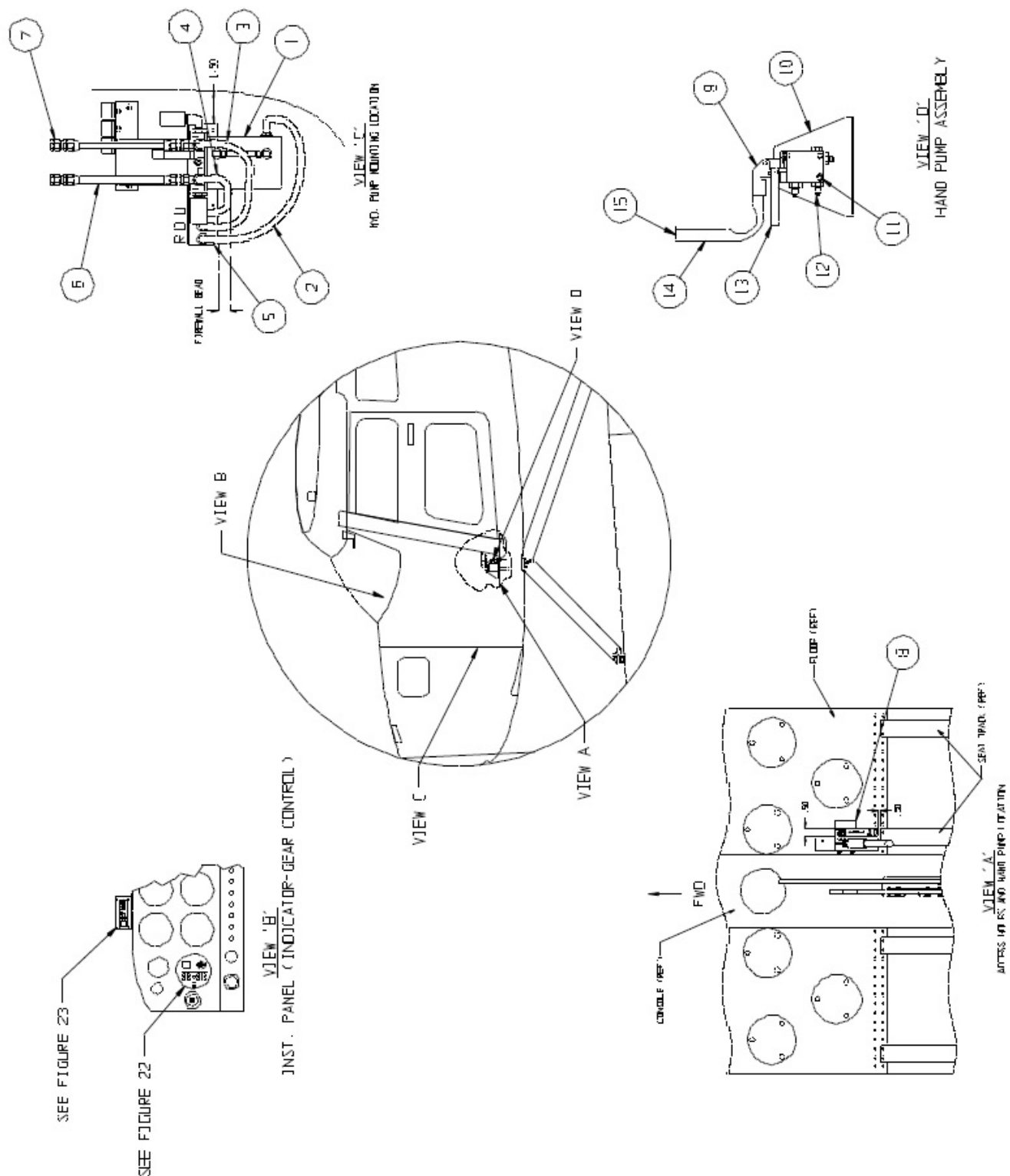
HYDRAULIC SYSTEM INSTALLATION POST SERVICE LETTER 230	112
HYDRAULIC SYSTEM INSTALLATION PRE SERVICE LETTER 230	114
HYDRAULIC PUMP ASSEMBLY POST SERVICE LETTER 230	116
HYDRAULIC PUMP ASSEMBLY PRE SERVICE LETTER 230	120
HYDRAULIC PUMP OVERVIEW POST SERVICE LETTER 230	123
HYDRAULIC PUMP OVERVIEW PRE SERVICE LETTER 230	125
HYDRAULIC PUMP SCHEMATIC.....	127

HYDRAULIC SYSTEM INSTALLATION POST SERVICE LETTER 230



ITEM	QTY	PART NO.	PART DESCRIPTION
1	1	21A11158-194	COVER, SQUARE GEAR CONTROL HEAD
2	4	MS35214-42	(GEAR CONTROL HEAD SCREWS) SCREW, 8-32, 0.50 LENGTH
3	1	1011865	ASSEMBLY, HYDRAULIC POWER PACK, 12V
	1	1011866	ASSEMBLY, HDYRAULIC POWER PACK, 24V
4	3	AN3-3A	(TOP BRACKET) BOLT, 10-32, 0.063 GRIP, UNDRILLED, STEEL
	3	MS35333-39	LOCK WASHER, INTERNAL TOOTH
	3	AKS7-1032	THREAD INSERT
5	1	1011861	ANGLE, PUMP MOUNT
	4	CR3243-4-3	CHERRYMAX RIVET
	2	3A09271-001	SPACER, HYDRAULIC PUMP
	2	3A09702-012	BOLT, MODIFIED, SOCKET HEAD CAP, 3/8-16 THREAD
	4	NAS1149F0663P	WASHER
6	1	34A09000-267	ASSEMBLY, HAND PUMP
7	3	AN3-4A	BOLT, 10-32 THREAD
	3	MS35333-39	LOCK WASHER, INTERNAL TOOTH
	3	NAS1149F0363P	WASHER
	3	AKS7-1032	THREAD INSERT
8	1	642873	HAND PUMP (ONLY)
9	1	12A3-7379-1	PLACARD, EMERGENCY HAND PUMP
10	1	34A09156-166	BRACKET, PUMP ATTACH
11	1	21A09396-001	HANDLE
	1	9283K13	CAP PLUG
12	1	21A09746-001	UNION
	1	MS28775-012	O-RING, HYDRAULIC PACKING, 0.364 ID
13	1	AN814-4D	PLUG, 7/16-20 THREAD
	1	MS28775-012	O-RING, HYDRAULIC PACKING, 0.364 ID
14	1	AN815-4D	UNION
	1	MS28775-012	O-RING, HYDRAULIC PACKING, 0.364 ID
15	1	AN919-6D	UNION
	1	MS28775-014	O-RING, HYDRAULIC PACKING, 0.489 ID
16	3	MS16997-77	SOCKET HEAD CAP SCREW, 5/16-18 THREAD
	3	MS35333-41	LOCK WASHER, INTERNAL TOOTH
	3	NAS1149F0563P	WASHER, 0.328 ID, 0.063 THK, STEEL
	1	9283K13	CAP PLUG
17	2	34A04000-119	ASSEMBLY, BRAKE LINES
	2	63-190600-3	FITTING, AERO QUIP #3, STRAIGHT

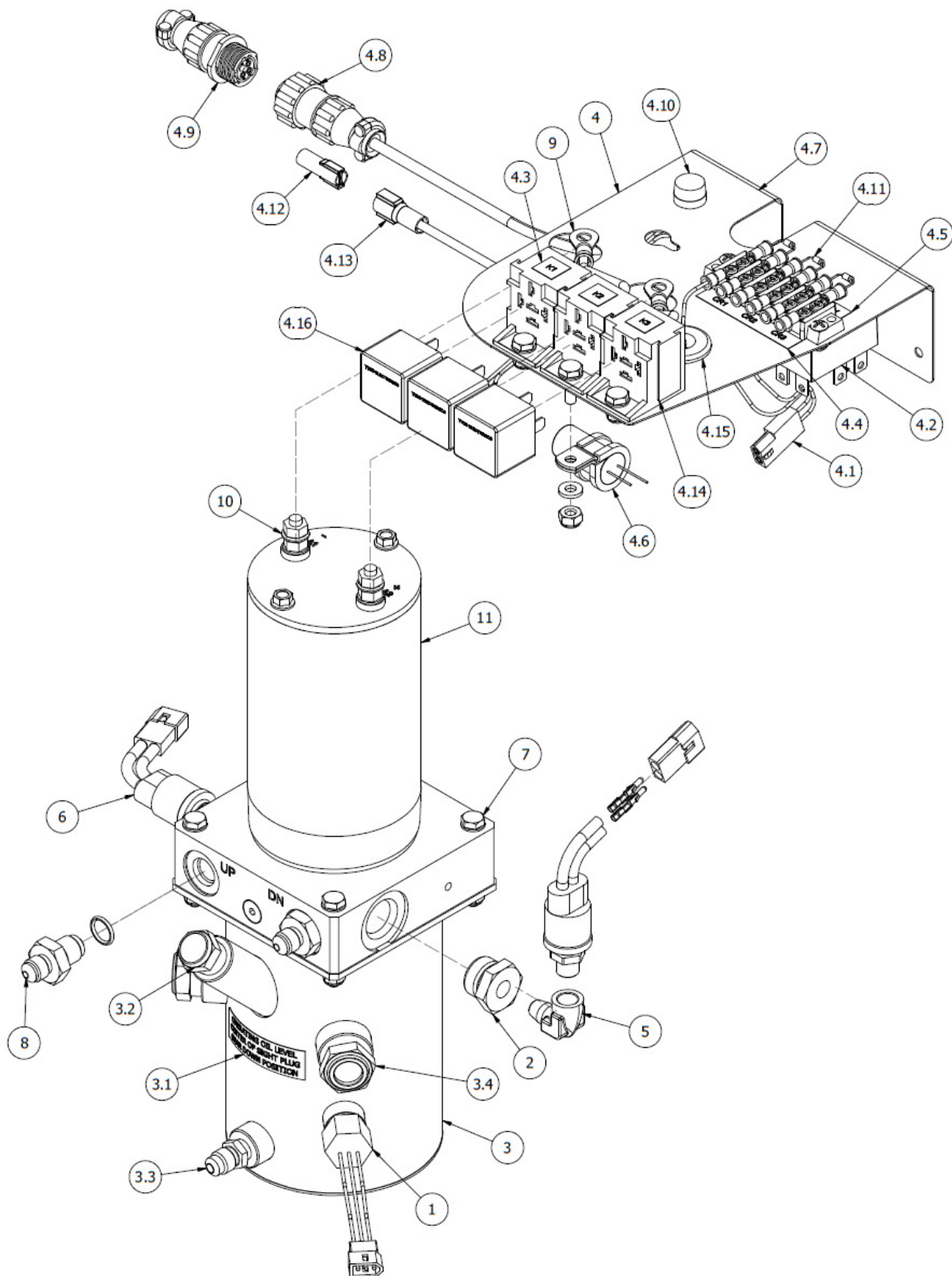
HYDRAULIC SYSTEM INSTALLATION PRE SERVICE LETTER 230

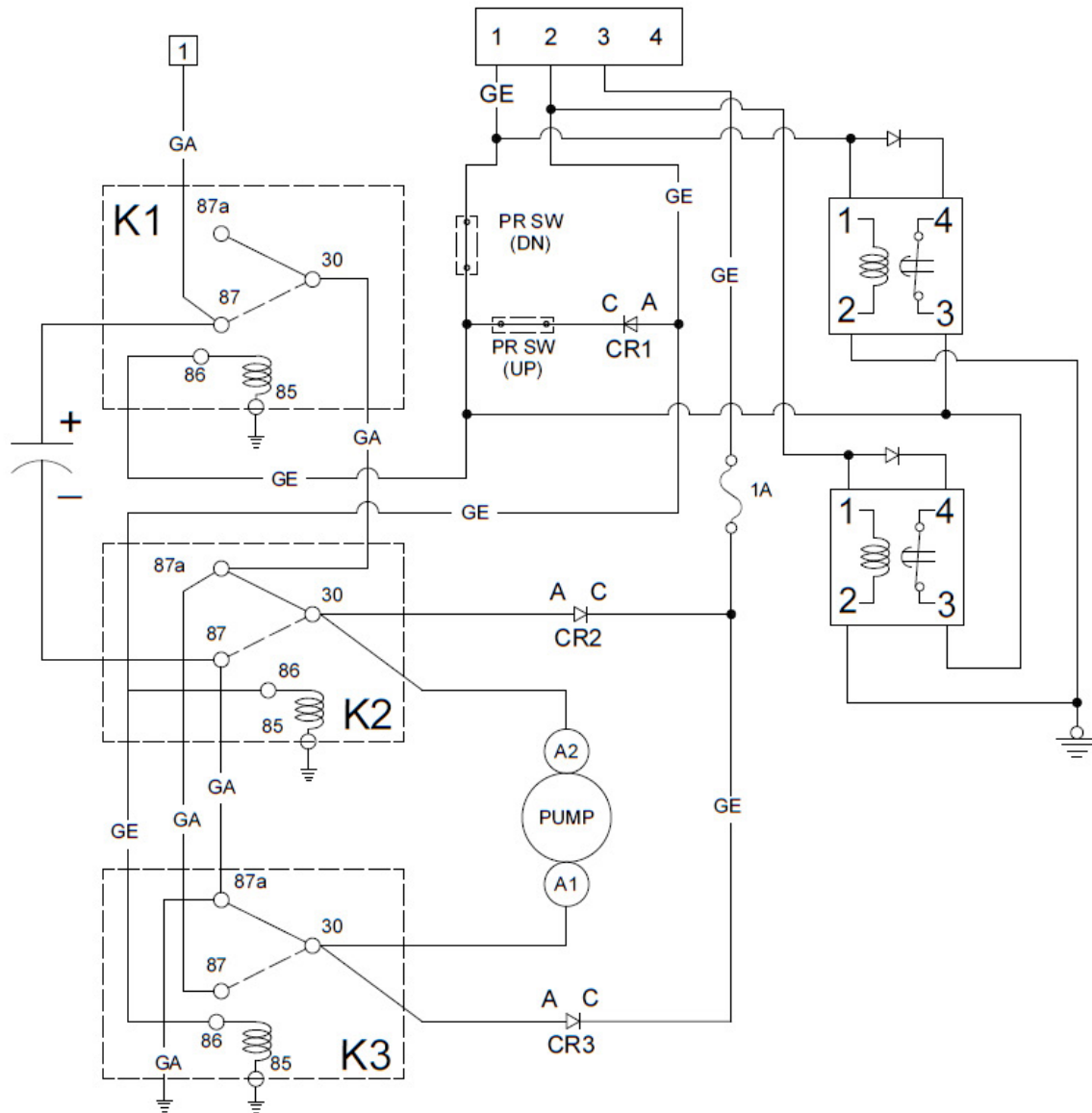


PARTS MANUAL
3450 FLOATS ON CESSNA 185

ITEM	QTY	PART NO.	PART DESCRIPTION
1	1	34A09000-266	ASS'Y – HYDRAULIC PUMP (12V)
2	1	34A09000-281	ASS'Y – HYDRAULIC PUMP (24V)
3	1	34A09000-246	ASS'Y – HYDRAULIC HOSE
4	1	34A09000-247	ASS'Y – HYDRAULIC HOSE
5	1	34A09000-248	ASS'Y – HYDRAULIC HOSE
	1	34A09357-074	ANGLE – PUMP MOUNT
	4	CR3243-4-3	RIVET - ATTACH
	2	3A09271-001	SPACER
	2	3A09702-012	BOLT - ATTACH
6	4	NAS1149FO663P	WASHER
7	2	8A09000-048	ASS'Y – HOSE ACCUMULATOR
8	2	AN806-4D	PLUG
9	1	34A09000-267	ASS'Y – HAND PUMP (COMPLETE)
10	1	638203	HAND PUMP ONLY
11	1	34A09156-166	BRACKET
	3	5/16-18UNC-2B X .63	CAP SCREW
	3	MS35333-40	WASHER
12	3	NAS1149FO563J	WASHER
	3	AN815-4D	UNION
13	3	MS28775-011	“O” RING
14	1	21A12000-052	ASS'Y – HANDLE SELECTOR
15	1	21A09396-001	HANDLE - PUMP
	1	9283K13	CAP PLUG

HYDRAULIC PUMP ASSEMBLY POST SERVICE LETTER 230





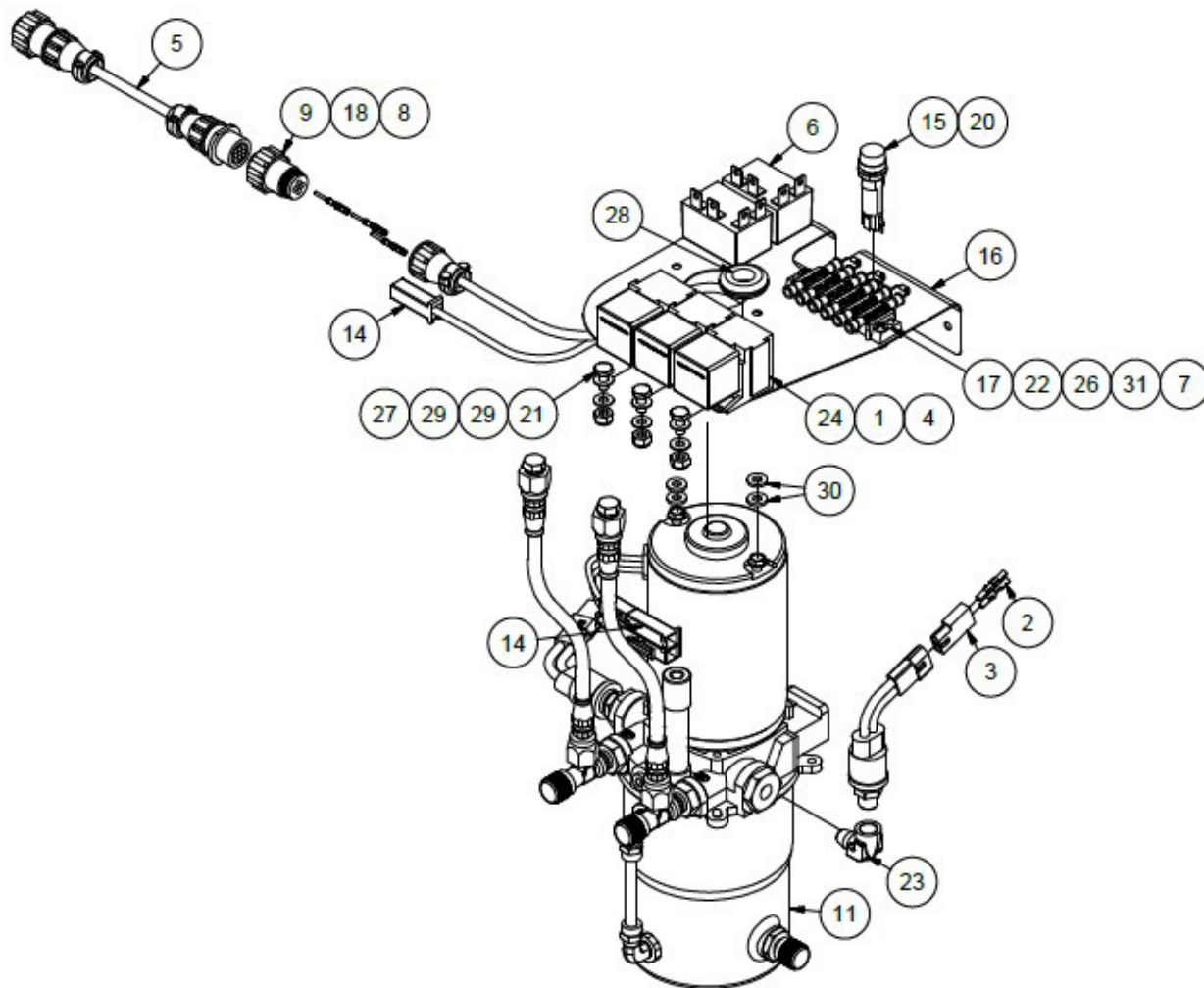
POWER PACK SCHEMATIC
(RELAYS SHOWN IN RELAXED CONDITION)
1. GE WIRES 20 GA
2. GA WIRES 12 GA

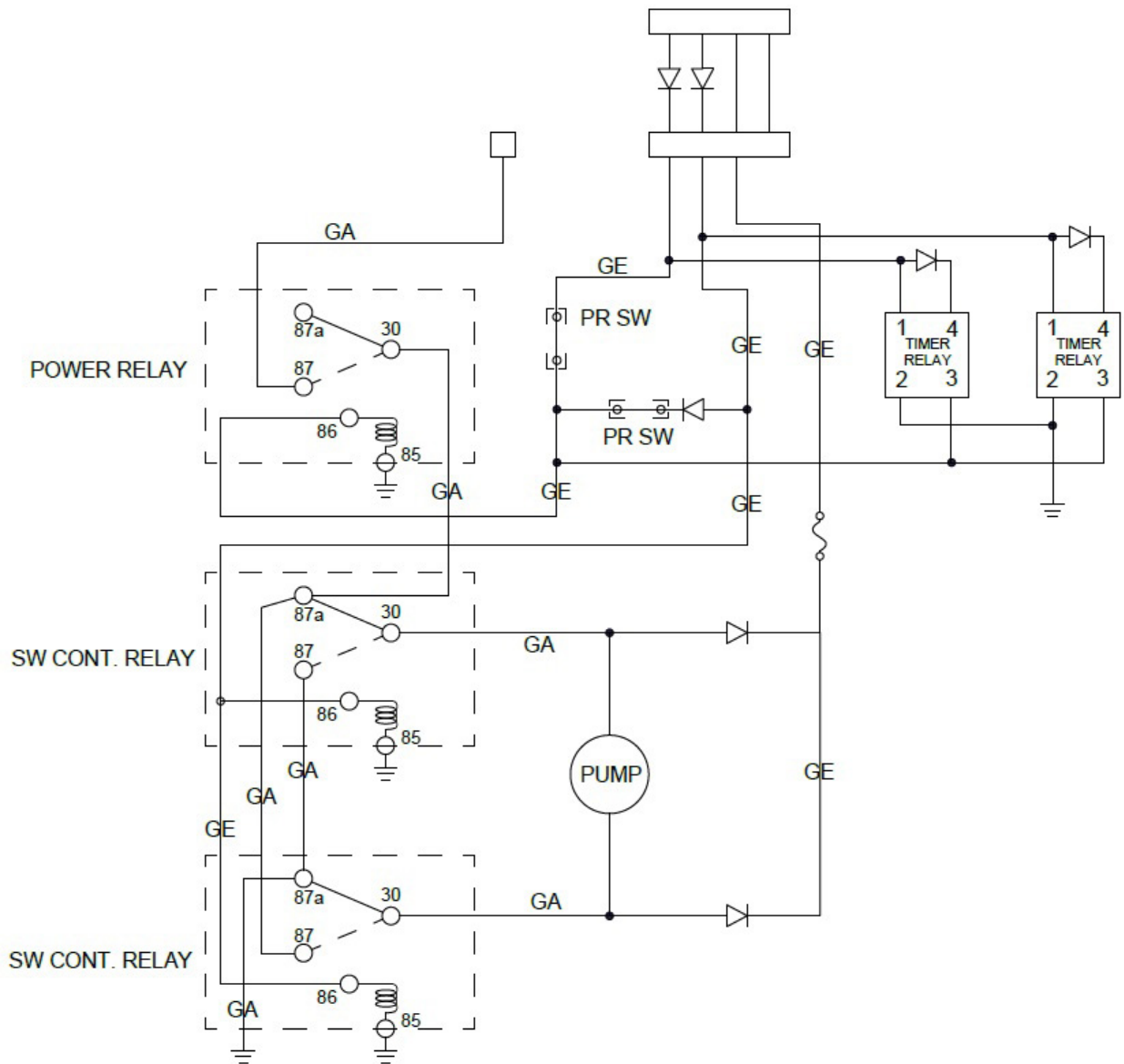
ITEM	QTY	PART NO.	PART DESCRIPTION
-	1	1011865	ASSEMBLY, HYDRAULIC POWER PACK, 12V
-	1	1011866	ASSEMBLY, HYDRAULIC POWER PACK, 24V
1	1	1009428	ASSEMBLY, SENSOR, FLUID LEVEL
	1	93786A200	PRESSURE SEALING WASHER, M12
2	2	1011062	ASSEMBLY, PLUG, PRESSURE SWITCH PORT
3	1	1011847	ASSEMBLY, HYDRAULIC RESERVOIR
3.1	1	1011848	PLACARD, OIL LEVEL
3.2	1	2EJT7	BREATHER VENT
3.3	1	AN816-4D	NIPPLE, FLARED TUBE AND PIPE THREAD
3.4	2	LSP-151-04-01	LIQUID LEVEL SIGHT PLUG
4	1	1011863	ASSEMBLY, TOP PLATE, 12V
	1	1011864	ASSEMBLY, TOP PLATE, 24V
4.1	2	03-09-1022	CONNECTOR PLUG, MALE, 2 CONN.
	4	02-09-1104	PIN, CRIMP FEMALE, 1/8" DIA.
4.2	1	1012411	ASSEMBLY, RELAY, TIME DELAY RELEASE, 6-48 VDC
4.3	1	1009143-01	PLACARD, K1 INDICATOR
	1	1009143-02	PLACARD, K2 INDICATOR
	1	1009143-03	PLACARD, K3 INDICATOR
4.4	1	1009144-01	PLACARD, CR INDICATOR
4.5	1	1009144-02	PLACARD, AC INDICATOR
4.6	1	1011798	ASSEMBLY, CAPACITOR
	1	MS21919WDG10	CLAMP, LOOP, CUSHIONED, 5/8" TUBE OD
	1	AN3-5A	BOLT, 10-32, 0.25 GRIP, UNDRILLED, STEEL
	1	NAS1149F0332P	WASHER, 0.203 ID, 0.032 THK, STEEL
	1	NAS1149F0363P	WASHER, 0.203 ID, 0.063 THK, STEEL
	1	MS21044N3	NUT, LOCKING, REGULAR HEIGHT, 10-32 UNF
4.7	1	1011862	TOP PLATE, HYDRAULIC PUMP
4.8	1	206429-1	PLUG, MALE, CPC SIZE 1, 4 PIN
	3	66103-4	PIN, CRIMP SOCKET, 24-20 AWG
	1	206062-3	CLAMP, CABLE, CPC SIZE 11
4.9	1	206430-2	PLUG, FEMALE, CPC SIZE 1, 4 PIN
	3	66105-4	CRIMP, SOCKET, FEMALE
	1	206062-3	CLAMP, CABLE, CPC SIZE 11
4.10	1	3453LF2A	FUSE HOLDER
	1	AGC-1	FUSE, 250V, 1 AMP
4.11	1	6-140	TERMINAL BLOCK, 6 CONNECTOR
	2	AN526C632R8	SCREW, MACHINE, TRUSS HEAD, 6-32 THREAD
	2	MS21044N06	NUT, LOCKING, REGULAR HEIGHT, 6-32 UNC
	12	MS25036-102	RING TERMINAL, #6 STUD, 16-22 WAG, RED
	3	1N4004	DIODE
4.12	1	73F-250-32-NL	CONNECTOR, FEMALE, 10-12 AWG, FULLY INSULATED

PARTS MANUAL
3450 FLOATS ON CESSNA 185

ITEM	QTY	PART NO.	PART DESCRIPTION
4.13	1	73M-250-32-NL	CONNECTOR, MALE, 10-12 AWG, FULLY INSULATED
4.14	3	BR05-FW	SOCKET, 5 PRONG, PLASTIC
	14	1-901-355-917	TERMINAL
	2	AN3-3A	BOLT, 10-32, 0.063 GRIP, UNDRILLED, STEEL
	6	NAS1149F0332P	WASHER, 0.203 ID, 0.032 THK, STEEL
	2	MS21044N3	NUT, LOCKING, REGULAR HEIGHT, 10-32 UNC
4.15	1	MS35489-14	GROMMET, RUBBER
4.16	3	V23234- A0001-X032	RELAY, 5 PRONG, 12V
	1	0-332-209-211	RELAY, 5 PRONG, 24V
5	1	20PS001EB700 W500W	PRESSURE SWITCH
	1	AN914-1D	ELBOW, 90 DEGREE, INTERNAL, EXTERNAL PIPE THREAD
	1	03-09-2022	CONNECTOR, PLUG, FEMALE
	2	02-09-2118	PIN, CRIMP MALE, 1/8" DIA.
6	1	20PS001EB700 W500W	PRESSURE SWITCH
	1	03-09-2022	CONNECTOR, PLUG, FEMALE
	2	02-09-2118	PIN, CRIMP MALE, 1/8" DIA
7	4	AN3-16A	BOLT, 10-32, 1.375 GRIP, UNDRILLED, STEEL
	4	NAS1149F0332P	WASHER, 0.203 ID, 0.032 THK, STEEL
	4	NAS1149F0363P	WASHER, 0.203 ID, 0.063 THK, STEEL
	4	MS21044N3	NUT, LOCKING, REGULAR HEIGHT, 10-32 UNF
8	2	AN919-3D	FITTING, REDUCER
	2	MS28775-013	O-RING, HYDRAULIC, 0.426 ID
9	2	MS25036-157	RING TERMINAL, 1/4 STUD, 10-12 AWG, YELLOW
10	2	NAS1149F0432P	WASHER, 0.265 ID, 0.032 THK, STEEL
11	1	YBZS- C0.63W1T100K/ UVZOT2	HYDRAULIC PUMP, 12VDC
	1	YBZS- C0.63W2T100K/ UVZOT2	HYDRAULIC PUMP, 24VDC

HYDRAULIC PUMP ASSEMBLY PRE SERVICE LETTER 230

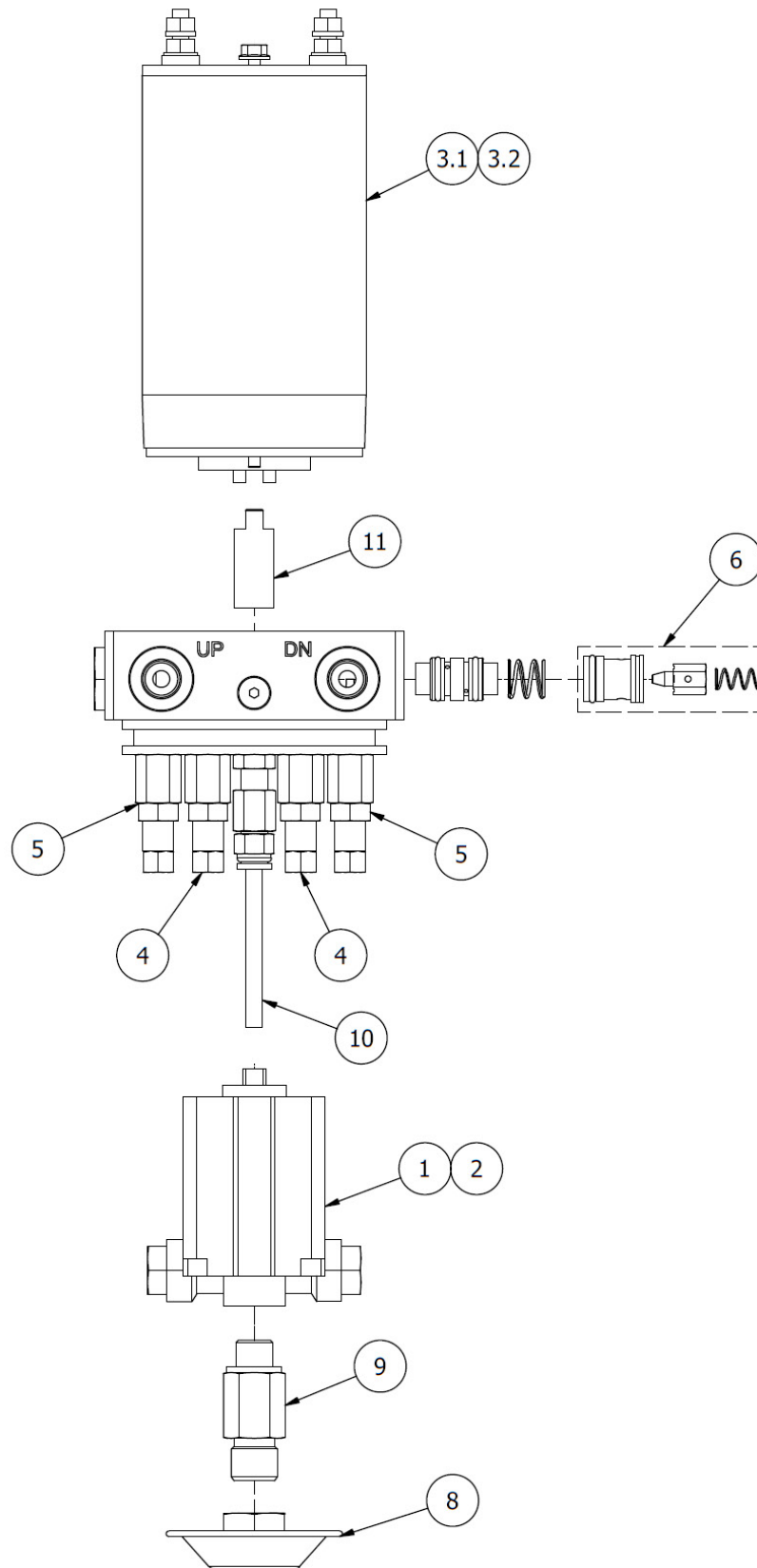




ELECTRICAL SCHEMATIC
PUMP WIRING SCHEMATIC
(RELAYS SHOWN IN RELAXED CONDITION)
1. GE WIRES 20 GA
2. GA WIRES 12 GA

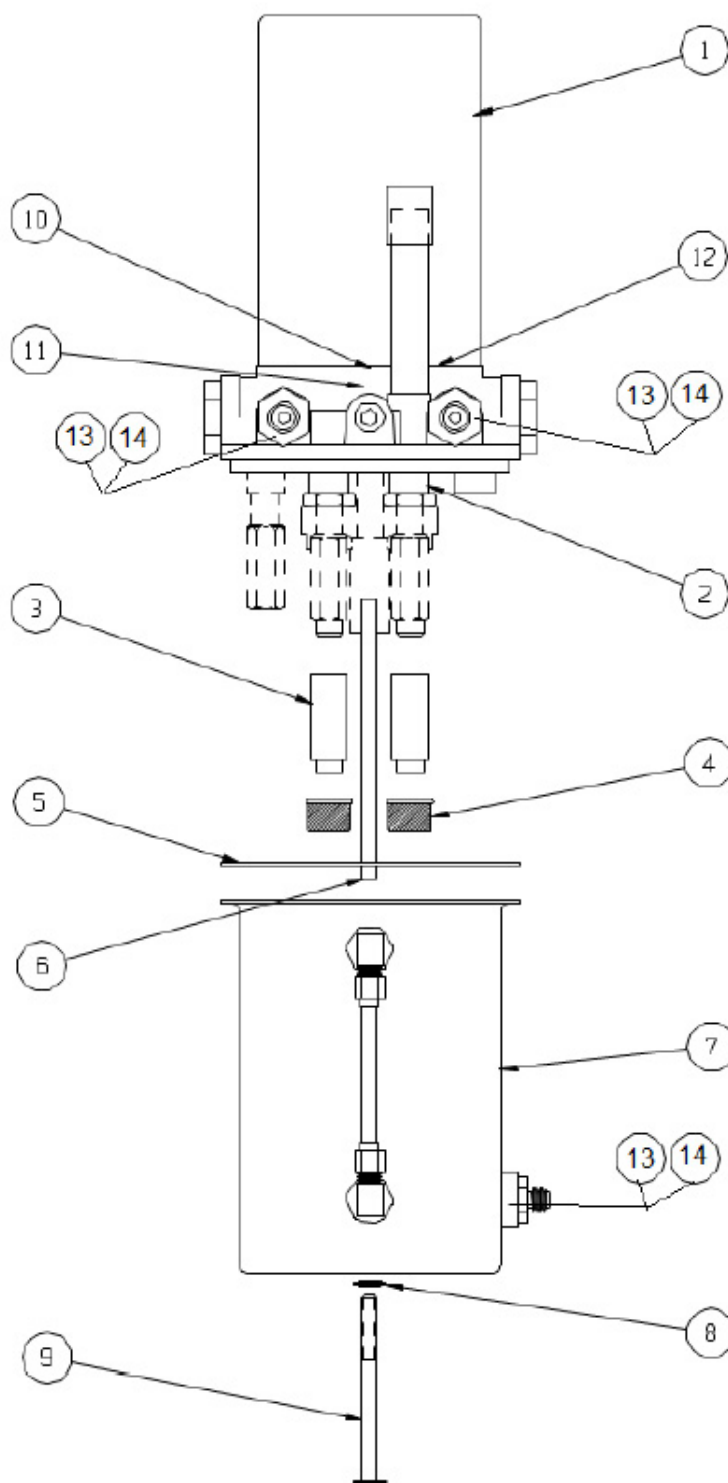
ITEM	QTY	PART NO.	PART DESCRIPTION
1	3	0-332-209-137	RELAY, 12V, 5 PRONG
	3	0-332-209-211	RELAY, 24V, 5 PRONG
2	4	02-09-1104	PIN, CRIMP FEMALE, 1/8" DIA
3	2	03-09-1022	CONNECTOR PLUG, MALE, 2 CONN.
4	14	1-901-355-917	TERMINAL
5	1	1004949	CABLE, DIODE ADAPTOR
6	1	1012411	ASSEMBLY, RELAY, TIME DELAY RELEASE, 6-48 VDC
7	3	1N4004	DIODE, 2-1/2"
8	2	206062-3	CLAMP, CABLE, CPC SIZE 11
9	1	206429-1	PLUG, MALE, CPC SIZE 1, 4 PIN
10	1	206430-2	CPC FREE HANG, 4 PIN, FEMALE
11	1	21A09000-215	ASSEMBLY, HYDRAULIC PUMP, 12V
	1	21A09000-282	ASSEMBLY, HYDRAULIC PUMP, 24V
12	6 FT	22759-16-12-9	WIRE, 12 AWG, WHITE
13	10.1 FT	22759-16-20-9	WIRE, 20 AWG, WHITE
14	1	73F-250-32-NL	CONNECTOR, FEMALE, 10-12 AWG
	1	73M-250-32-NL	CONNECTOR, MALE, 10-12 AWG
15	1	3453LF2A	FUSE HOLDER
16	1	34A09005-291	BRACKET - HYD. PUMP
17	1	6-140	TERMINAL BLOCK, 6 CONNECTOR
18	3	66103-4	PIN, CRIMP SOCKET, 24-20G
19	3	66105-4	CRIMP SOCKET, FEMALE
20	1	AGC-1	FUSE, 250V, (S2565-1)
21	3	AN3-3A	BOLT
22	2	AN526-632R8	SCREW, MACHINE, TRUSS HEAD
23	1	AN914-1D	ELBOW 90°, INTERNAL EXTERNAL PIPE
24	3	BR05FW	SOCKET, 5 PRONG, PLASTIC
25	1.5 FT	HS105-3/16-0	HEAT SHRINK, TUBING, BLACK
26	2	MS21044N06	NUT
27	3	MS21044N3	NUT
28	1	MS35489-14	GROMMET
29	6	NAS1149F0332P	WASHER
30	4	NAS1149F0363P	WASHER
31	12	R-3	RING CONNECTOR
32	1	34A09357-074	ANGLE - PUMP MOUNT (NOT SHOWN)

HYDRAULIC PUMP OVERVIEW POST SERVICE LETTER 230



ITEM	QTY	PART NO.	PART DESCRIPTION
1	1	202-0003	BI-DIRECTIONAL PUMP, 0.64 ML/R
2	1	299-0008	SEAL KIT, BI-DIRECTIONAL GEAR PUMP
3.1	1	610-0010	DC MOTOR, 12V, .8KW
3.2	1	610-0017	DC MOTOR, 24V, .8KW
4	2	631-0005	PRESSURE RELIEF VALVE
5	2	631-0006	THERMAL RELIEF VALVE
6	2	632-0004	ASSEMBLY, PILOT OPERATED CHECK VALVE
7	1	637-0024	SHUTTLE VALVE
8	1	682-0019	FILTER, PICKUP TUBE, HYDRAULIC PUMP
9	1	682-0055	SUCTION HEX TUBE
10	1	682-0056	RETURN TUBE
11	1	683-0011	COUPLING, MOTOR TO PUMP
12	2	685-0012	SPRING, SHUTTLE VALVE
13	1	687-0001	SEAL KIT, RESERVIOR O-RING, PILOT OPERATED RELIEF VALVE O-RING, THERMAL AND PRESSURE RELIEF VALVE O-RING (NOT SHOWN)

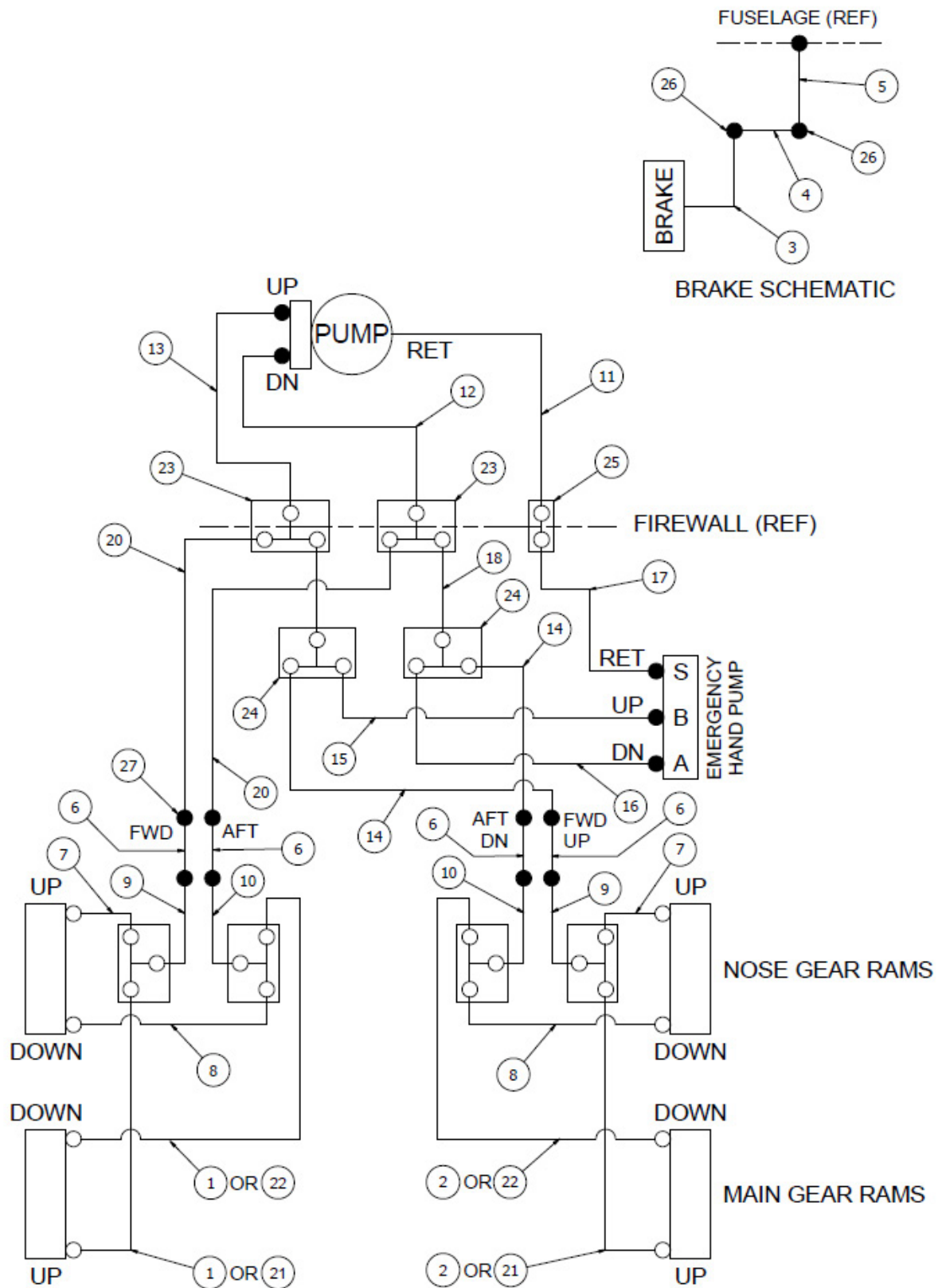
HYDRAULIC PUMP OVERVIEW PRE SERVICE LETTER 230



ITEM	QTY	PART NO.	PART DESCRIPTION
1	1	21A09000-215	HYDRAULIC PUMP ASS'Y (12V)
	1	21A09000-282	HYDRAULIC PUMP ASS'Y (24V)
	1	640661	MOTOR (12V)
	1	641131	MOTOR (24V)
2	1	634873	BASIC PUMP
3	2	362136	TUBE EXTENSIONS
4	2	410521*	FILTER
5	1	410578*	SEAL RESERVIOR
6	1	365047	RETURN TUBE
7	1	775260	RESERVIOR – GAUGE ASS'Y
8	1	415067	SEAL THREAD
9	1	409715*	SCREW – RESERVIOR ATTACH
10	1	361183*	COUPLING – MOTOR TO PUMP
11	1	410512	SEAL – PUMP SHAFT
12	1	405673	“O” RING MOTOR TO BASE
13	3	AN815-4D	UNION
14	3	MS28775-012	O RING, HYDRAULIC PACKING 0.364 ID

*Reference Wipaire drawing 1011065 for alternate part numbers.

HYDRAULIC PUMP SCHEMATIC



ITEM	QTY	PART NO.	PART DESCRIPTION
1	2	1008438	ASSEMBLY, HYDRAULIC HOSE, FLOAT TEE TO MAIN, ALUMINUM GEAR, LEFT FLOAT
2	2	1008439	ASSEMBLY, HYDRAULIC HOSE, FLOAT TEE TO MAIN, ALUMINUM GEAR, RIGHT FLOAT
3	2	21A04000-078	ASSEMBLY, HYDRAULIC HOSE, WHEEL WELL BRAKE LINE
4	2	21A04000-079	ASSEMBLY, ALUMINUM HYDRAULIC LINE, BRAKE LINE
5	2	21A04000-080	ASSEMBLY, HYDRAULIC HOSE, BRAKE LINE, FLOAT TO PLANE
6	4	21A09000-206	ASSEMBLY, HYDRAULIC HOSE, (S/N 30154 AND PRIOR FITTED WITH SERVICE KIT 66)
	4	1002482	ASSEMBLY, HYDRAULIC HOSE (S/N 30155 AND LATER FITTED WITH OR WITHOUT SERVICE KIT 66)
7	2	30A09000-268	ASSEMBLY, HYDRAULIC HOSE, FLOAT TEE TO NOSE UP
8	2	30A09000-269	ASSEMBLY, HYDRAULIC HOSE, FLOAT TEE TO NOSE DOWN
9	2	30A09000-272	ASSEMBLY, HYDRAULIC HOSE, FLOAT UP TEE TO FLOAT DECK
10	2	30A09000-273	ASSEMBLY, HYDRAULIC HOSE, FLOAT DOWN TEE TO FLOAT DECK
11	1	34A09000-246	ASSEMBLY, HYDRAULIC HOSE, PUMP RESERVOIR TO FIREWALL
12	1	34A09000-247	ASSEMBLY, HYDRAULIC HOSE, PUMP DOWN TO FIREWALL
13	1	34A09000-248	ASSEMBLY, HYDRAULIC HOSE, PUMP UP TO FIREWALL
14	2	34A09000-249	ASSEMBLY, HYDRAULIC HOSE, RIGHT FUSELAGE TO TEE
15	1	34A09000-250	ASSEMBLY, HYDRAULIC HOSE, "B" HAND PUMP TO TEE UP
16	1	34A09000-251	ASSEMBLY, HYDRAULIC HOSE, "A" HAND PUMP TO TEE DOWN
17	1	34A09000-252	ASSEMBLY, HYDRAULIC HOSE, "S" HAND PUMP TO FIREWALL
18	1	34A09000-253	ASSEMBLY, HYDRAULIC HOSE, FIREWALL TO TEE DOWN
19	1	34A09000-254	ASSEMBLY, HYDRAULIC HOSE, FIREWALL TO TEE UP
20	2	34A09000-255	ASSEMBLY, HYDRAULIC HOSE, LEFT FUSELAGE TO TEE
21	2	34A09000-274	ASSEMBLY, HYDRAULIC HOSE, FLOAT TEE TO MAIN UP, STEEL GEAR
22	2	34A09000-275	ASSEMBLY, HYDRAULIC HOSE, FLOAT TEE TO MAIN DOWN, STEEL GEAR
23	2	AN804-4D	TEE, FLARED TUBE WITH BULKHEAD ON RUN, 1/4" TUBE DIA., 5/16-20 THREAD
	2	AN924-4D	NUT, TUBE, BULKHEAD AND UNIVERSAL FITTING, 7/16-20 THREAD
	2	NAS1149F0763P	WASHER, .453 ID, .063 THK, STEEL
24	2	AN824-4D	TEE, FLARED TUBE, ALUMINUM, TUBE 1/4 OD, 7/16-20 THREAD
25	1	AN832-4D	FITTING, UNION, BULKHEAD, FLARED TUBE, 7/16-20 THREAD
	1	AN924-4D	NUT, TUBE, BULKHEAD AND UNIVERSAL FITTING, 7/16-20 THREAD
	1	NAS1149F0763P	WASHER, .453 ID, .063 THK, STEEL
26	2	AN833-3D	FITTING, ELBOW, 90 DEGREE, BULKHEAD, FLARED TUBE, 3/8-24 THREAD

PARTS MANUAL
3450 FLOATS ON CESSNA 185

ITEM	QTY	PART NO.	PART DESCRIPTION
	2	AN924-3D	NUT, TUBE, BULKHEAD AND UNIVERSAL FITTING, 3/8-24 THREAD
	2	NAS1149D0663J	WASHER, .39 ID, .063 THK, ALUMINUM
27	4	AN833-4D	FITTING, ELBOW, 90 DEGREE, BULKHEAD, FLARED TUBE, 7/16-20 THREAD
	4	AN924-4D	NUT, TUBE, BULKHEAD AND UNIVERSAL FITTING, 7/16-20 THREAD
	4	NAS1149F0763P	WASHER, .453 ID, .063 THK, STEEL

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SECTION 11

ELECTRICAL

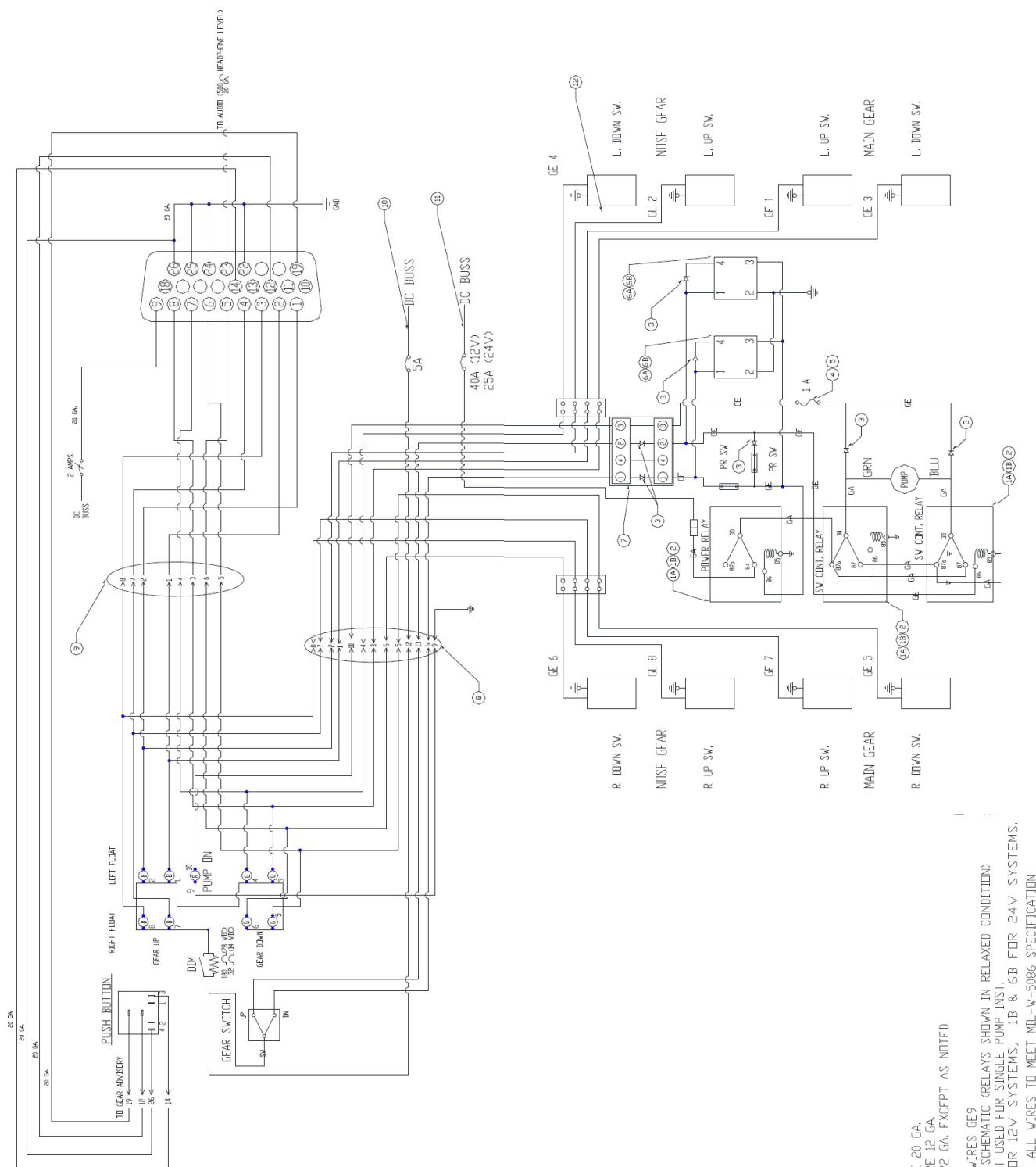
CONTENTS

ELECTRICAL SCHEMATIC POST SERVICE LETTER 230.....	132
ELECTRICAL SCHEMATIC PRE SERVICE LETTER 230	134
GEAR CONTROL (ROUND)	136
GEAR CONTROL (RECTANGLE)	138



ITEM	QTY	PART NO.	PART DESCRIPTION
1	1	4A11000-011	ASSEMBLY, GEAR SELECTOR WIRING HARNESS
2	1	4A11000-014	ASSEMBLY, WIRING HARNESS, GEAR ADVISORY
3	2	4-140	TERMINAL BLOCK, 4 POSITION
4	8	5801	GEAR POSITION SWITCH, PROXIMITY, MAGNETIC
5	1	6A10000-004	WIRE HARNESS, LEFT FLOAT
6	1	6A10000-005	WIRE HARNESS, RIGHT FLOAT
7	1	7277-2-5	CIRCUIT BREAKER, 5 AMP
8	1	73F-250-32-NL	CONNECTOR, FEMALE, 12-10 AWG
9	1	73M-250-32-NL	CONNECTOR, MALE, 12-10 AWG
10	8	21A09005-262	CLIP, GEAR POSITION SWITCH HOLDER
11	8	S1635-1	PIN
12	8	S1636-1	SOCKET
13	8	S1637-1	HOUSING
14	8	S1637-2	HOUSING
15	1	W23-X1A1G-25	CIRCUIT BREAKER, 25 AMP, 24VDC
16	1	W23-X1A1G-40	CIRCUIT BREAKER, 40 AMP, 12VDC

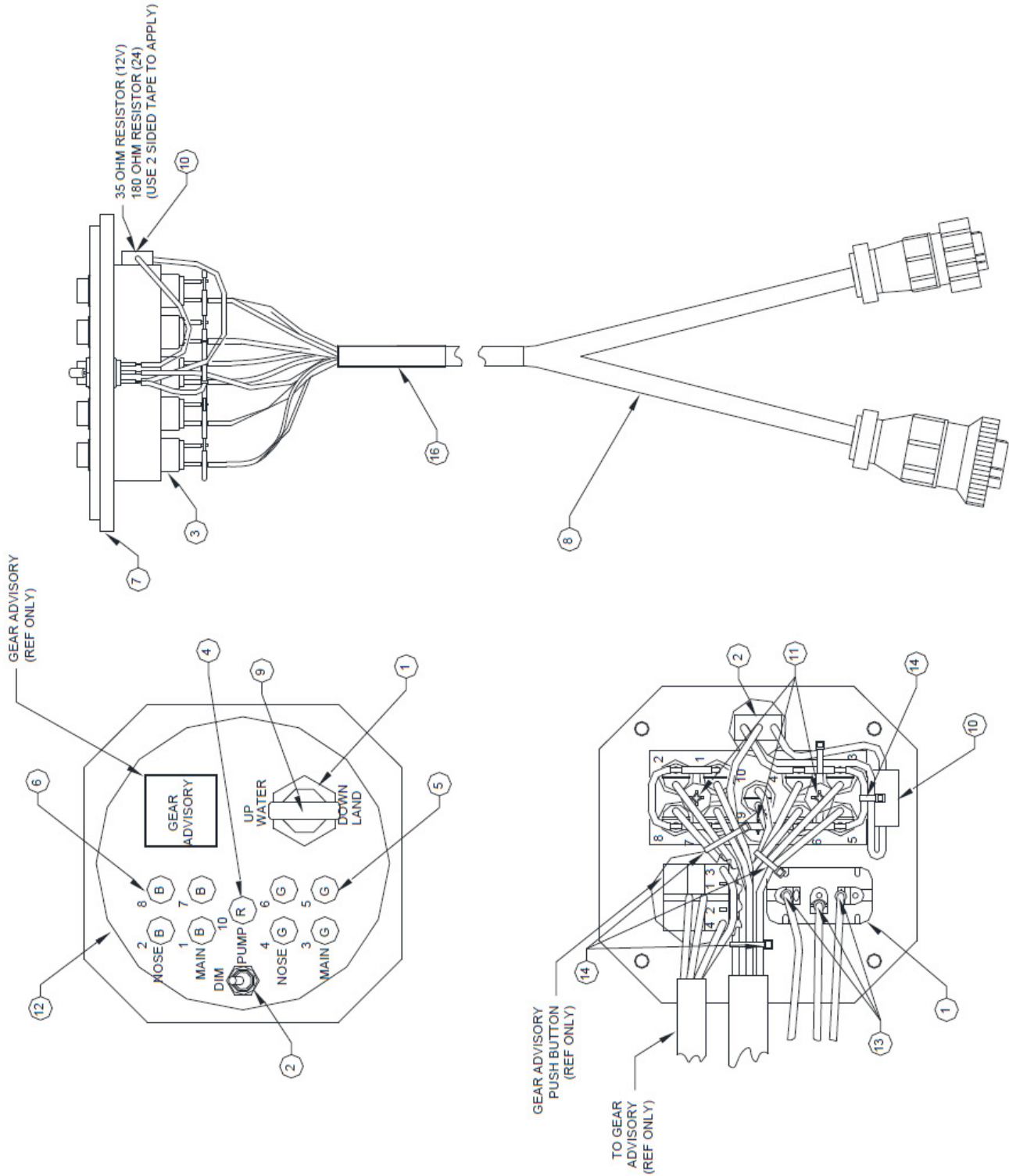
ELECTRICAL SCHEMATIC PRE SERVICE LETTER 230



- NOTES:
1. GE WIRES ARE 20 GA.
GA WIRES ARE 12 GA.
ALL WIRES 22 GA, EXCEPT AS NOTED
 2. ALL GROUND WIRES GE9
 3. PUMP WIRING SCHEMATIC (RELAYS SHOWN IN RELAXED CONDITION)
 4. ONE GE 11 NOT USED FOR SINGLE PUMP INST.
 5. 1A & 6A FOR 12V SYSTEMS, 1B & 6B FOR 24V SYSTEMS.
ALL WIRES TO MEET MIL-W-5086 SPECIFICATION

ITEM	QTY	PART NO.	PART DESCRIPTION
1A	3	0-332-209-211	RELAY 12V
1B	3	0-332-209-137	RELAY 24V
2	3	BR05FW	RELAY SOCKET
3	7	1N4004	DIODE
4	1	AGC-1	FUSE 1 AMP
5	1	3453LF2A	FUSE HOLDER
6	1	1012411	ASSEMBLY, RELAY, TIME DELAY RELEASE, 6-48 VDC
7	1	1004949	DIODE CABLE ADAPTOR
8	1	4A11000-014	WIRE HARNESS
9	1	4A11000-012	WIRE HARNESS
10	1	5 AMP	CIRCUIT BREAKER
11	1	40 AMP	CIRCUIT BREAKER (12V)
	1	25 AMP	CIRCUIT BREAKER (24V)
12	8	5801	SWITCH – PROXIMITY - MAGNETIC
	8	21A09005-262	CLIP – SWITCH HOLDER

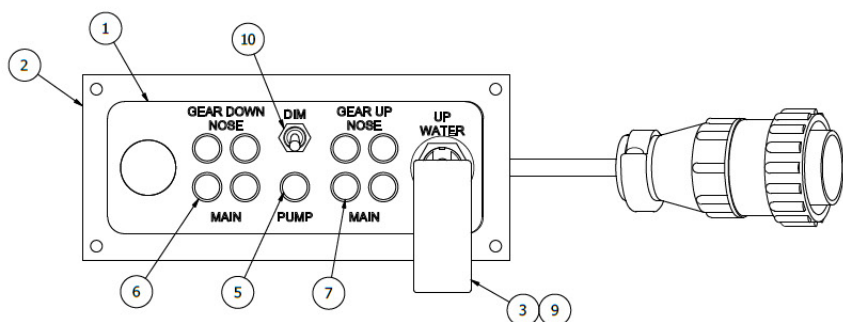
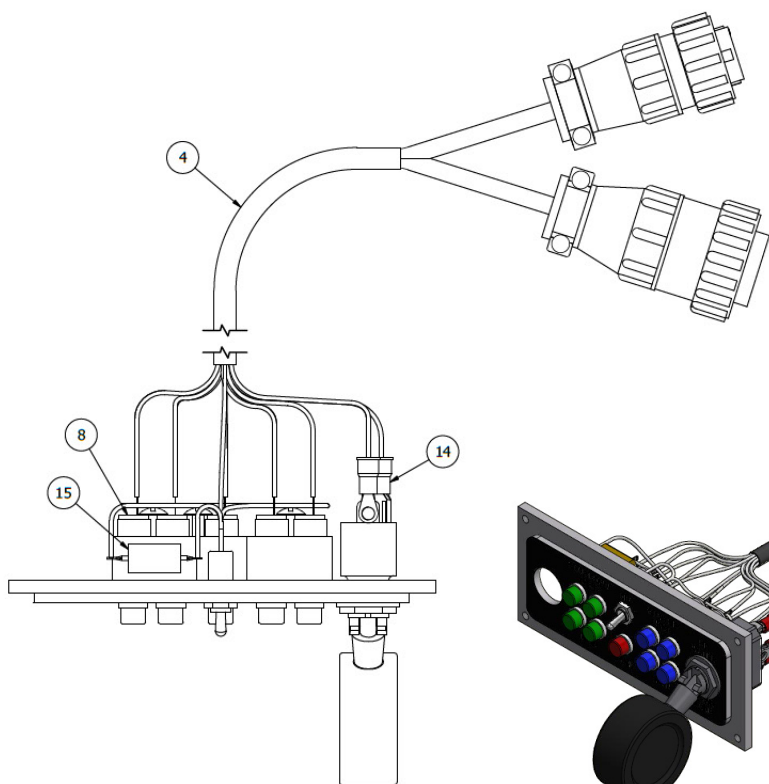
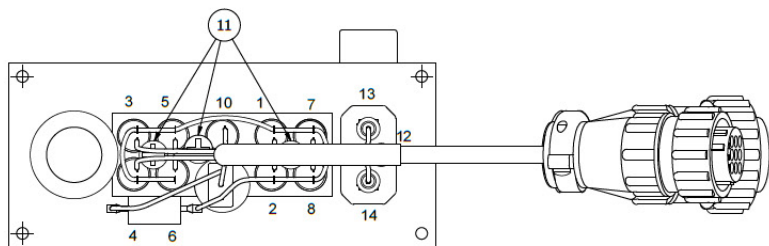
GEAR CONTROL (ROUND)



PARTS MANUAL
3450 FLOATS ON CESSNA 185

ITEM	QTY	PART NO.	PART DESCRIPTION
-	1	21A11000-009	GEAR SELECTOR ASSY. ROUND (12V)
-	1	21A11000-019	GEAR SELECTOR ASSY. ROUND (24V)
1	1	8857K44	SWITCH
2	1	A101SYCB	TOGGLE SWITCH, SPDT, ON-ON
3	9	515-0012	SOCKET
4	1	507-3914-1431-600F	INDICATOR LAMP, 14V, RED
	1	507-3918-1431-600F	INDICATOR LAMP, 28V, RED
5	4	507-3914-1432-600F	INICATOR LAMP, 14V, GREEN
	4	507-3918-1432-600F	INICATOR LAMP, 28V, GREEN
6	4	507-3914-1434-600F	INDICATOR LAMP, 14V, BLUE
	4	507-3918-1434-600F	INDICATOR LAMP, 28V, BLUE
7	1	21A11179-001	BLOCK, GEAR CONTROL
8	1	4A11000-008	HARNESS ASSEMBLY, GEAR SELECTOR
9	1	21A11259-003	GEAR SWITCH KNOB
10	1	RH-5-35	RESISTOR, 14V, DALE RH5 5W
	1	RH-5-180	RESISTOR, 28V, DALE RH5 5W
11	3	AN526-632R8	SCREW, TRUSS HEAD, 6-32
12	1	10B3-6202	PLACARD, ROUND2100 GEAR SELECTOR
13	3	R-3	RING CONNECTOR, #6, 20 AWG, RED
14	5	PLT1M-M	CABLE TIE
15	16 IN	HIXR-3/16	SHRINK WRAP, 3/16, WHITE
16	3 IN	HS105-1/2-0	HEAT SHRINK TUBING
17	6 IN	22759-16-20-9	WIRE, 20AWG, WHITE

GEAR CONTROL (RECTANGLE)



PARTS MANUAL
3450 FLOATS ON CESSNA 185

ITEM	QTY	PART NO.	PART DESCRIPTION
-	1	21A11000-010	ASSEMBLY, INDICATOR, GEAR CONTROL, SQUARE, 12V
-	1	21A11000-018	ASSEMBLY, INDICATOR, GEAR CONTROL, SQUARE, 24V
1	1	10B3-6277	PLACARD, GEAR CONTROL SQUARE
2	1	21A11179-002	BLOCK GEAR CONTROL SQUARE
3	1	21A11259-003	GEAR SWITCH KNOB
4	1	4A11000-008	WIRING HARNESS ASSY. SELECTOR
5	1	507-3914-1431-600F	LAMP LIGHT, RED 14V
	1	507-3918-1431-600F	LAMP, LIGHT, RED, 28V
6	4	507-3914-1432-600F	LAMP LIGHT, GREEN 14V
	4	507-3918-1432-600F	LAMP, LIGHT, GREEN, 28V
7	4	507-3914-1434-600F	LAMP LIGHT, BLUE, 14V
	4	507-3918-1434-600F	LAMP, LIGHT, BLUE, 28V
8	9	515-0012	SOCKET
9	1	8857K44	SWITCH
10	1	A101SYCB	TOGGLE SWITCH
11	3	AN526C632R8	SCREW, TRUSS HEAD MACHINE, 6-32 THREAD, 1/2" LENGTH
12	12"	HS105-3/32-0	HEAT SHRINK, TUBING - BLACK
13	8	PLT1M-M	CABLE TIE, NYLON, WHITE, 4" (SMALL)
14	3	R-3	TERMINAL, RING #6 STUD, 16-22 AWG, RED
15	1	RH-5-35	RESISTOR, 14V, DALE RH5 5W
	1	RH-5-180	RESISTOR, 28V, DALE RH5 5W